



Fenstersysteme,
Bautiefe 65 mm und 70 mm

Schüco AWS 65 WF

Window Systems,
Basic Depth 65 mm and 70 mm

Schüco AWS 65 WF

E1

Profile

Profiles

E2

Schnitte

Section details

E3

Verglasung

Glazing

E4

Eck- und T-Verbindungen

Corner and T-joints

E5

Werkzeuge serienbezogen

Tools for this series



Profiles
Profile

E1

Profile

Profiles

Sections
Schnitte

E2

Schnitte

Section details

Glazing
Verglasung

E3

Verglasung

Glazing

Corner / T-joints
Eck- / T-Verbind.

E4

Eck- und T-Verbindungen

Corner and T-joints

Tools
Werkzeuge

E5

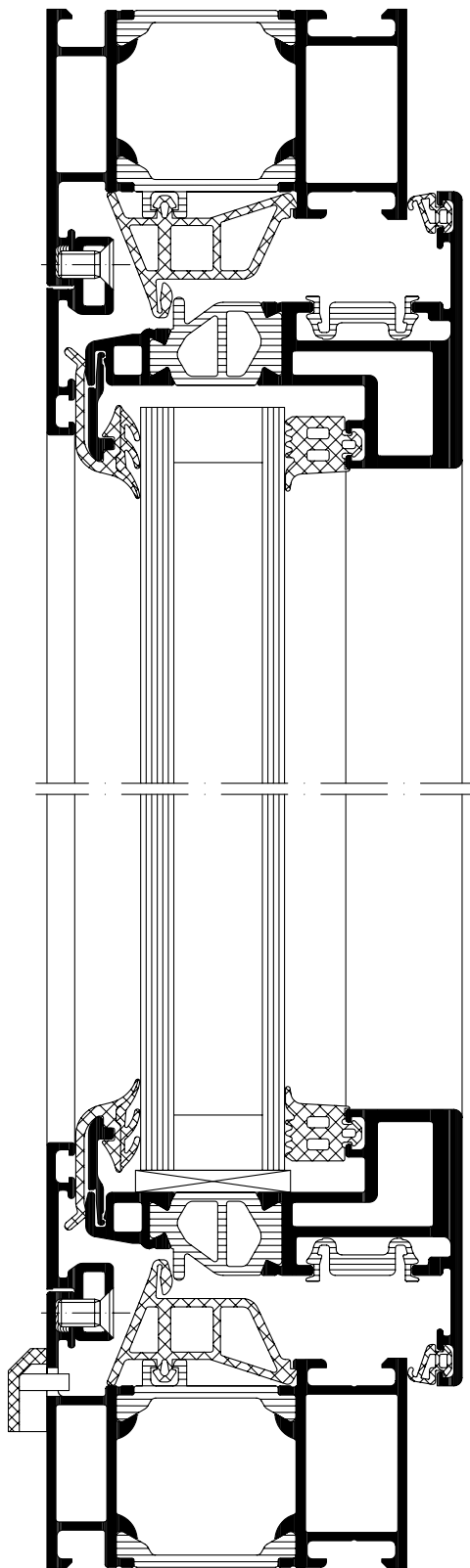
Werkzeuge serienbezogen

Tools for this series

Schüco AWS 65 WF

Systemprofile im Kunden- und Schüco Verbund

System profiles, both pre-rolled by Schüco and for rolling together by the customer



Detail verkleinert dargestellt
Detail shown smaller than actual size

Eigenschaften und Vorteile

- Fensterfassade mit schmaler äußerer Ansichtsbreite ab 50 mm
- Verdeckt liegende Blockflügel aus Schüco AWS 65 BS
- Abgestufte Pfosten-, Riegel und Blendrahmenvarianten in Residential Line-Optik
- Große Stützweiten durch umfangreiches Sortiment an Statikpfosten
- Große Gestaltungsmöglichkeiten durch umfangreiches Profilsortiment und Deckschalenvarianten
- Effiziente Lösung für Fensterbänder
- Vorteil durch elementierte Rahmenfertigung gegenüber Fassadenelementen
- Mehrfarbige Profilgestaltung
- Verdeckt liegende Entwässerung
- Entwässerung im tiefsten Profilpunkt
- Verdeckt liegender Schüco AvanTec Systembeschlag bis 160 kg
- Flügelprofile für Schüco TipTronic

Features and benefits

- Window façade with narrow external face width from 50 mm
- Schüco AWS 65 BS concealed block windows
- Graduated mullion, transom and outer frame options in Residential Line look
- Large span widths due to an extensive range of structural mullions
- Wide range of design options due to an extensive range of profiles and cover caps
- Efficient solution for ribbon windows
- Benefit of unitised frame fabrication compared with façade units
- Multicoloured profile design
- Concealed drainage
- Drainage at the lowest profile point
- Concealed Schüco AvanTec system fittings up to 160 kg
- Vent profiles for Schüco TipTronic

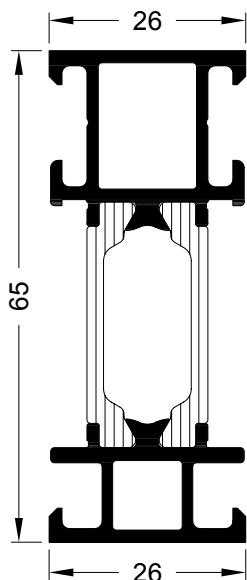
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

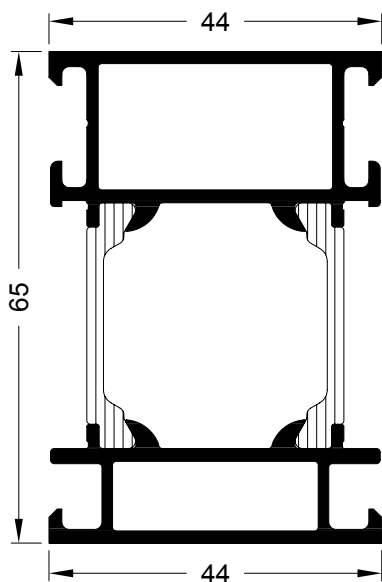
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



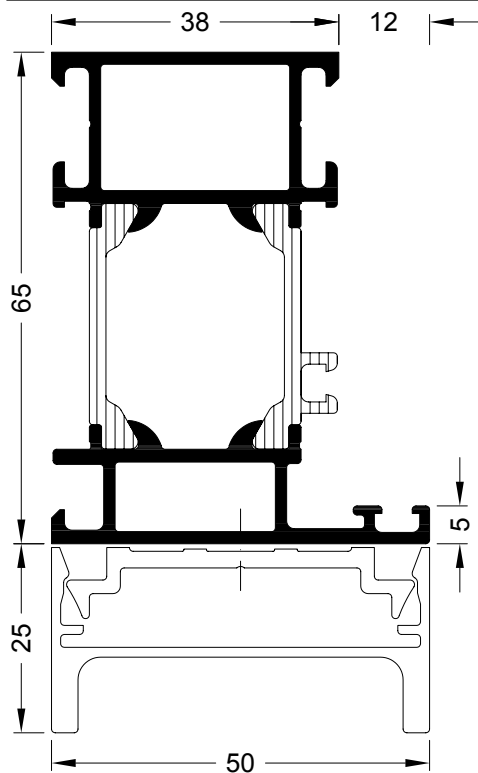
Blendrahmenverbreiterungsprofil 26 Outer frame extension profile 26

		m	mm	mm	
	Komplett Complete	363 840	6	52	226
	Innen Inside	345 280	6	26	158
	Außen Outside	345 720	6	26	136
PT	224 084	25 x 6	224 084	25 x 6	
PA 66	224 085	25 x 6	224 085	25 x 6	
	236 217	4	218 157	225 304	100
	236 226	40	218 156	225 305	
	235 129	2	218 157	225 304	100
			218 156	225 305	
	242 503	100			



Blendrahmenverbreiterungsprofil 44 Outer frame extension profile 44

		m	mm	mm	
	Komplett Complete	363 860	6	88	262
	Innen Inside	345 120	6	44	197
	Außen Outside	345 020	6	44	176
PT	224 084	25 x 6	224 084	25 x 6	
PA 66	224 085	25 x 6	224 085	25 x 6	
	236 199	4	218 157	225 304	100
	236 220	40	218 157	225 304	
	235 131	2	218 157	225 304	100
			218 157	225 304	
	242 505	100			



Blendrahmen 38/50 Outer frame 38/50

		m	mm	mm	
WV	Komplett Complete	367 420	6	88	277
KV	Innen Inside	361 020	6	38	185
SV	Außen Outside	361 030	6	50	191
PT	224 084	25 x 6	224 088	25 x 6	
PA 66	224 085	25 x 6	224 089	25 x 6	
	236 290	4	218 156 218 156	225 305 225 305	100
	235 125	2	218 157 218 157	225 304 225 304	100
	242 499	100		242 500	100

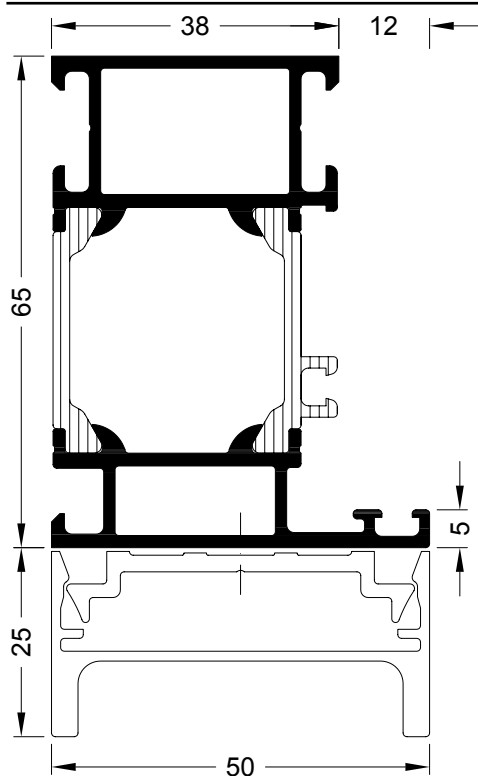
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

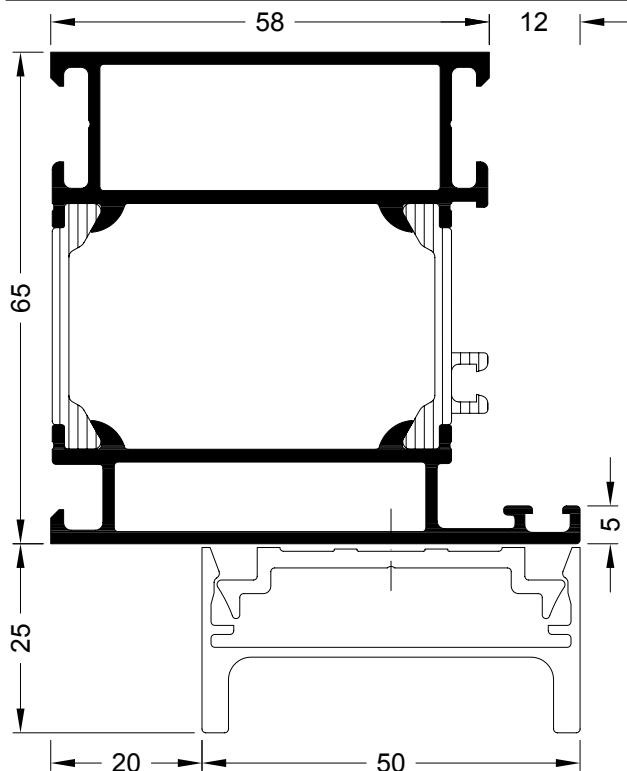
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



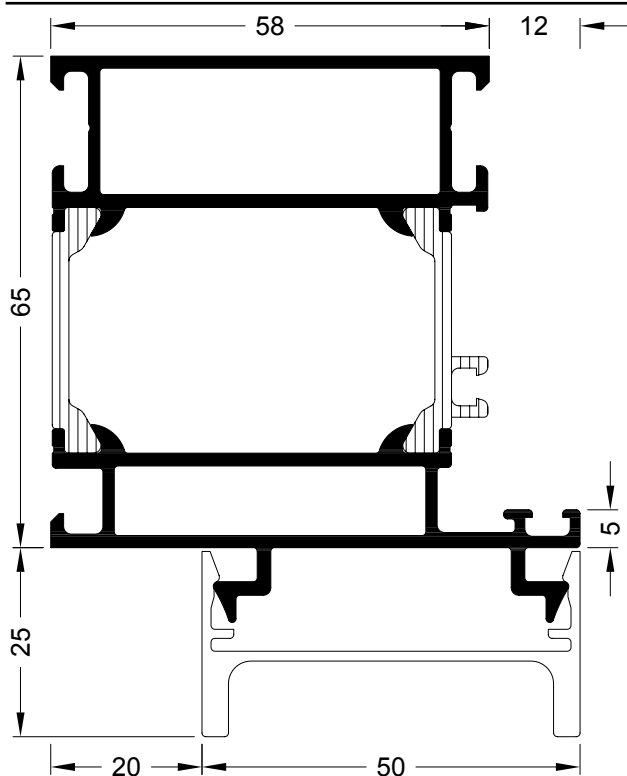
Blendrahmen 38/50 Outer frame 38/50

		m	mm	mm	
WV	Komplett Complete	392 680	6	88	266
KV	Innen Inside	385 950	6	38	184
SV	Außen Outside	385 960	6	50	191
PT	224 084	25 x 6	224 088	25 x 6	
PA 66	224 085	25 x 6	224 089	25 x 6	
	236 290	4	218 156 218 156	225 305 225 305	100
	235 125	2	218 157 218 157	225 304 225 304	100
	242 499	100		242 500	100



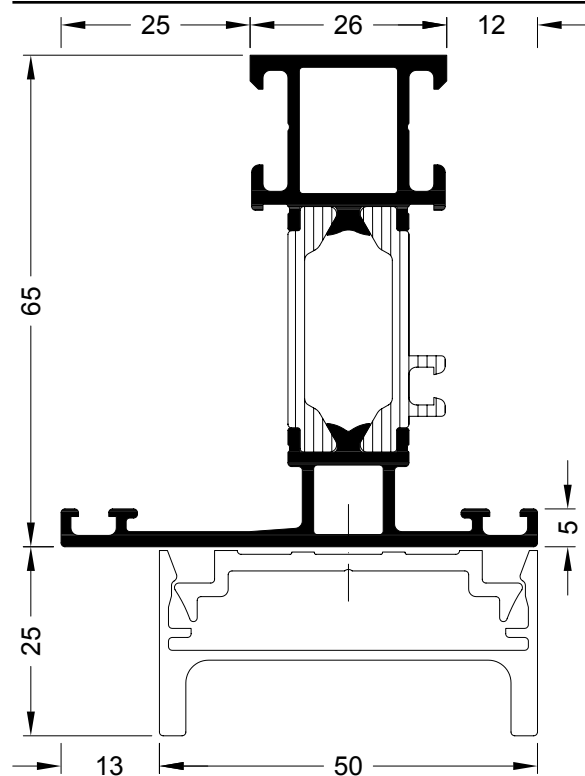
Blendrahmen 58/70 Outer frame 58/70

		m	mm	mm	
	Komplett Complete	392 700	6	128	307
	Innen Inside	385 970	6	58	224
	Außen Outside	385 980	6	70	231
PT	224 084	25 x 6	224 088	25 x 6	
PA 66	224 085	25 x 6	224 089	25 x 6	
	236 291	4	218 158 218 158	225 303 225 303	100
	235 126	2	218 157 218 157	225 304 225 304	100
	242 497	100		242 498	100



Blendrahmen 58/70 Outer frame 58/70

		m	mm	mm	
	Komplett Complete	392 830	6	79	363
	Innen Inside	385 970	6	58	224
	Außen Outside	385 990	6	21	287
PT	224 084	25 x 6	224 088	25 x 6	
PA 66	224 085	25 x 6	224 089	25 x 6	
	236 291	4	218 158 218 158	225 303 225 303	100
	235 126	2	218 157 218 157	225 304 225 304	100
	242 497	100		242 498	100



Blendrahmen 26/63 Outer frame 26/63

					
		m	mm	mm	mm
 WV	Komplett Complete	367 450	6	89	307
 KV	Innen Inside	345 280	6	26	158
 SV	Außen Outside	361 090	6	63	218
					
	PT	224 084	25 x 6	224 088	25 x 6
	PA 66	224 085	25 x 6	224 089	25 x 6
		236 217 236 226	4 40	218 157 218 156	225 304 225 305
					
		235 123 235 124	2 50	218 156 218 156	225 305 225 305
		242 497	100		242 498 100

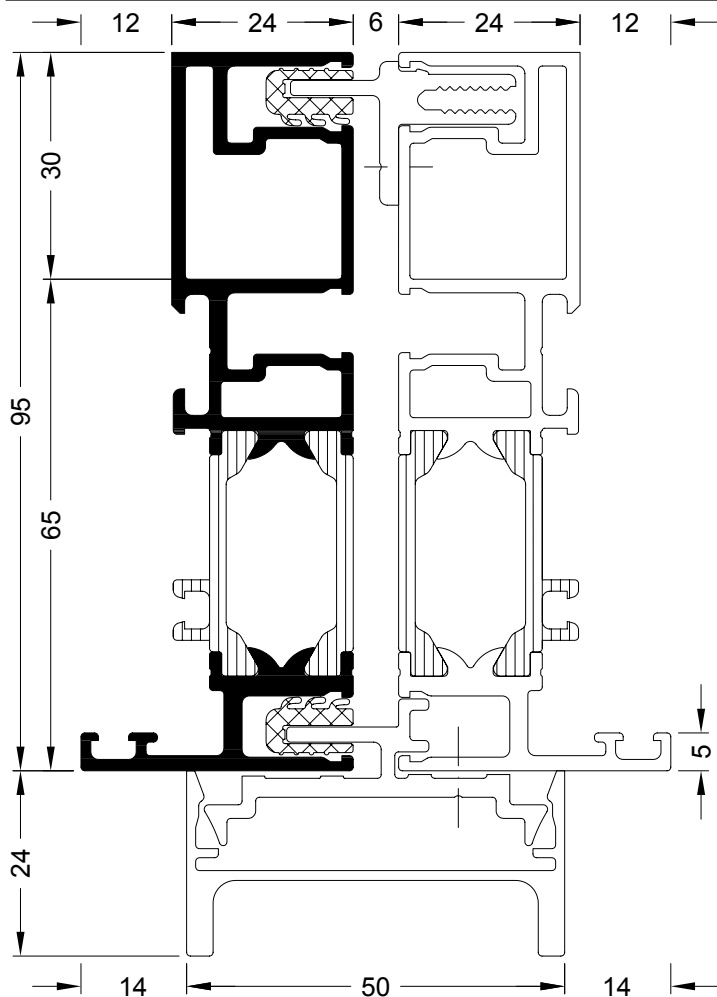
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

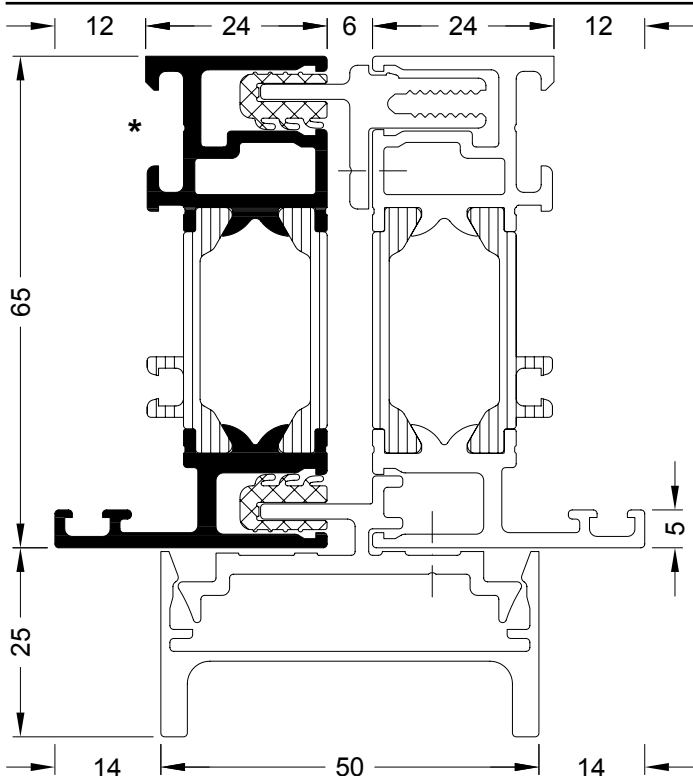
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Dehnungsposten 24/130 Expansion mullion 24/130

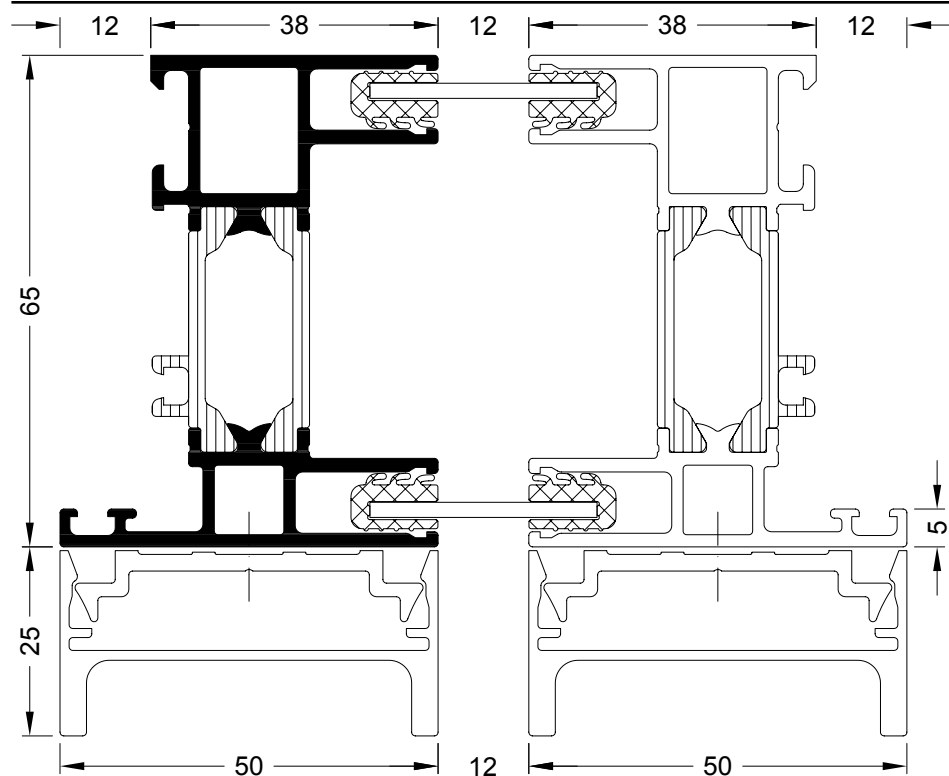
		m	mm	mm
KV	Komplett Complete	367 410	6	94
SV	Innen Inside	361 170	6	57
	Außen Outside	361 160	6	36
	PT	224 084	25 x 6	224 088
	PA 66	224 085	25 x 6	224 089



Dehnungsprofil 24/36 Expansion profile 24/36

		m	mm	mm
KV	Komplett Complete	367 460	6	60
SV	Innen Inside	345 470	6	24
	Außen Outside	361 160	6	36
	PT	224 084	25 x 6	224 088
	PA 66	224 085	25 x 6	224 089

* Für T-Verbinder-Stanzschraube ist ein Loch vorzubohren. Bohrvorrichtung 299 120
* A pilot hole must be drilled for the T-cleat punching screw. Drilling jig 299 120

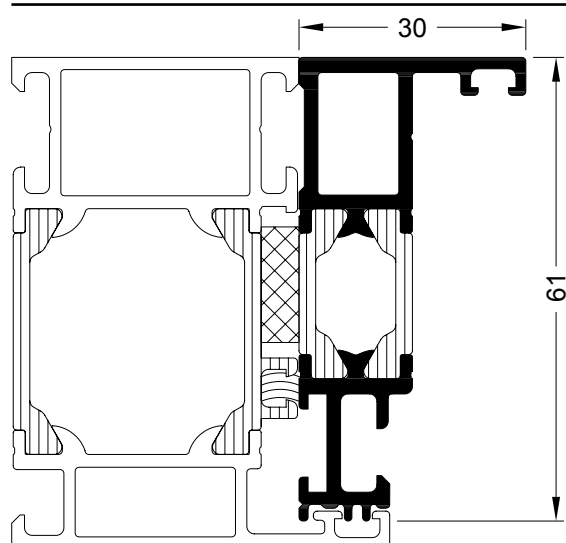


Dehnungsprofil 38/50
Expansion profile 38/50

				
		m	mm	mm
Komplett Complete	367 470	6	88	336
Innen Inside	361 040	6	38	197
Außen Outside	361 050	6	50	210

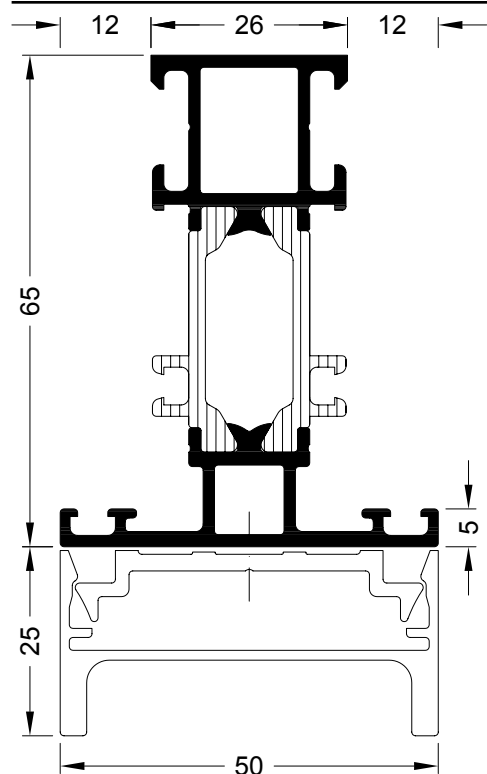
				
PT	224 084	25 x 6	224 088	25 x 6
PA 66	224 085	25 x 6	224 089	25 x 6
				

					
	236 217	4	218 157	225 304	
	236 226	40	218 156	225 305	100



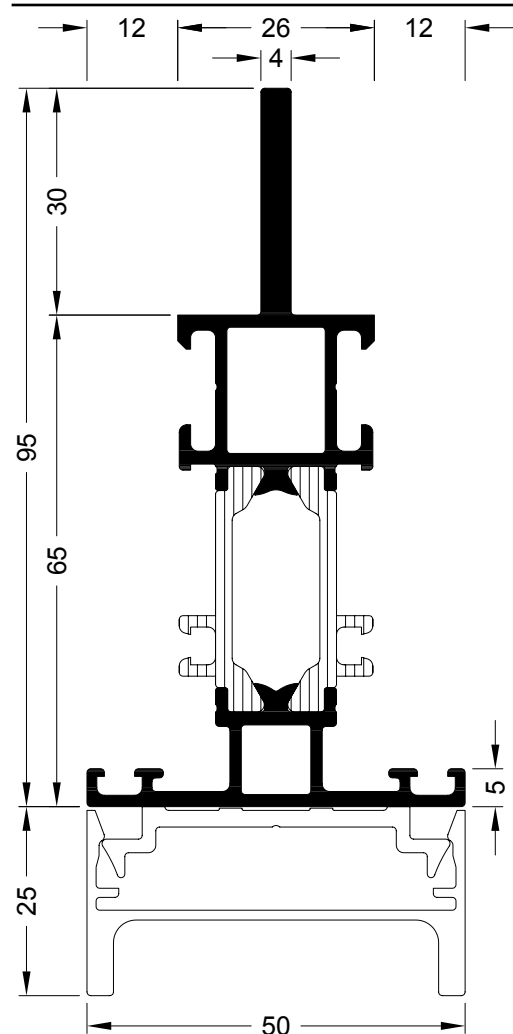
Wechselprofil 30
Reverse rebate profile 30

 WV					
		m	mm	mm	
 KV	Komplett Complete	367 480	6	30	214
	Innen Inside	306 390	6	30	141
 SV	Außen Outside	306 400	6	0	139
					
PT	224 092	25 x 6	224 092	25 x 6	
PA 66	224 093	25 x 6	224 093	25 x 6	
					
					
					
					
					



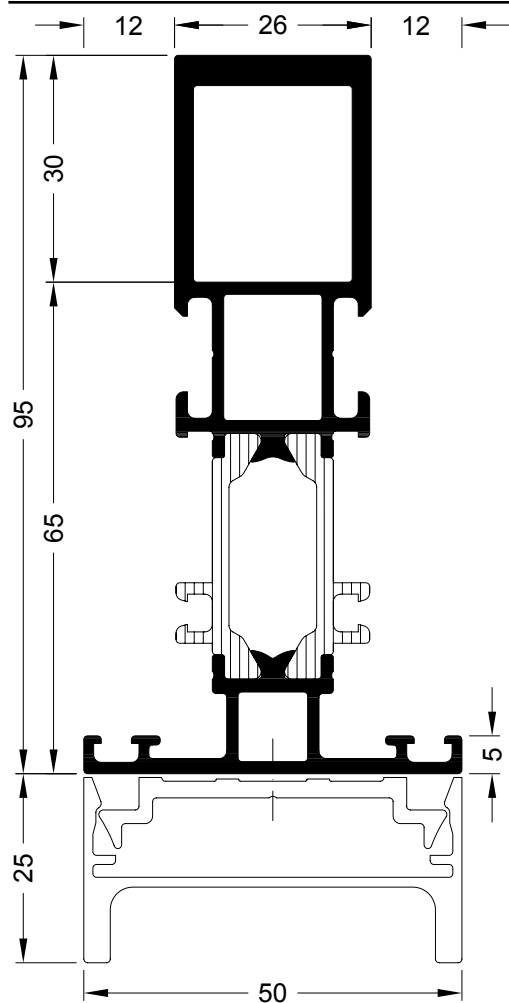
Riegel/Pfosten 26/50
Transom/mullion 26/50

		  			
		m	mm	mm	
	Komplett <i>Complete</i>	367 490	6	76	281
	Innen <i>Inside</i>	345 280	6	26	158
	Außen <i>Outside</i>	361 100	6	50	192
   					
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
   					
					
					
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	
	242 497	100		242 498	100



Statikpfosten 26/I30
Structural mullion 26/I30

		  			
		m	mm	mm	
	Komplett <i>Complete</i>	367 500	6	136	340
	Innen <i>Inside</i>	361 110	6	86	218
	Außen <i>Outside</i>	361 100	6	50	192
   					
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
   					
					
					
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	
	242 497	100		242 498	100



Statikpfosten 26/130 Structural mullion 26/130

 WV	  				
		m	mm	mm	
 KV	Komplett <i>Complete</i>	367 510	6	142	341
	Innen <i>Inside</i>	361 120	6	92	218
 SV	Außen <i>Outside</i>	361 100	6	50	192
  					
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
   					
					
					
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	
	242 497	100		242 498	100

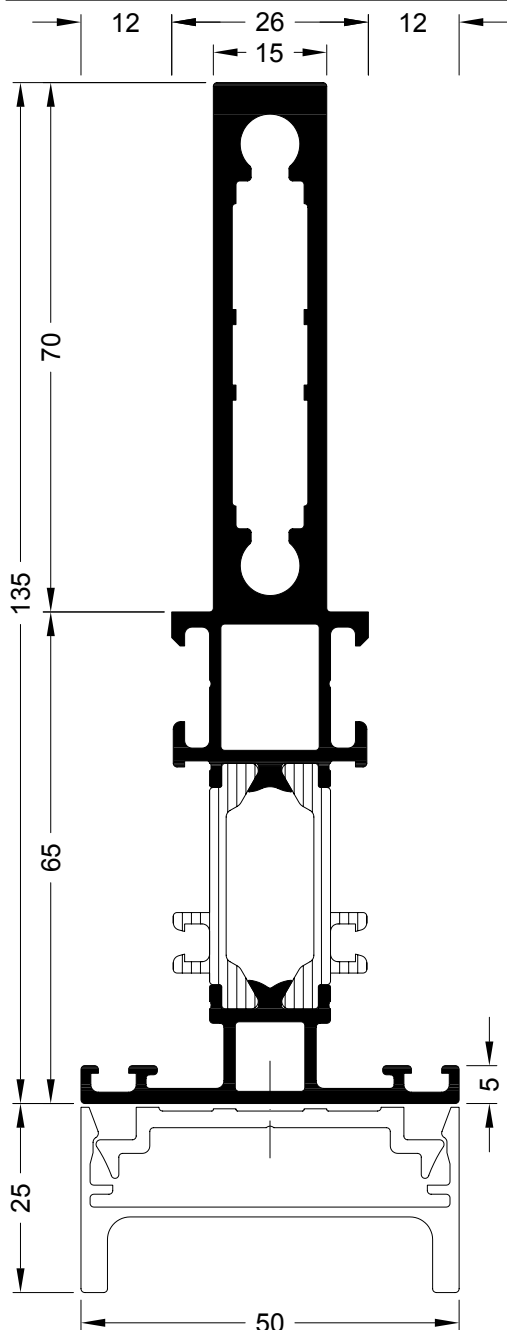
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

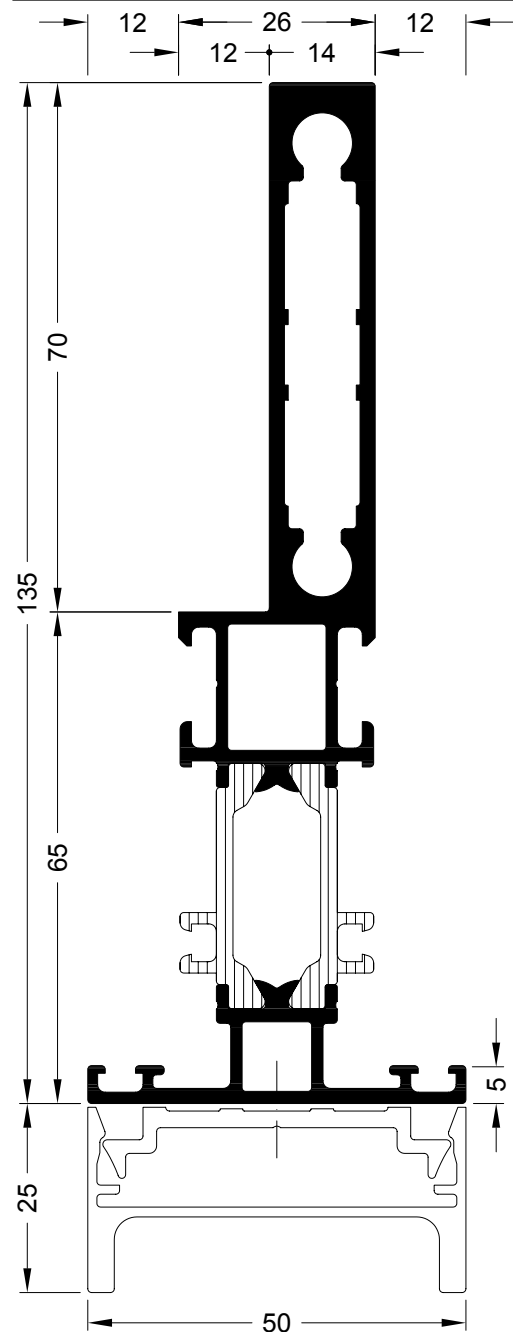
Tools
Werkzeuge



Statikpfosten 26/170 Structural mullion 26/170

					
		m	mm	mm	
 WV	Komplett Complete	367 520	6	205	420
 KV	Innen Inside	361 130	6	155	297
 SV	Außen Outside	361 100	6	50	192
					
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
					
					
					
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100

Statikpfosten 26/I70 Structural mullion 26/I70



				
		m	mm	mm
Komplett Complete	367 530	6	219	421
Innen Inside	361 140	6	169	298
Außen Outside	361 100	6	50	192
				
PT	224 088	25 x 6	224 088	25 x 6
PA 66	224 089	25 x 6	224 089	25 x 6
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				

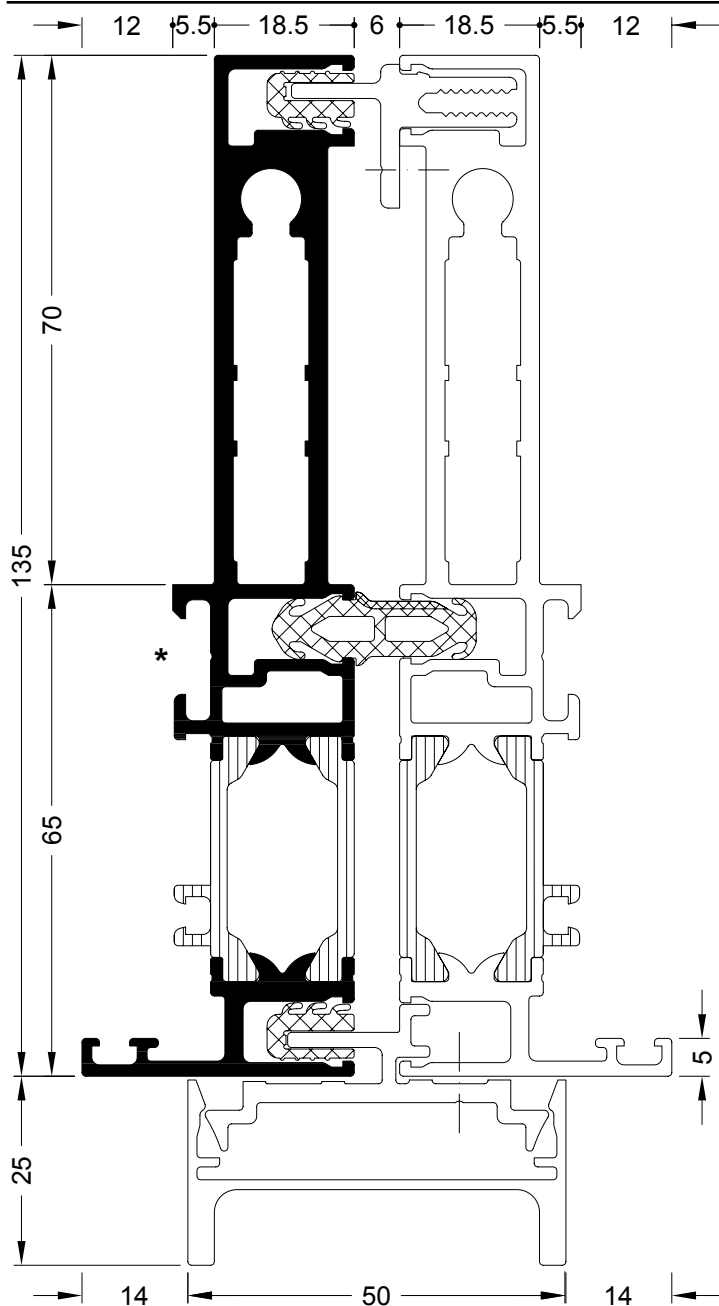
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

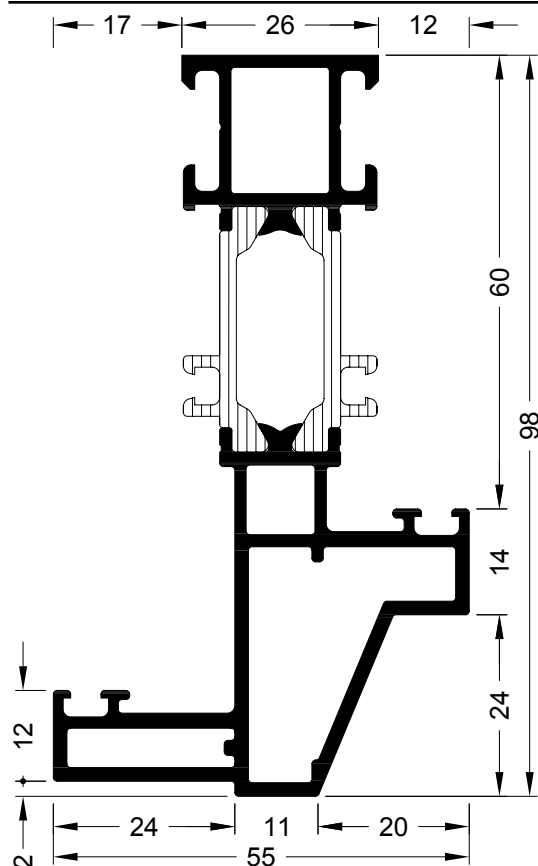
Tools
Werkzeuge



				
		m	mm	mm
Komplett <i>Complete</i>	367 540	6	124	455
Innen <i>Inside</i>	361 150	6	89	359
Außen <i>Outside</i>	361 160	6	36	175
				
PT	224 084	25 x 6	224 088	25 x 6
PA 66	224 085	25 x 6	224 089	25 x 6
				
				
				
				
				

* Für T-Verbinder-Stanzschraube ist ein Loch vorzubohren. Bohrvorrichtung 299 120

* A pilot hole must be drilled for the T-cleat punching screw. Drilling jig 299 120



Blendrahmen 26/55 Outer frame 26/55

					
		m	mm	mm	
 WV	Komplett Complete	367 550	6	123	348
 KV	Innen Inside	345 280	6	26	158
 SV	Außen Outside	361 180	6	98	259
					
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
					
		236 217 236 226	4 40	218 157 218 156	225 304 225 305
					
		235 123 235 124	2 50	218 156 218 156	225 305 225 305
		242 497	100		242 498

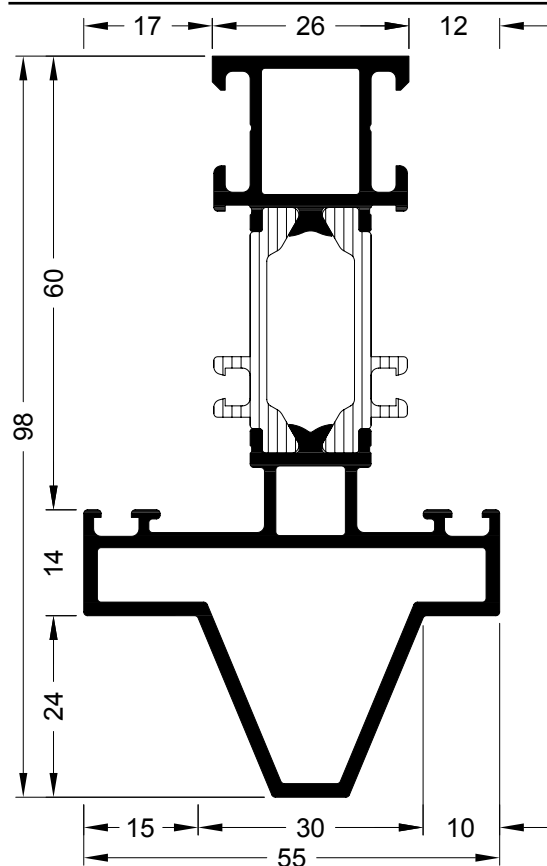
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

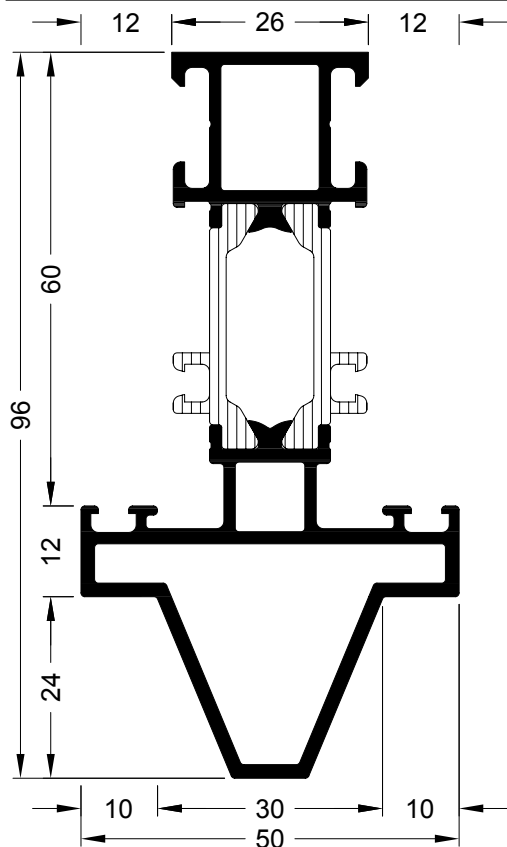
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



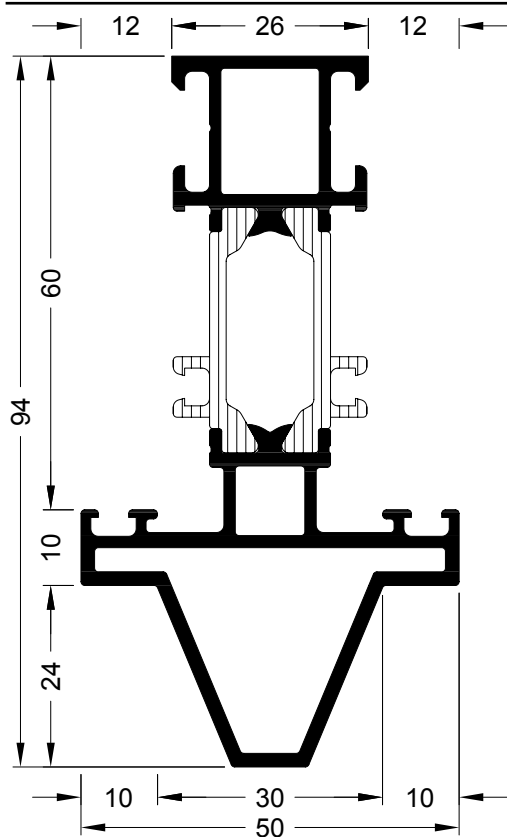
Blendrahmen 26/55 Outer frame 26/55

					
		m	mm	mm	
 WV	Komplett Complete	367 560	6	139	341
 KV	Innen Inside	345 280	6	26	158
 SV	Außen Outside	361 190	6	115	251
					
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
					
		236 217 236 226	4 40	218 157 218 156	225 304 225 305
					
		235 123 235 124	2 50	218 156 218 156	225 305 225 305
		242 497	100		242 498



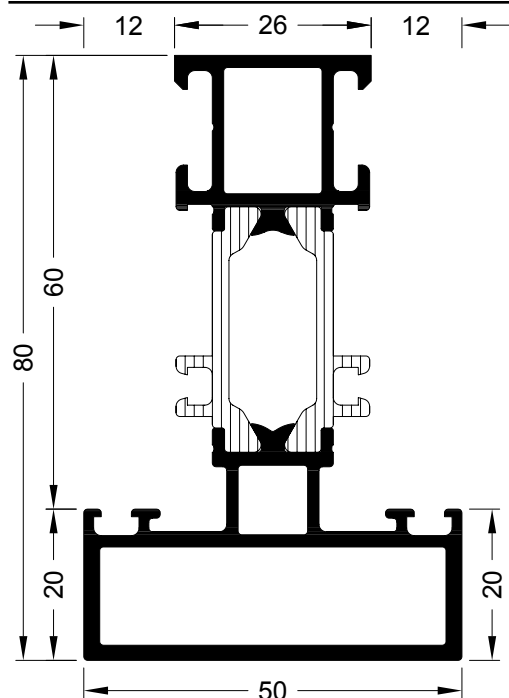
Riegel/Pfosten 26/50 Transom/mullion 26/50

		m	mm	mm	
	Komplett Complete	367 570	6	130	327
	Innen Inside	345 280	6	26	158
	Außen Outside	361 200	6	106	237
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100



Riegel/Pfosten 26/50 Transom/mullion 26/50

		m	mm	mm	
	Komplett Complete	367 580	6	126	323
	Innen Inside	345 280	6	26	158
	Außen Outside	361 210	6	100	233
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100



Riegel/Pfosten 26/50
Transom/mullion 26/50

 WV	  				
		m	mm	mm	
 KV	Komplett <i>Complete</i>	367 590	6	116	311
	Innen <i>Inside</i>	345 280	6	26	158
 SV	Außen <i>Outside</i>	361 220	6	89	222
   					
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
   					
					
					
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100

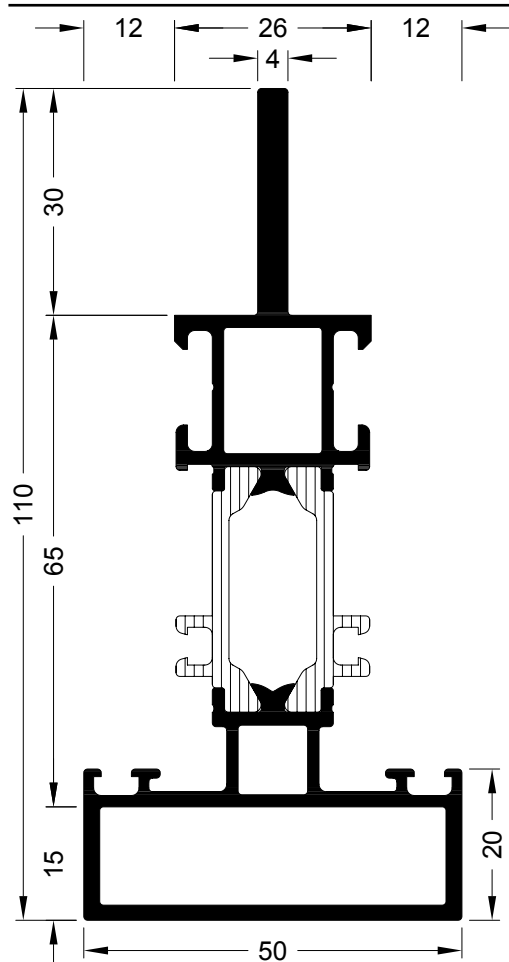
Profiles
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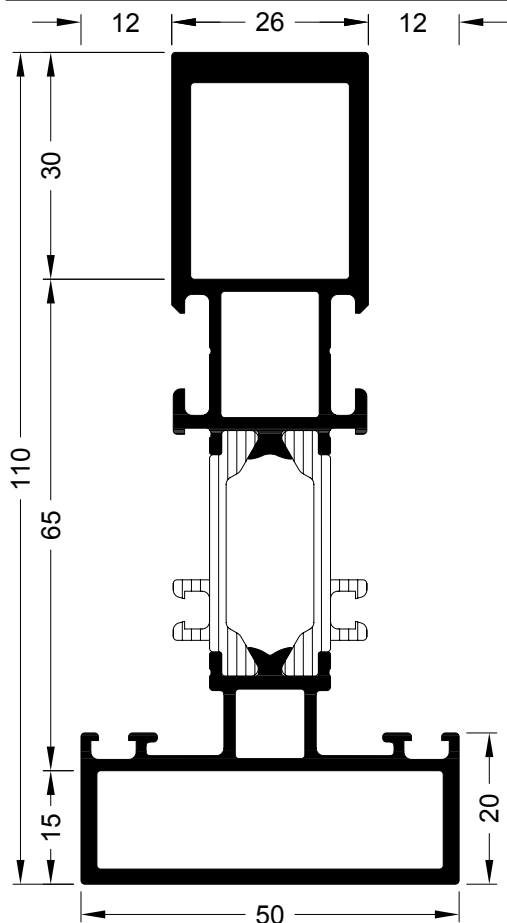
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Statikpfosten 26/130
Structural mullion 26/130

 WV					
					
		m	mm	mm	
 KV	Komplett <i>Complete</i>	367 600	6	175	369
	Innen <i>Inside</i>	361 110	6	86	218
 SV	Außen <i>Outside</i>	361 220	6	89	222
					
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
					
					
					
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	
	242 497	100		242 498	100



Statikpfosten 26/130 Structural mullion 26/130

			m	mm	mm
WV					
KV	Komplett Complete	367 610	6	181	371
SV	Innen Inside	361 120	6	92	218
	Außen Outside	361 220	6	89	222
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100



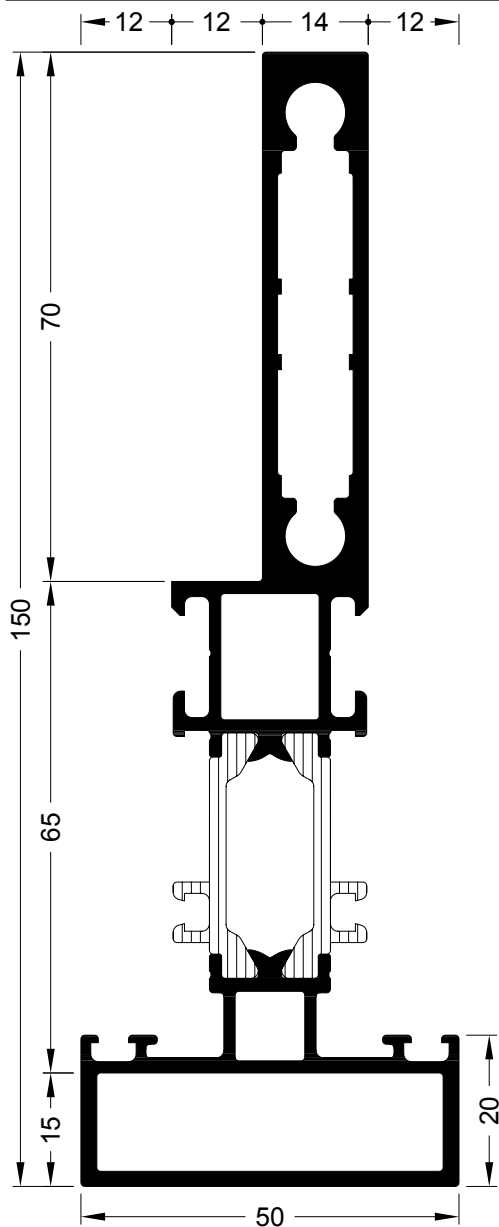
Profiles

Sections
Schnitte

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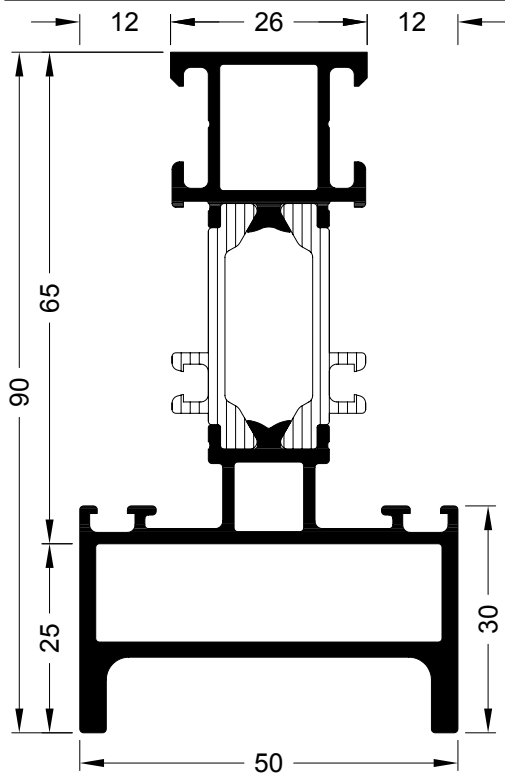
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Statikpfosten 26/I70 Structural mullion 26/I70

					
		m	mm	mm	
 WV	Komplett Complete	367 630	6	259	451
 KV	Innen Inside	361 140	6	169	298
 SV	Außen Outside	361 220	6	89	222
					
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
					
					
					
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100



Riegel/Pfosten 26/50
Transom/mullion 26/50

		m	mm	mm	mm
WV	Komplett Complete	367 640	6	152	348
KV	Innen Inside	345 280	6	26	158
SV	Außen Outside	361 230	6	126	259
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
	236 217	4	218 157	225 304	100
	236 226	40	218 156	225 305	100
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100

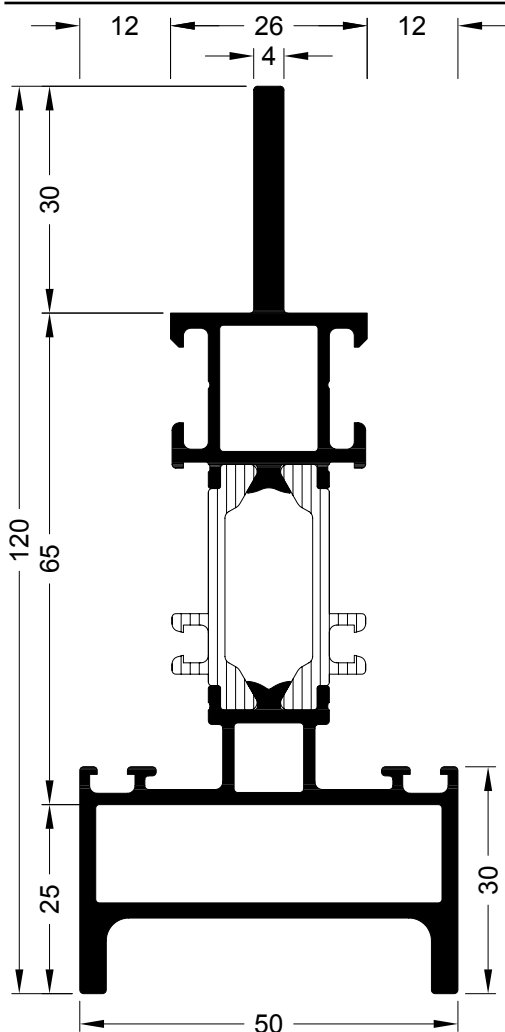
Profiles
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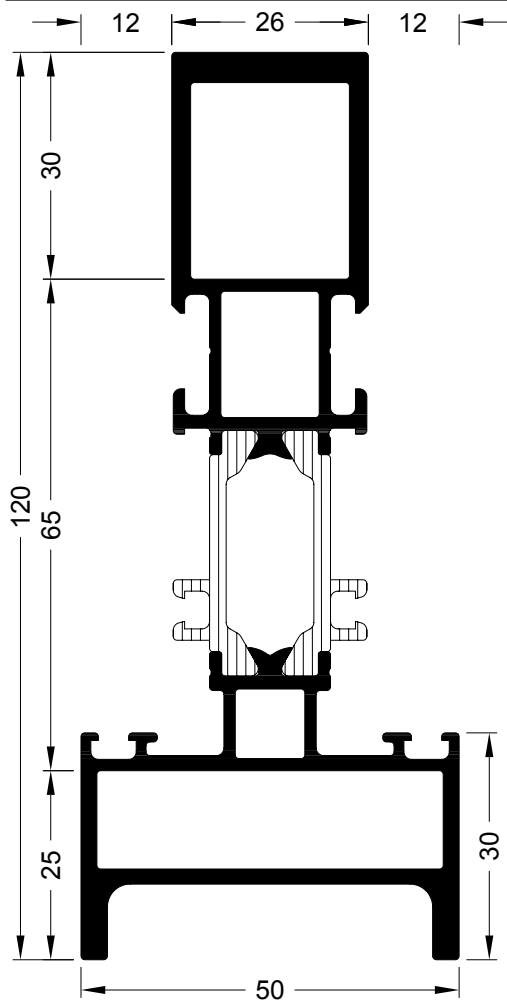
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Statikpfosten 26/130
Structural mullion 26/130

		m	mm	mm	mm
WV	Komplett Complete	367 650	6	212	407
KV	Innen Inside	361 110	6	86	218
SV	Außen Outside	361 230	6	126	259
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
	PT	224 088	25 x 6	224 088	25 x 6
	PA 66	224 089	25 x 6	224 089	25 x 6
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100



Statikpfosten 26/130 Structural mullion 26/130

			m	mm	mm
WV					
KV	Komplett Complete	367 660	6	218	407
SV	Innen Inside	361 120	6	92	218
	Außen Outside	361 230	6	126	259
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100



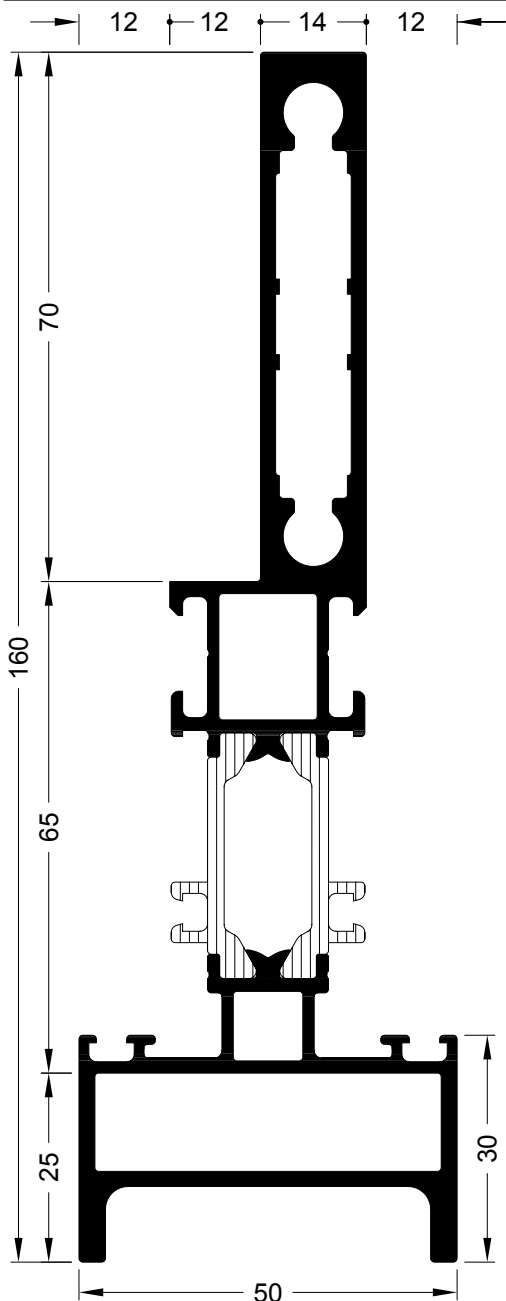
Profiles

Sections
Schnitte

ng

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Statikpfosten 26/170 Structural mullion 26/170

		m	mm	mm	
WV	Komplett Complete	367 680	6	295	486
KV	Innen Inside	361 140	6	169	298
SV	Außen Outside	361 230	6	126	259
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100

Statikpfosten 26/170 Structural mullion 26/170



		m	mm	mm
Komplett Complete	367 690	6	179	504
Innen Inside	361 150	6	89	359
Außen Outside	361 250	6	90	224
PT	224 084	25 x 6	224 088	25 x 6
PA 66	224 085	25 x 6	224 089	25 x 6

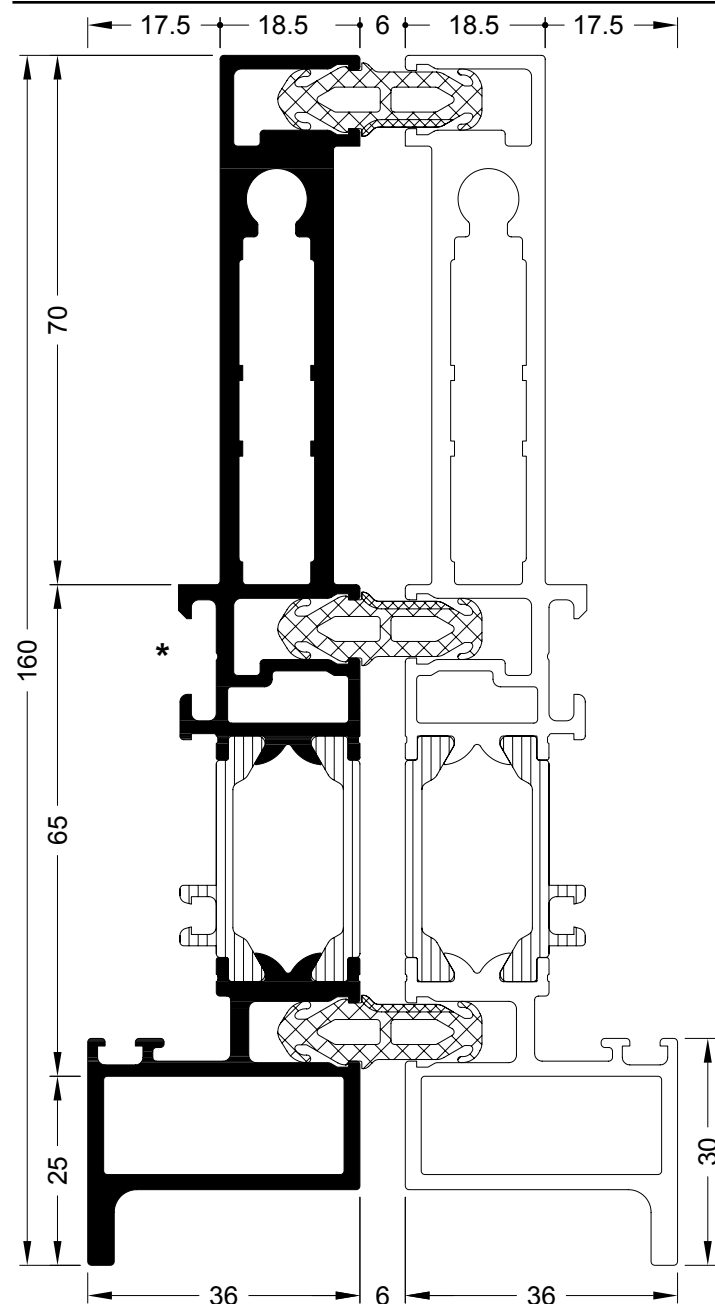
Profiles
Profile

Sections
Schnitte

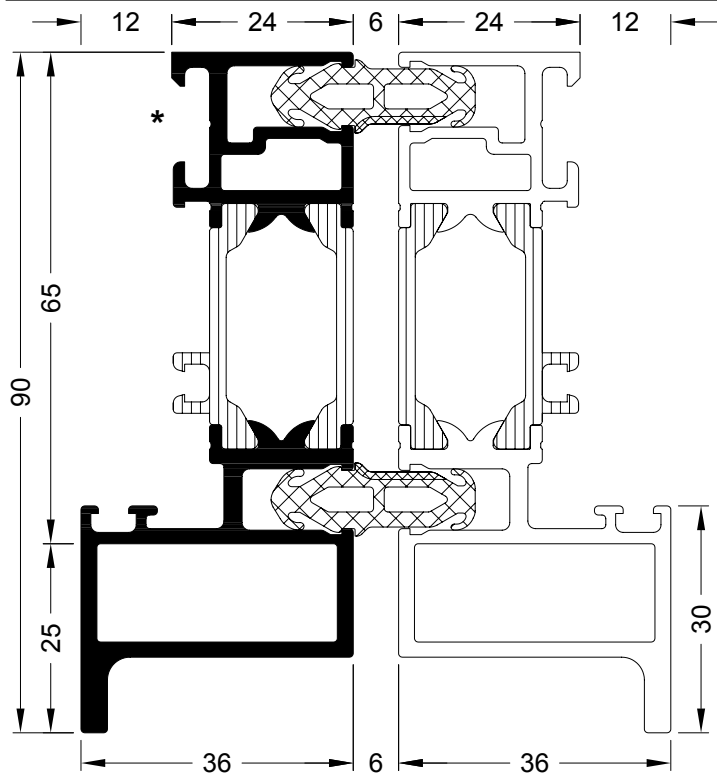
Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



* Für T-Verbinder-Stanzschraube ist ein Loch vorzubohren. Bohrvorrichtung 299 120
* A pilot hole must be drilled for the T-cleat punching screw. Drilling jig 299 120

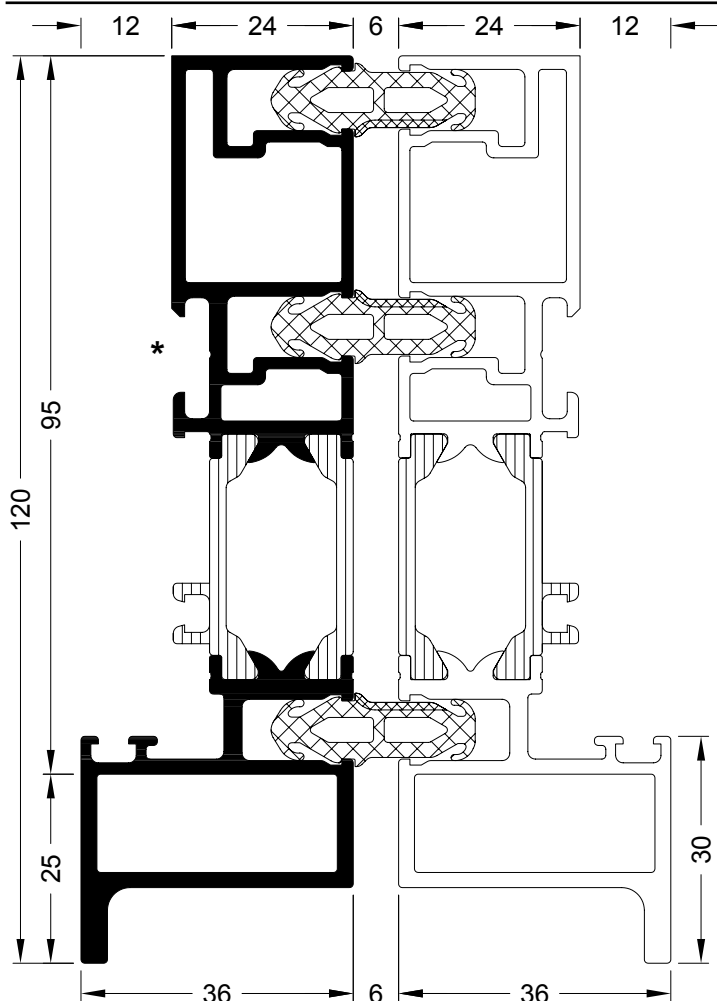


* Für T-Verbinder-Stanzschraube ist ein Loch vorzubohren. Bohrvorrichtung 299 120

* A pilot hole must be drilled for the T-cleat punching screw. Drilling jig 299 120

Dehnungsprofil 24/36 Expansion profile 24/36

		m	mm	mm	
	Komplett Complete	367 700	6	114	320
	Innen Inside	345 470	6	24	173
	Außen Outside	361 250	6	90	224
PT	224 084	25 x 6	224 088	25 x 6	
PA 66	224 085	25 x 6	224 089	25 x 6	

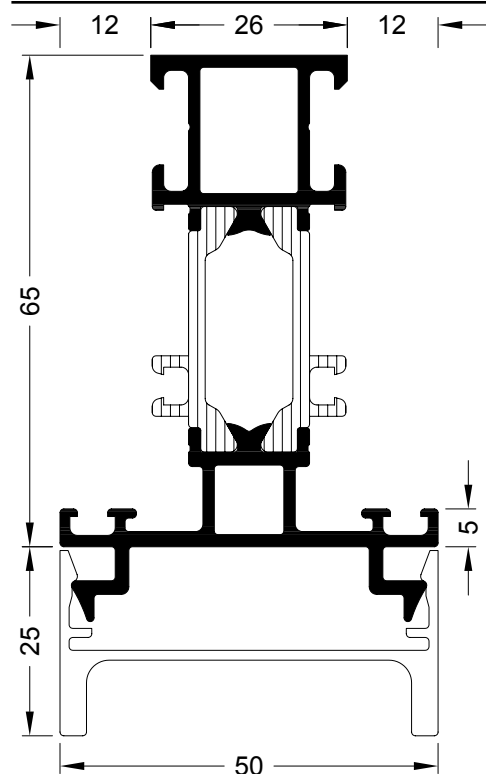


* Für T-Verbinder-Stanzschraube ist ein Loch vorzubohren. Bohrvorrichtung 299 120

* A pilot hole must be drilled for the T-cleat punching screw. Drilling jig 299 120

Dehnungsposten 24/I30 Expansion mullion 24/I30

		m	mm	mm	
	Komplett Complete	367 710	6	147	418
	Innen Inside	361 170	6	57	273
	Außen Outside	361 250	6	90	224
PT	224 084	25 x 6	224 088	25 x 6	
PA 66	224 085	25 x 6	224 089	25 x 6	



Riegel/Pfosten 26/50
Transom/mullion 26/50

 WV		 m  mm  mm			
 KV	Komplett <i>Complete</i>	367 720	6	26	337
 SV	Innen <i>Inside</i>	345 280	6	26	158
	Außen <i>Outside</i>	361 240	6	0	247
		   			
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
		   			
	236 217	4	218 157	225 304	100
	236 226	40	218 156	225 305	
					
	235 123	2	218 156	225 305	100
	235 124	50	218 156	225 305	
	242 497	100		242 498	100

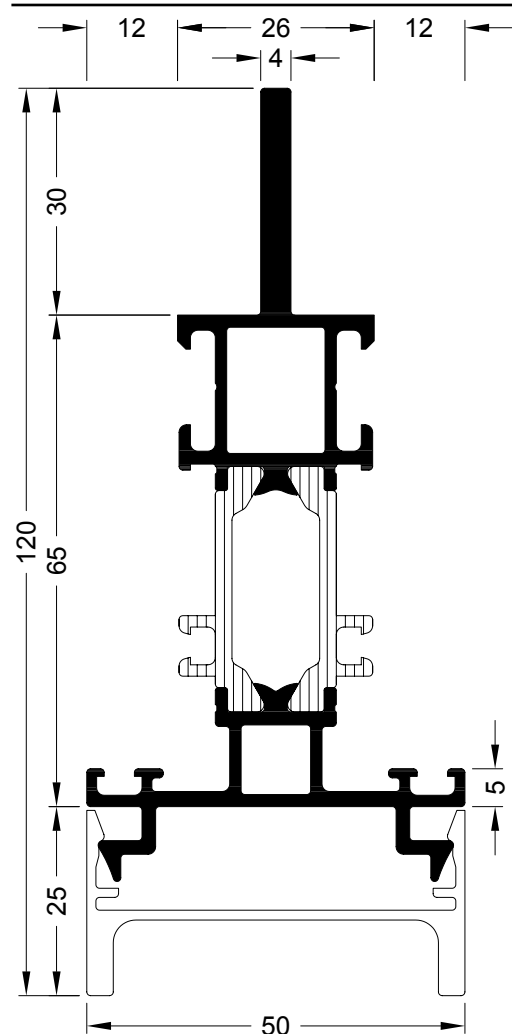
Profiles

Techniques

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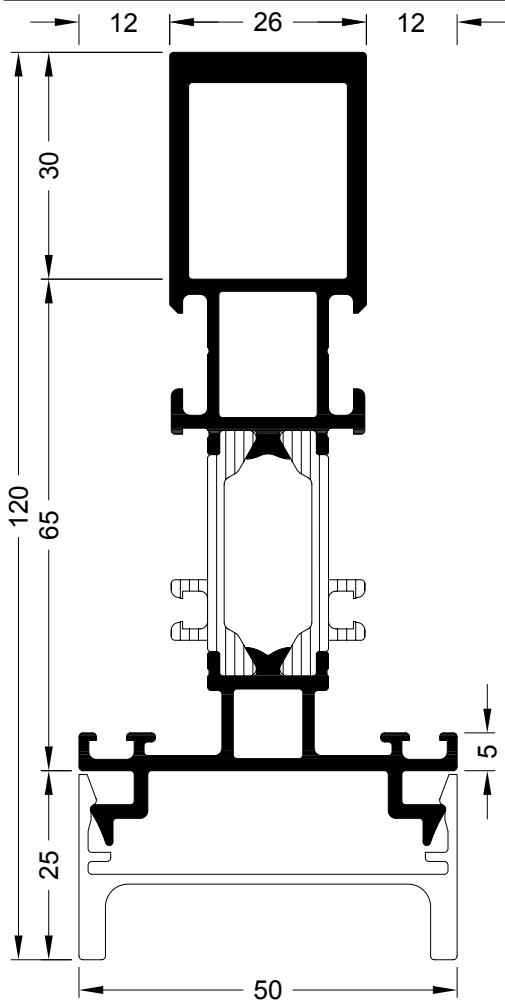
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Statikpfosten 26/130
Structural mullion 26/130

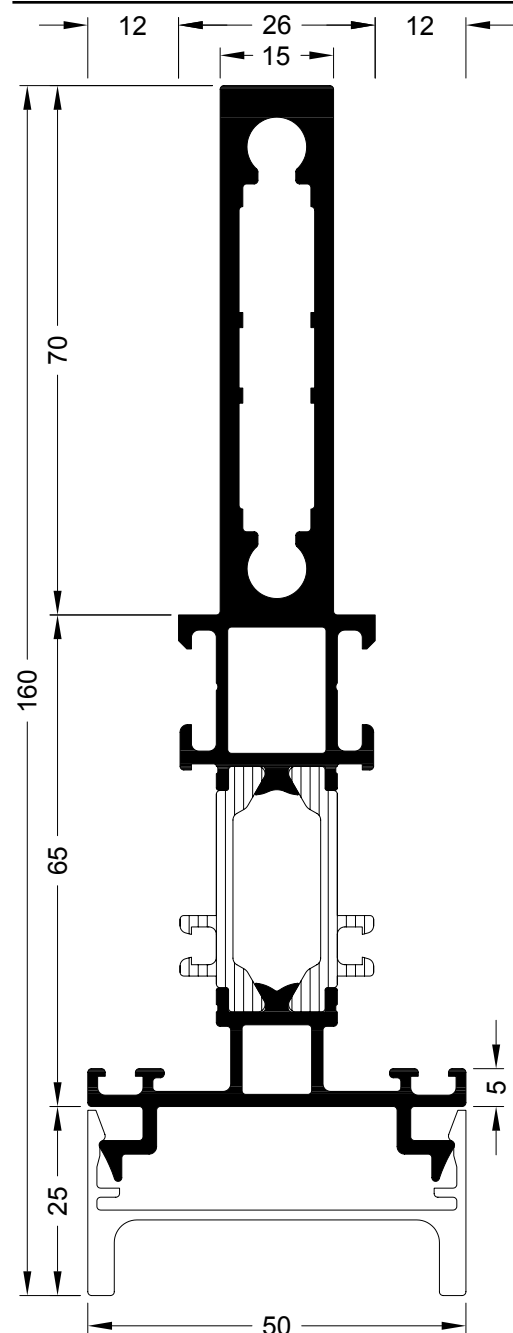
		   			
		m	mm	mm	
	Komplett <i>Complete</i>	367 730	6	86	395
	Innen <i>Inside</i>	361 110	6	86	218
	Außen <i>Outside</i>	361 240	6	0	247
		   			
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
		   			
					
					
	235 123 235 124	2 50	218 156 218 156	225 305 225 305	100
	242 497	100		242 498	100



Statikpfosten 26/130 Structural mullion 26/130

			m	mm	mm
WV	Komplett Complete	367 740	6	92	395
KV	Innen Inside	361 120	6	92	218
SV	Außen Outside	361 240	6	0	247
PT	224 088	25 x 6	224 088	25 x 6	
PA 66	224 089	25 x 6	224 089	25 x 6	
	235 123	2	218 156	225 305	
	235 124	50	218 156	225 305	100
	242 497	100		242 498	100

Statikpfosten 26/I70 Structural mullion 26/I70



				
		m	mm	mm
Komplett Complete	367 750	6	155	476
Innen Inside	361 130	6	155	297
Außen Outside	361 240	6	0	247
				
PT	224 088	25 x 6	224 088	25 x 6
PA 66	224 089	25 x 6	224 089	25 x 6
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				
				

Profiles
Profile

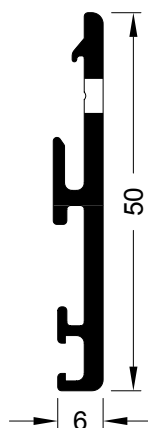
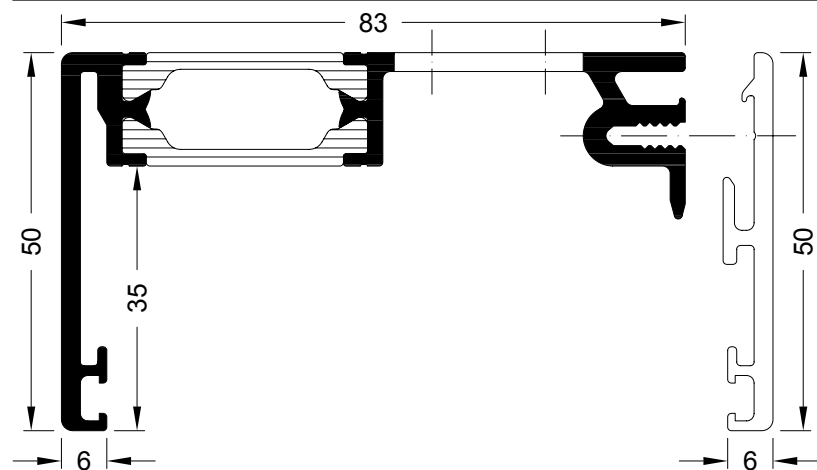
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

10.2019 / 14041



Bausenkungsprofil 50 Structural expansion profile 50

		m	mm	mm
WV	Komplett Complete	364 190	6	50
KV	Innen Inside	346 780	6	0
SV	Außen Outside	182 020	6	50

		m	mm	mm
PT	224 084	25 x 6	224 084	25 x 6
PA 66	224 085	25 x 6	224 085	25 x 6

		m	mm	mm

Abdeckprofil, gelocht 300 mm Cover profile, pre-punched 300 mm

	m	mm	mm
184 530	6	50	152

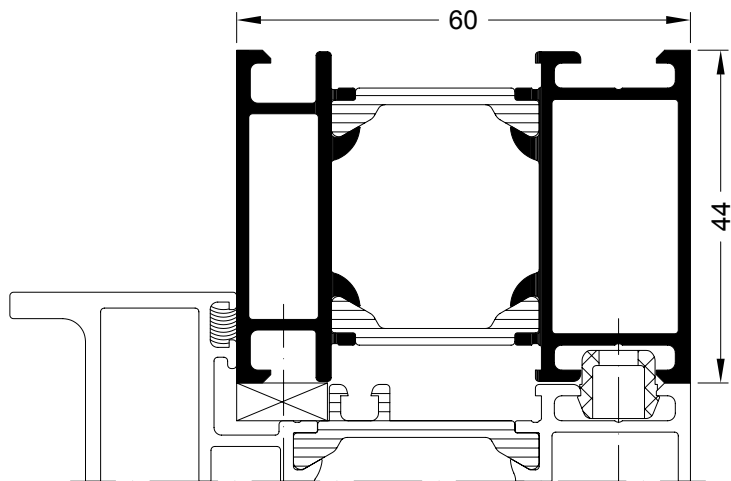
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

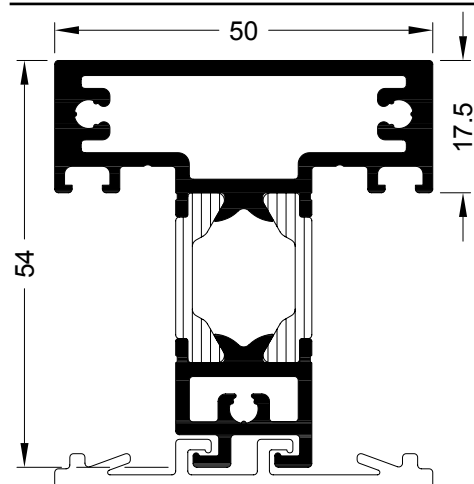
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Blendrahmenverbreiterungsprofil 44 Outer frame extension profile 44

					
		m	mm	mm	
	Komplett Complete	340 020	6	88	261
	Innen Inside	345 120	6	44	197
	Außen Outside	345 020	6	44	176
					
PT	224 078	25 x 6	224 078	25 x 6	
PA 66	224 079	25 x 6	224 079	25 x 6	
					
	236 199	4	218 157	225 304	100
	236 220	40	218 157	225 304	
					
	235 131	2	218 157	225 304	100
			218 157	225 304	
	238 172	100			



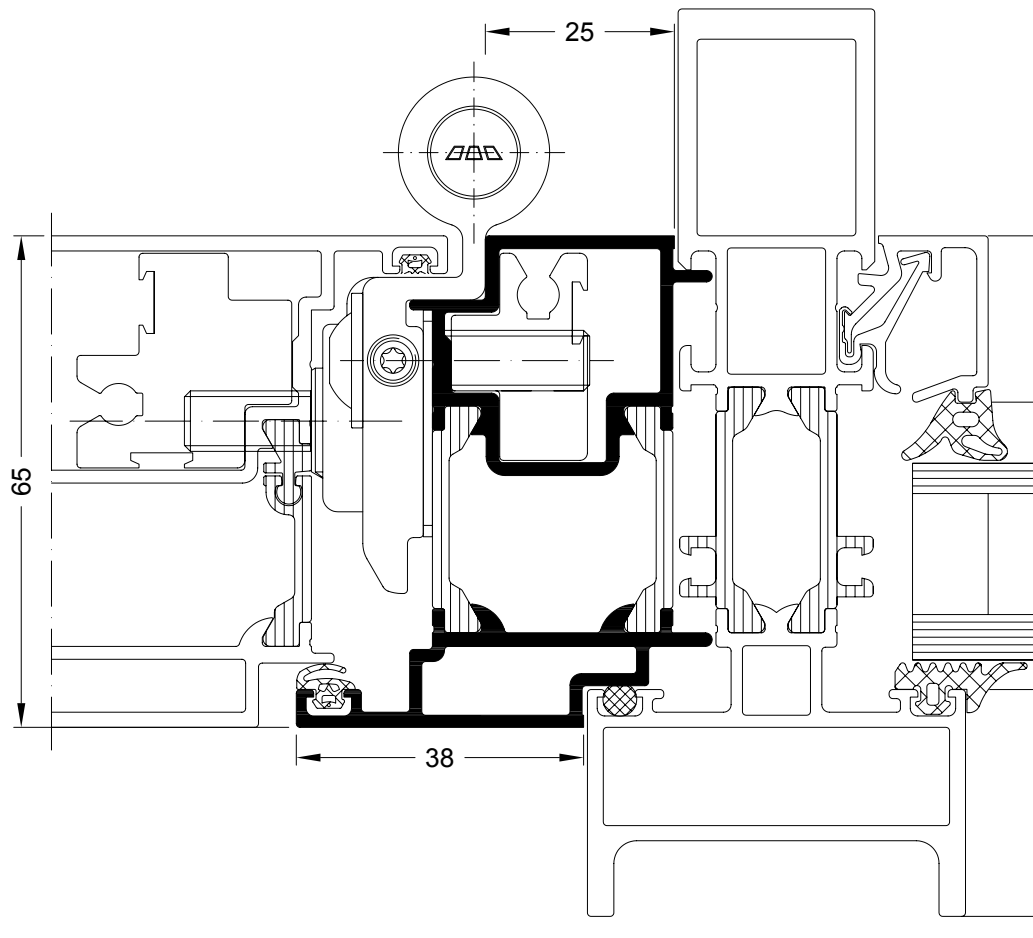
Ziersprosse 50 Decorative sash bar 50

					
		m	mm	mm	
	Komplett Complete	373 670	6	85	230
	Innen Inside	304 140	6	85	193
	Außen Outside	361 260	6	0	111
					
PT	224 092	25 x 6	224 092	25 x 6	
PA 66	224 093	25 x 6	224 093	25 x 6	
					
					
					
					
					



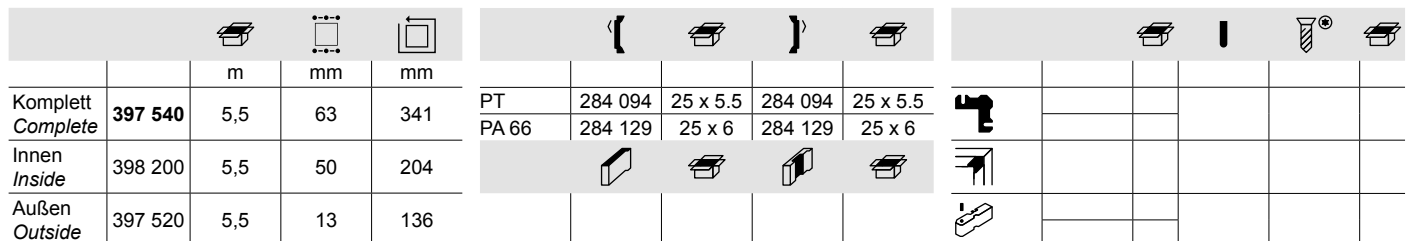
Deckschale 50 Cover cap 50

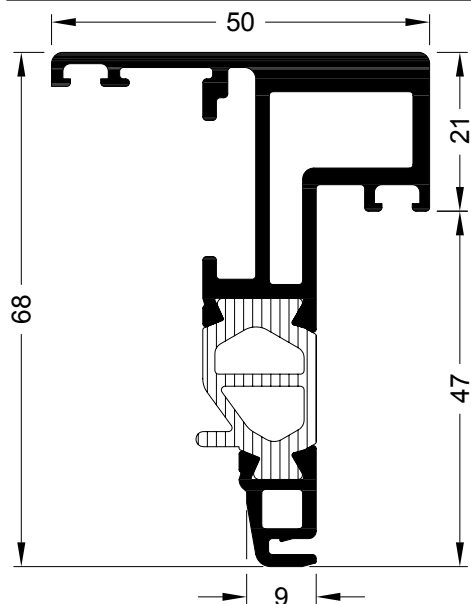
			
	m	mm	mm
304 200	6	50	154



Wechselprofil 25
Reverse rebate profile 25

					  					   					
		m	mm	mm											
Komplett <i>Complete</i>	397 530	5,5	63	223	PT	284 094	25 x 5.5	284 094	25 x 5.5						
					PA 66	284 129	25 x 6	284 129	25 x 6						
Innen <i>Inside</i>	398 180	5,5	25	157	   										
Außen <i>Outside</i>	397 690	5,5	38	178											





Flügelprofil 50/21
Vent profile 50/21

					
					
	Komplett Complete	373 450	6	71	274
	Innen Inside	357 570	6	71	247
	Außen Outside	357 560	6	0	71
	II.A				
					
PT					
PA 66	284 101	25 x 6			
					
	236 263	4	218 157 228 376		100
					
					
					

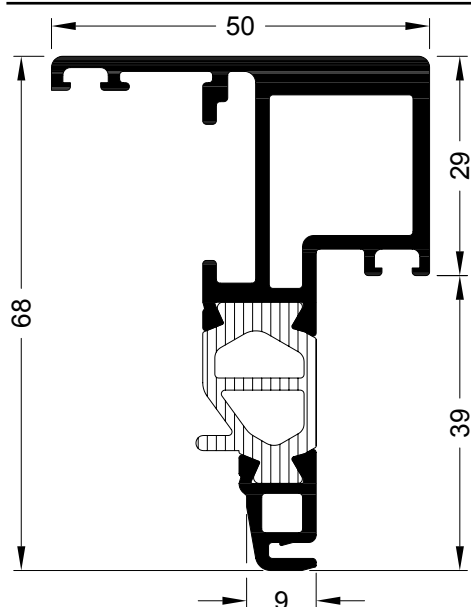
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

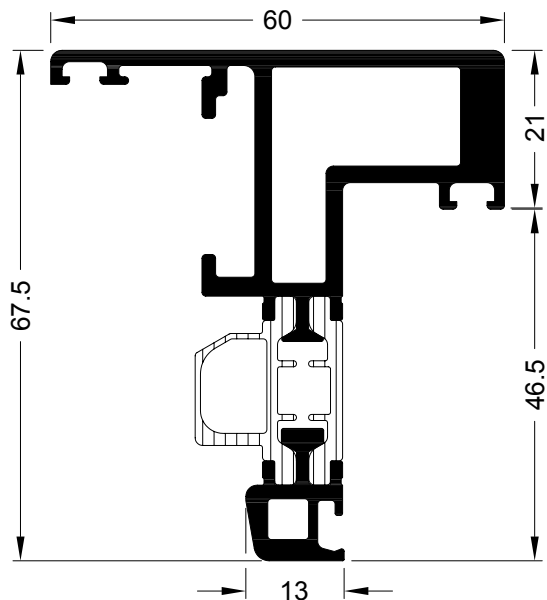
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



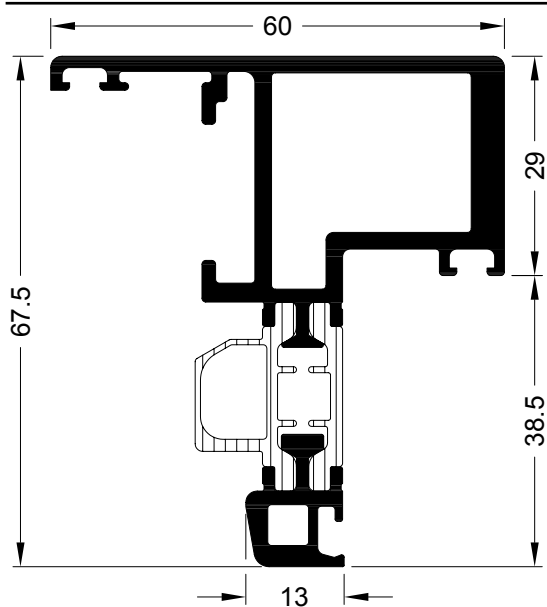
Flügelprofil 50/29
Vent profile 50/29

					
					
	Komplett Complete	373 460	6	79	274
	Innen Inside	357 580	6	79	247
	Außen Outside	357 560	6	0	71
	II.A				
					
PT					
PA 66	284 101	25 x 6			
					
	236 264	4	218 157 228 376		100
					
					
					



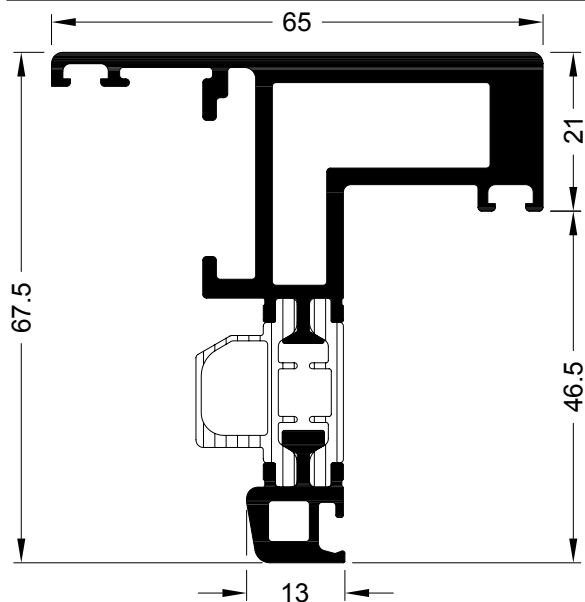
Flügelprofil 60/21
Vent profile 60/21

		m	mm	mm	
WV					
KV	Komplett Complete	373 470	6	81	294
SV	Innen Inside	357 630	6	81	281
	Außen Outside	357 640	6	0	88
IV	II				
PT					
PA 66	284 223	25 x 6	284 221	25 x 6	
	236 259	4	218 157 228 376		100



Flügelprofil 60/29
Vent profile 60/29

		m	mm	mm	
WV					
KV	Komplett Complete	373 480	6	89	294
SV	Innen Inside	357 650	6	89	281
	Außen Outside	357 640	6	0	88
IV	II				
PT					
PA 66	284 223	25 x 6	284 221	25 x 6	
	236 261	4	218 157 228 376		100



Flügelprofil 65/21
Vent profile 65/21

		m	mm	mm
Komplett <i>Complete</i>	373 490	6	86	304
Innen <i>Inside</i>	333 680	6	86	291
Außen <i>Outside</i>	357 640	6	0	88
III.A				
PT				
PA 66	284 223	25 x 6	284 221	25 x 6
	236 151	4	218 157 228 376	100

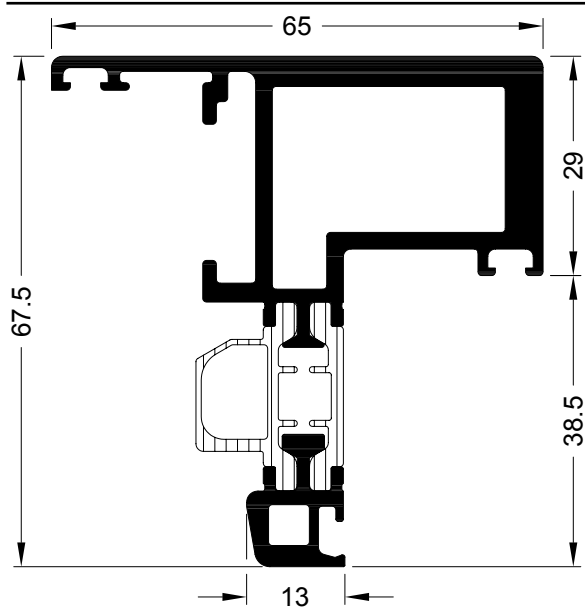
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

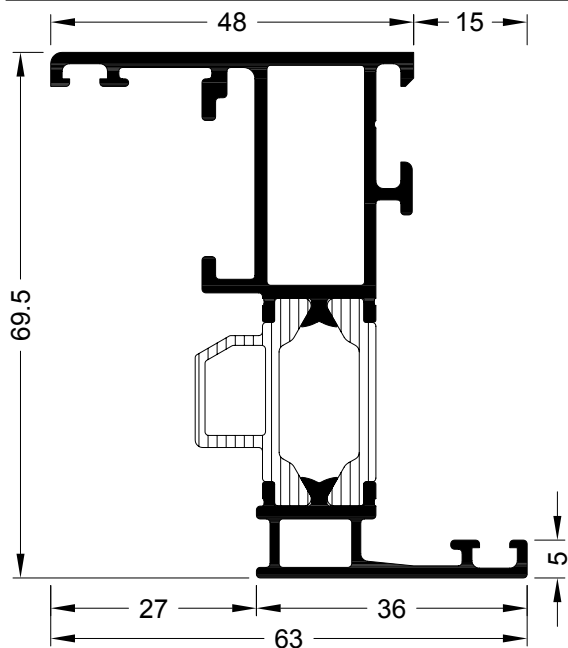
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



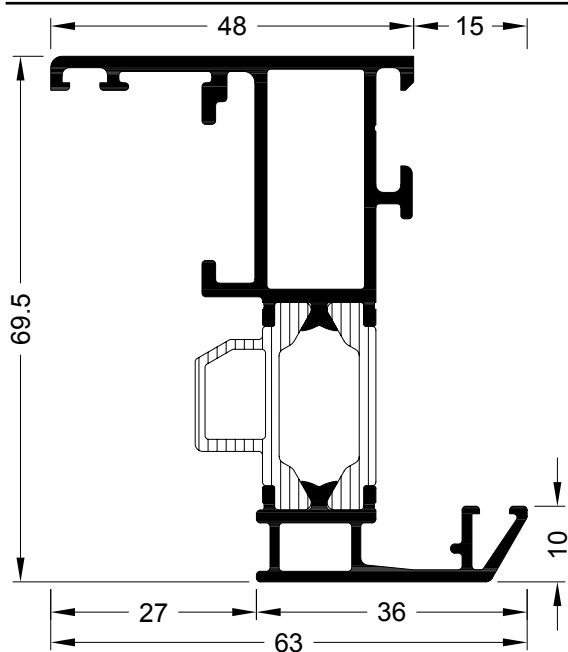
Flügelprofil 65/29
Vent profile 65/29

		m	mm	mm
Komplett <i>Complete</i>	373 500	6	94	304
Innen <i>Inside</i>	333 660	6	94	291
Außen <i>Outside</i>	357 640	6	0	88
III.A				
PT				
PA 66	284 223	25 x 6	284 221	25 x 6
	236 150	4	218 157 228 376	100



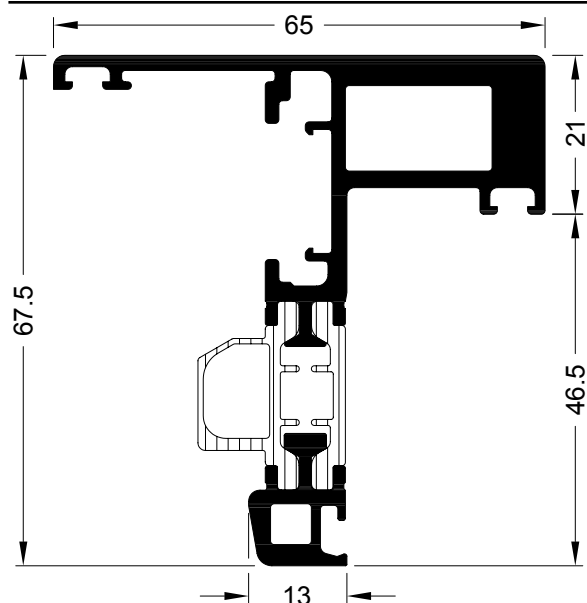
Flügelprofil 48/36
Vent profile 48/36

					
			m	mm	mm
	Komplett <i>Complete</i>	367 780	6	84	332
	Innen <i>Inside</i>	357 080	6	48	258
	Außen <i>Outside</i>	361 270	6	36	140
	II				
					
PT	244 112	25 x 6	224 078	25 x 6	
PA 66	244 379	25 x 6	224 079	25 x 6	
					
	235 249	4	218 157 218 170	225 304 225 309	100
					
					
					



Flügelprofil 48/36
Vent profile 48/36

							
	Komplett <i>Complete</i>	367 790	6	88	344		
	Innen <i>Inside</i>	357 080	6	48	258		
	Außen <i>Outside</i>	361 280	6	40	153		
		II					
							
PT	244 112	25 x 6	224 078	25 x 6			
PA 66	244 379	25 x 6	224 079	25 x 6			
							
	235 249	4	218 157 218 170	225 304 225 309	100		
							
							
							



Flügelprofil Schüco TipTronic 65/21
Schüco TipTronic vent profile 65/21

		m	mm	mm
Komplett <i>Complete</i>	373 510	6	86	322
Innen <i>Inside</i>	333 700	6	86	308
Außen <i>Outside</i>	357 640	6	0	88
III.A				
PT				
PA 66	284 223	25 x 6	284 221	25 x 6
	236 154	4	218 157 228 376	100

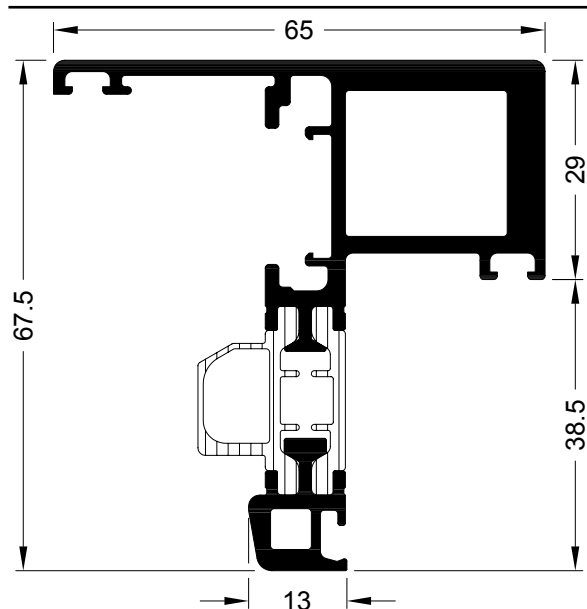
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

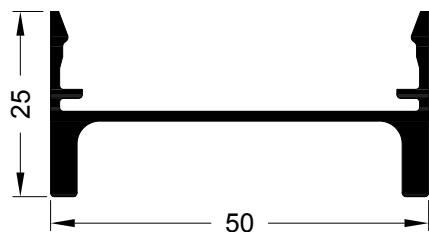
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



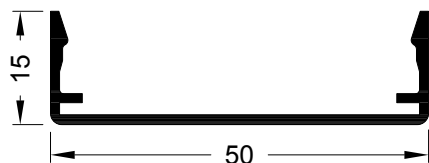
Flügelprofil Schüco TipTronic 65/29
Schüco TipTronic vent profile 65/29

		m	mm	mm
Komplett <i>Complete</i>	373 520	6	94	322
Innen <i>Inside</i>	333 690	6	94	308
Außen <i>Outside</i>	357 640	6	0	88
III.A				
PT				
PA 66	284 223	25 x 6	284 221	25 x 6
	236 153	4	218 157 228 376	100



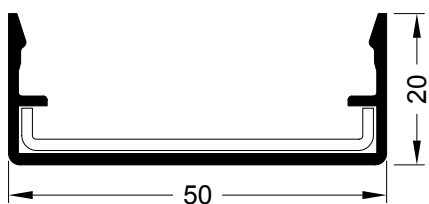
Deckschale 50/25
Cover cap 50/25

	m	mm	mm
306 140	6	117	205



Deckschale 50/15
Cover cap 50/15

	m	mm	mm
112 720	6	80	168



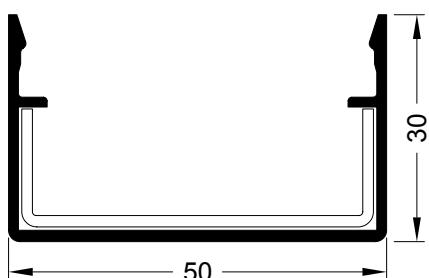
Deckschale 50/20
Cover cap 50/20

	m	mm	mm
493 730	6	90	191



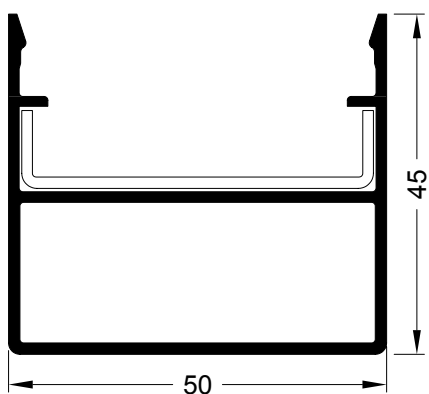
Deckschale 50/25
Cover cap 50/25

	m	mm	mm
493 740	6	100	211



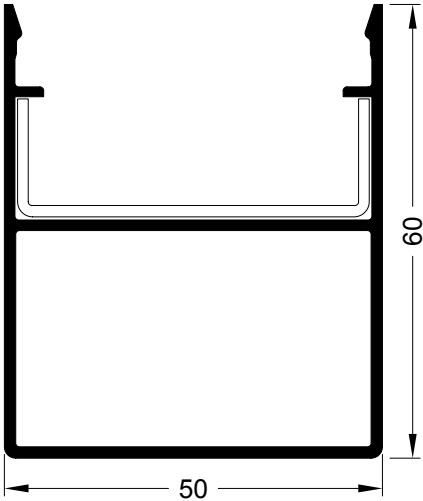
Deckschale 50/30
Cover cap 50/30

	m	mm	mm
493 750	6	110	231



Deckschale 50/45
Cover cap 50/45

	m	mm	mm
493 760	6	140	250



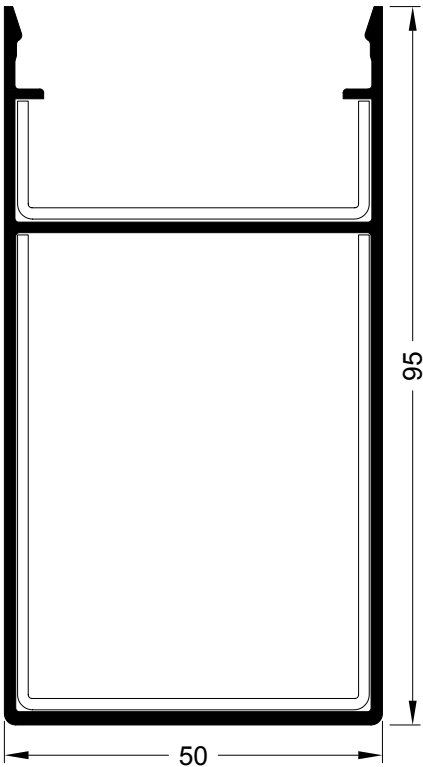
Deckschale 50/60
Cover cap 50/60

			
	m	mm	mm
493 770	6	170	290

Profiles
Profile

Sections
Schnitte

Glazing
Verglasung



Deckschale 50/95
Cover cap 50/95

			
	m	mm	mm
493 780	6	240	360

Glazing
Verglasung

Tools
Werkzeuge

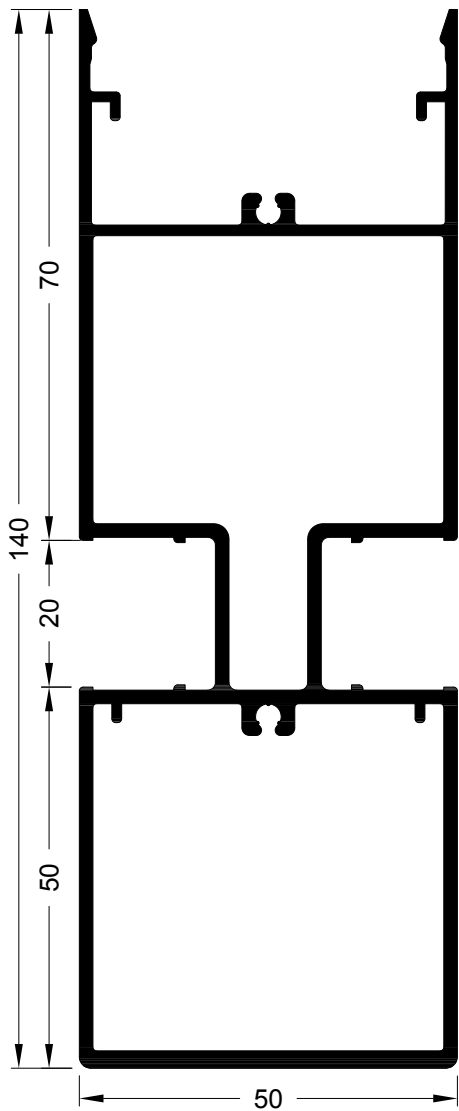
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

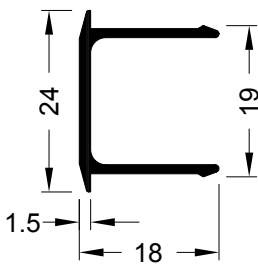
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Deckschale 50/140
Cover cap 50/140

				
	m	mm	mm	
322 940	6	291	552	

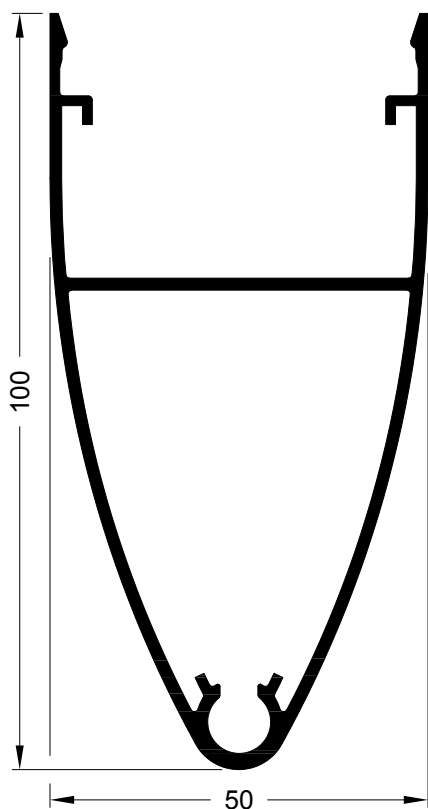


Nutabdeckung
Cover strip

				
	m	mm	mm	
433 000	6	25	113	

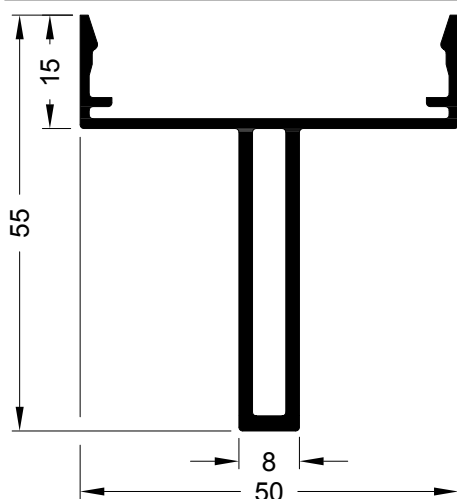
Deckschale 50/100 Cover cap 50/100

			
	m	mm	mm
122 980	6	214	358



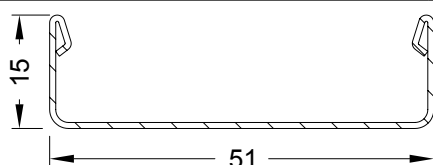
Deckschale 50/55 Cover cap 50/55

			
	m	mm	mm
322 180	6	160	247



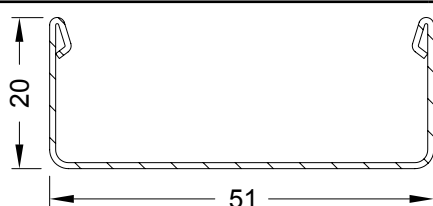
Deckschale 51/15 Cover cap 51/15

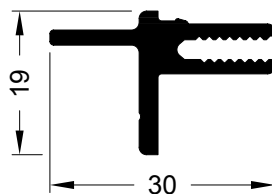
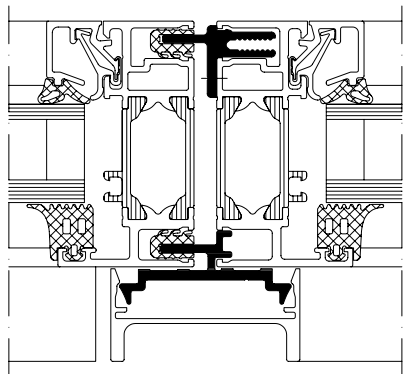
	
	m
202 285	6



Deckschale 51/20 Cover cap 51/20

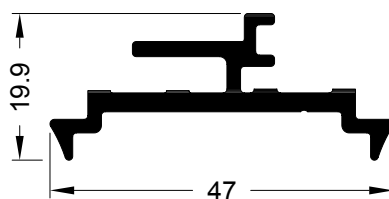
	
	m
202 286	6





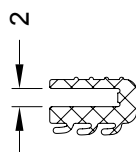
Anschlussprofil
Attachment profile

	m	mm	mm
361 330	6		124



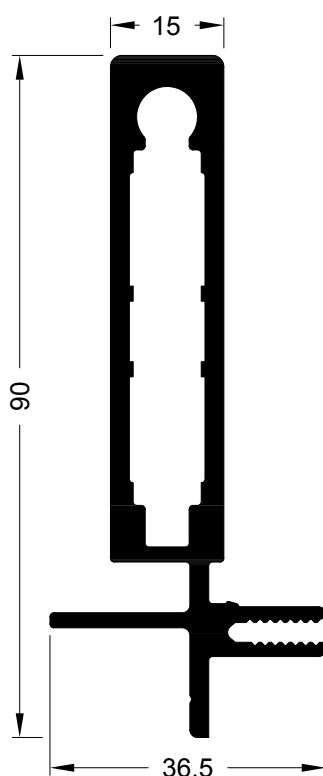
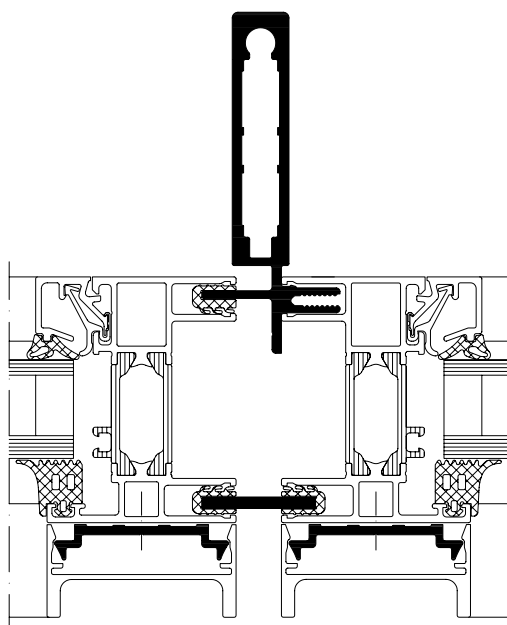
Anschlussprofil
Attachment profile

	m	mm	mm
361 320	6		179



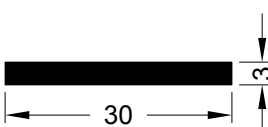
Blecheinlagedichtung
Insert gasket (sheet attachment)

	m	mm	mm
244 502	40	schwarz Black	



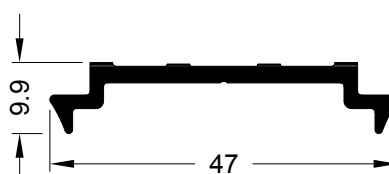
Anschlussprofil 15
Attachment profile 15

	m	mm	mm
361 340	6	149	304



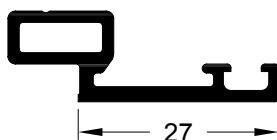
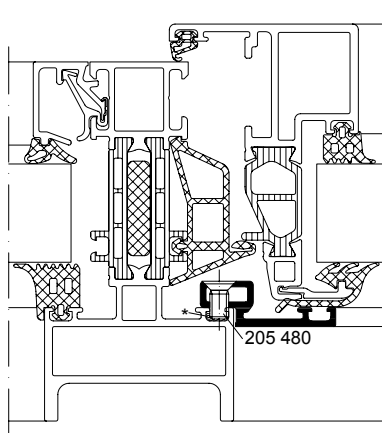
Aluminiumprofil 30 x 3
Aluminium profile 30 x 3

	m	mm	mm
134 230	6	36	66



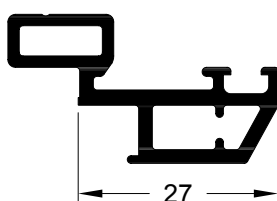
Schraubprofil
Pressure plate profile

	m	mm	mm
306 150	6	0	123



Einsatzprofil 27
Insert profile 27

	m	mm	mm
361 300	6	27	116

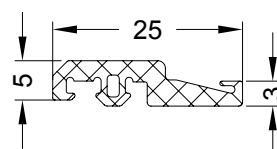
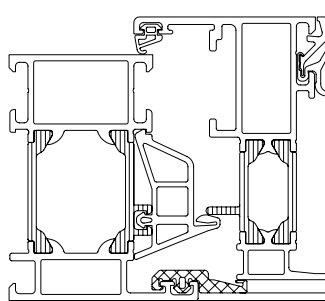


Einsatzprofil 27
Insert profile 27

	m	mm	mm
361 310	6	24	131

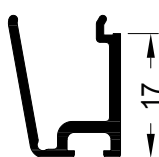
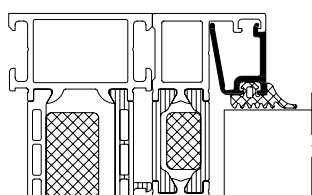
Verschraubung mit 205 480, 4 Stück/m
Dauerelastisch abdichten

Screw connection using 205 480, 4 per m
Seal with permanently elastic sealing compound



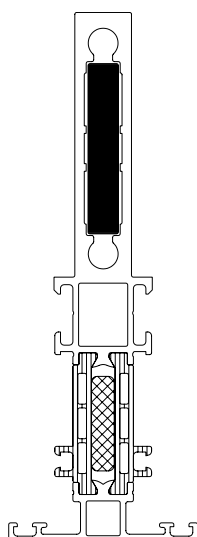
Anschlagleiste
Outer frame extension

	m	mm	mm
246 488	40	EPDM	



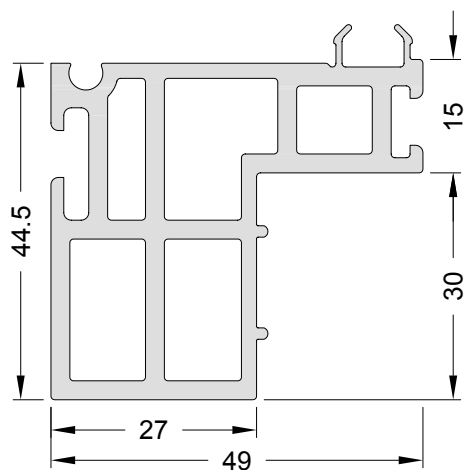
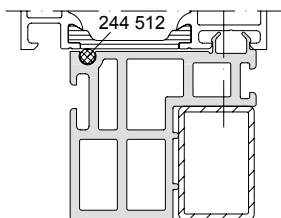
Glasfalzverkleinerung 17
Glazing rebate reduction 17

	m	mm	mm
335 290	6	17	112



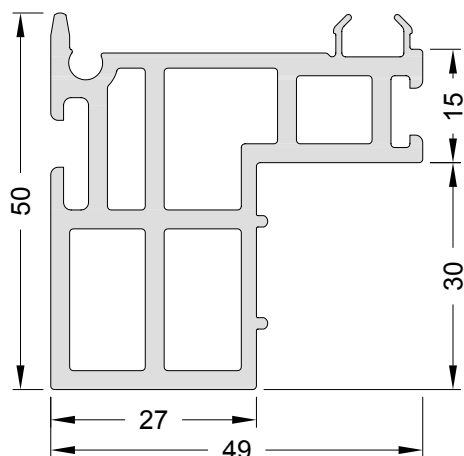
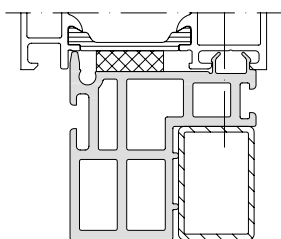
Einschiebprofil 45 x 8
Insert profile 45 x 8

	m	mm	mm
306 440	6		105



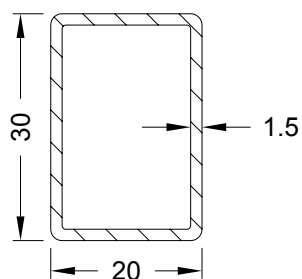
KS-Basisprofil
PVC-U base profile

	m		
246 223	6		



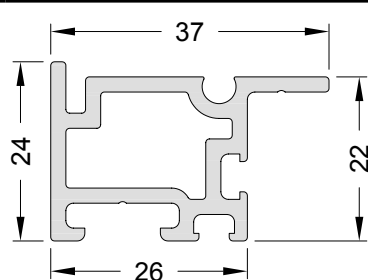
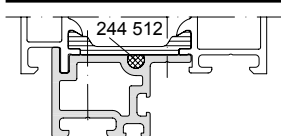
KS-Basisprofil
PVC-U base profile

	m		
246 222	6		



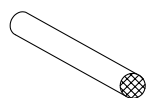
Stahlrohr 30 x 20 x 1,5
Steel tube 30 x 20 x 1.5

	m		
201 013	6	verzinkt Galvanised	



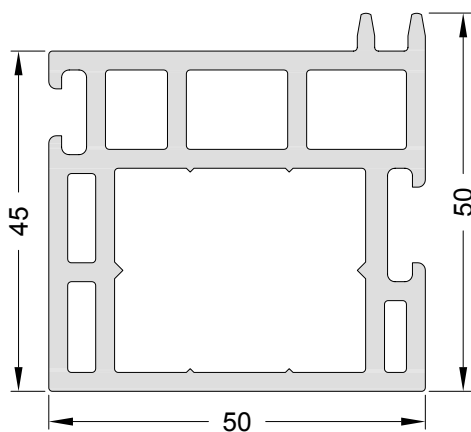
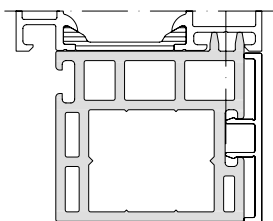
KS-Basisprofil
PVC-U base profile

	m		
246 230	6		



Rundschnur
Gasket cord

	m		
244 512	200		EPDM

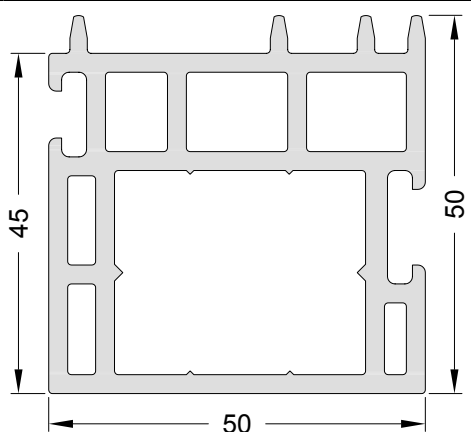
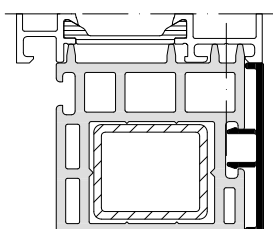


KS-Basisprofil
PVC-U base profile

	m		
246 442	6		

Profiles
Profile

Sections
Schnitte

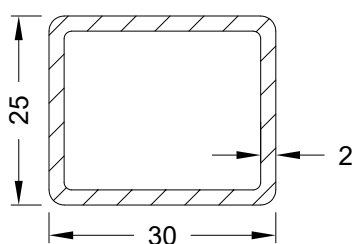


KS-Basisprofil
PVC-U base profile

	m		
246 448	6		

Glazing
Verglasung

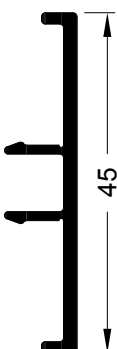
Corner / T-joints
Eck- / T-Verbind.



Stahlrohr 30 x 25 x 2
Steel tube 30 x 25 x 2

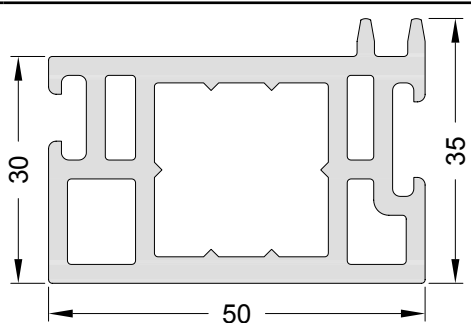
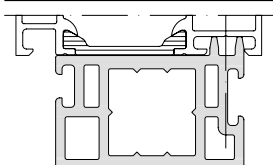
	m		
201 074	6	verzinkt Galvanised	

Tools
Werkzeuge



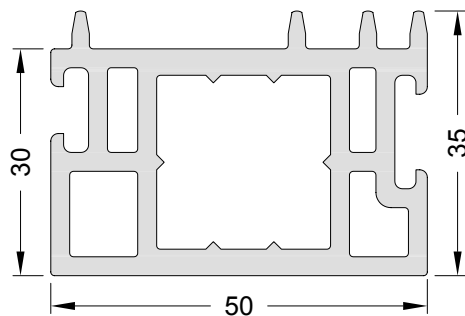
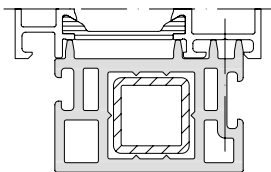
Abdeckprofil 45
Cover profile 45

	m	mm	mm
184 810	6	45	134



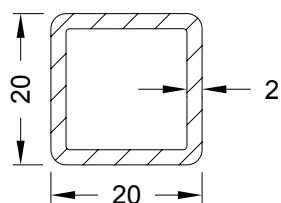
KS-Basisprofil
PVC-U base profile

	m		
246 443	6		



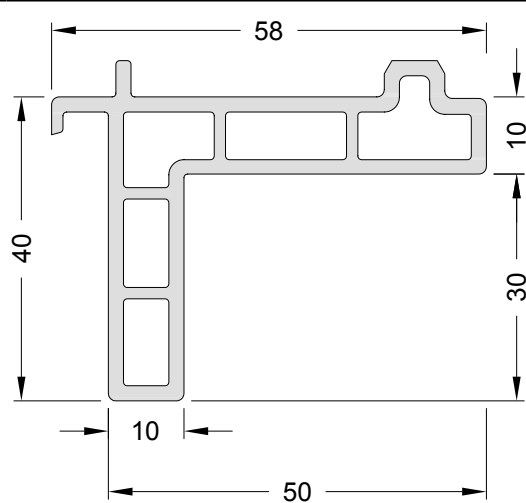
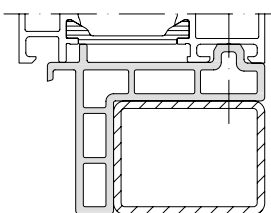
KS-Basisprofil
PVC-U base profile

	m		
246 449	6		



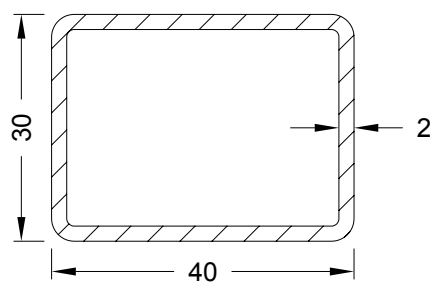
Stahlrohr 20 x 20 x 2
Steel tube 20 x 20 x 2

	m		
201 020	6	verzinkt Galvanised	



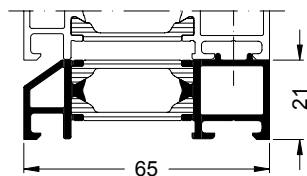
KS-Basisprofil
PVC-U base profile

	m		
224 369	6	schwarz Black	

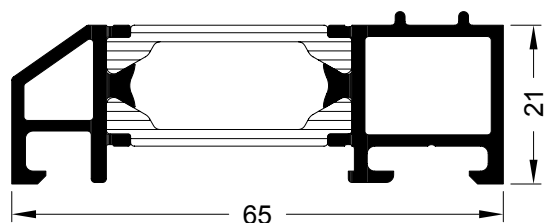


Stahlrohr 30 x 40 x 2
Steel tube 30 x 40 x 2

	m		
201 030	6	verzinkt Galvanised	



* Mindestwärmeschutz beachten!
* Observe minimum thermal insulation.



Basisprofil 21 Base profile 21

					
		m	mm	mm	mm
 WV	Komplett Complete	390 310*	6	42	239
 KV	Innen Inside	391 830	6	21	134
 SV	Außen Outside	391 820	6	21	105
					
	PT	224 084	25 x 6	224 084	25 x 6
	PA 66	224 085	25 x 6	224 085	25 x 6
					
					
					
					
					

Profiles
Profile

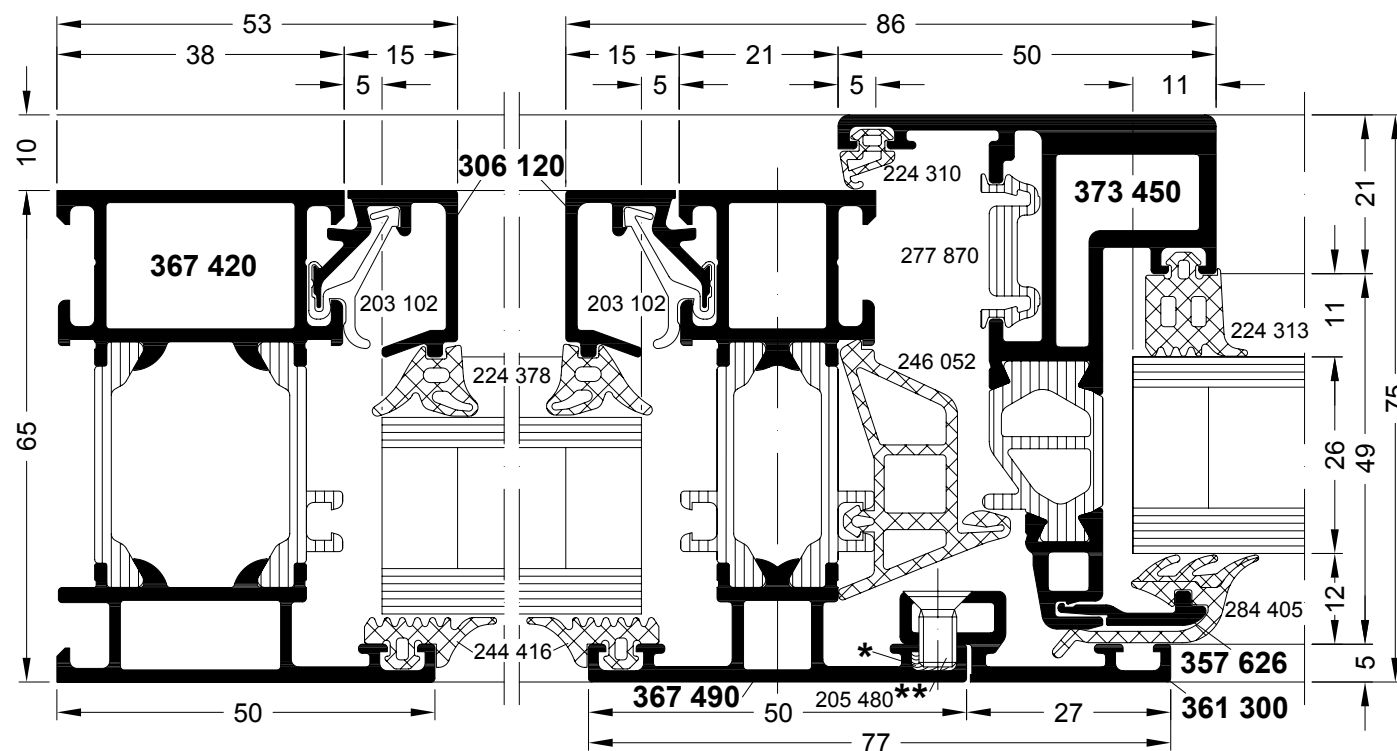
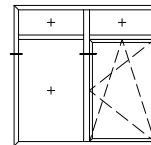
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Blendrahmen Festverglasung Riegel/Pfosten Flügel aufschlagend
Outer frame with fixed glazing, transom/mullion for face-fitted vent



Wichtiger Hinweis:

* Dauerelastisch abdichten

** 4 Stück/m

Important note:

* Seal using permanently elastic sealing compound

** 4 per metre

Profiles
Profile

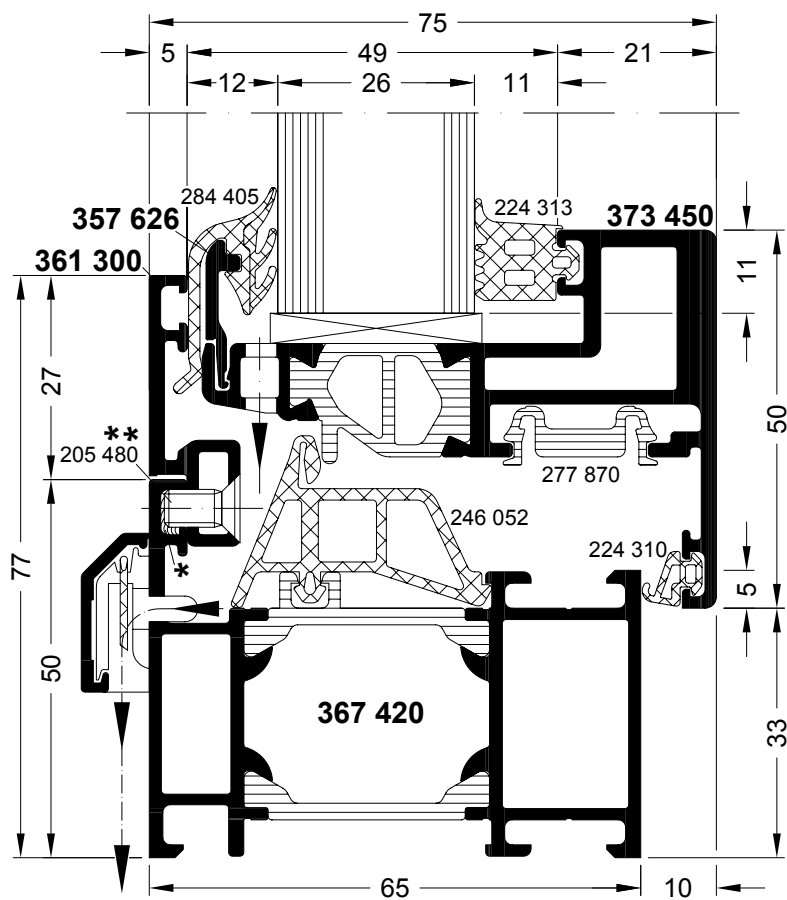
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Blendrahmen Flügel aufschlagend
Outer frame with face-fitted vent



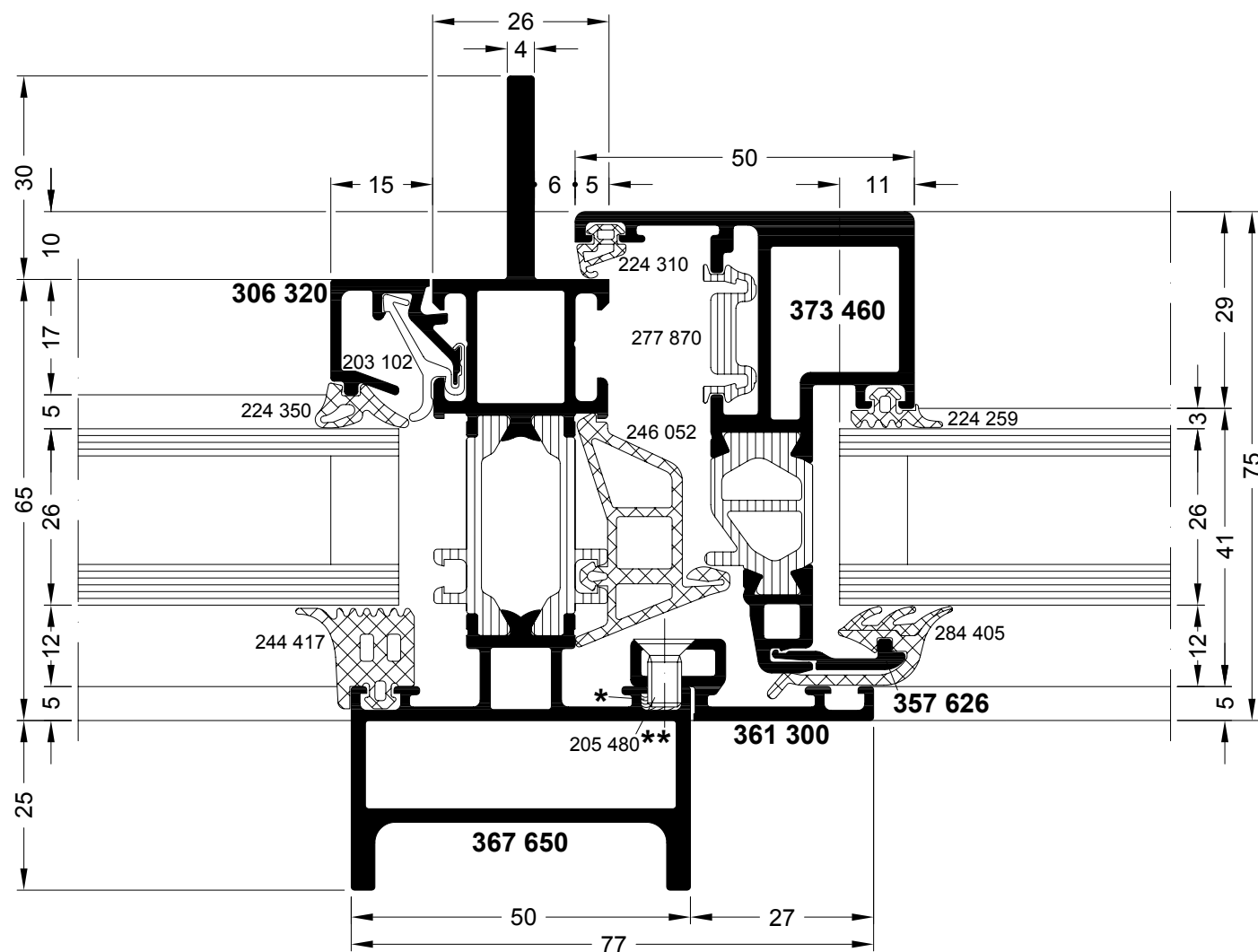
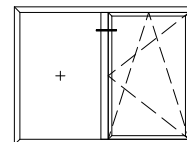
Wichtiger Hinweis:

- * Dauerelastisch abdichten
- ** 4 Stück/m

Important note:

- * Seal using permanently elastic sealing compound
- ** 4 per metre

Statikpfosten Festverglasung Flügel aufschlagend
Structural mullion, fixed glazing with face-fitted vent



Wichtiger Hinweis:

* Dauerelastisch abdichten

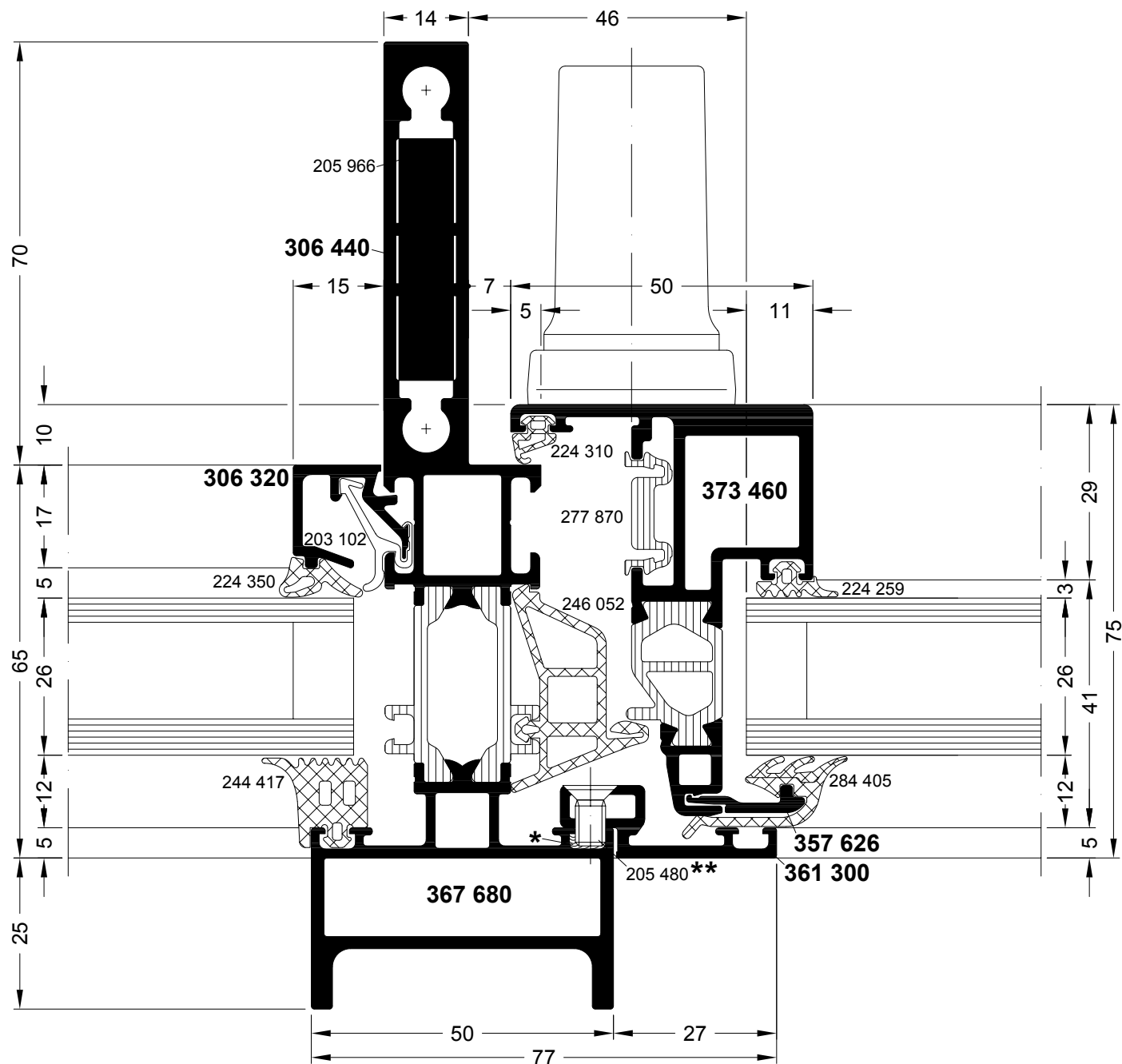
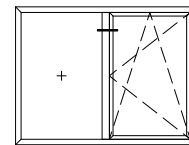
** 4 Stück/m

Important note:

* Seal using permanently elastic sealing compound

** 4 per metre

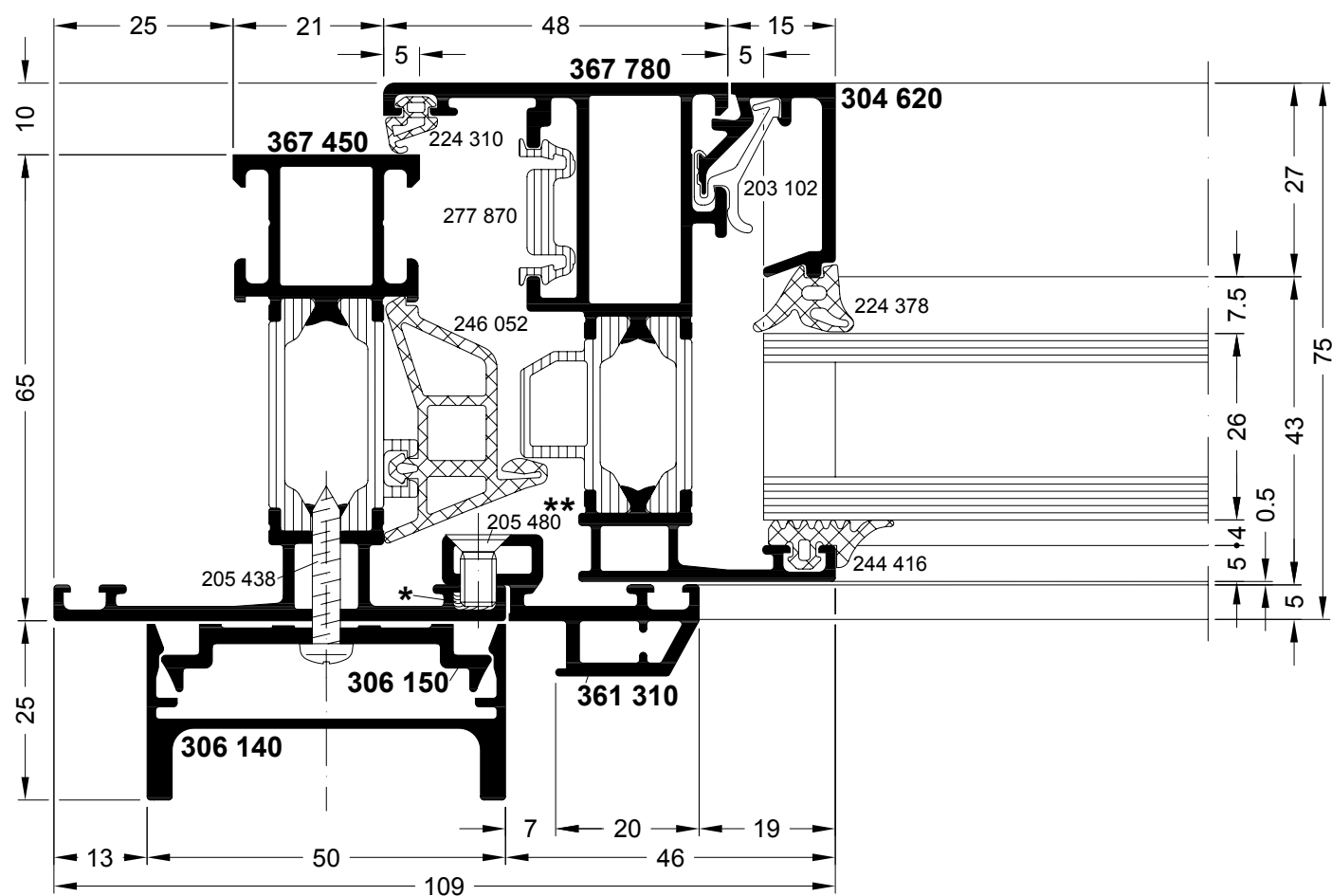
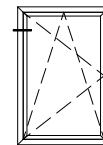
Statikpfosten Festverglasung Flügel aufschlagend
Structural mullion, fixed glazing with face-fitted vent



Wichtiger Hinweis:
 Griffabstand < 25 mm beachten!
 * Dauerelastisch abdichten
 ** 4 Stück/m

Important note:
 Note the distance of < 25 mm from the handle.
 * Seal with permanently elastic sealing compound
 ** 4 per metre

Blendrahmen Flügel aufschlagend Outer frame with face-fitted vent



Wichtiger Hinweis:
Optional Deckschalen FWS 50

* Dauerelastisch abdichten

** 4 Stück/m

Important note:

Optional cover caps FWS 50

* Seal with permanently elastic sealing compound

** 4 per metre

Profiles
Profile

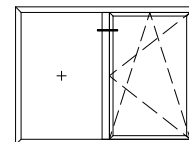
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Riegel/Pfosten Festverglasung Flügel aufschlagend Transom/mullion for fixed glazing with face-fitted vent



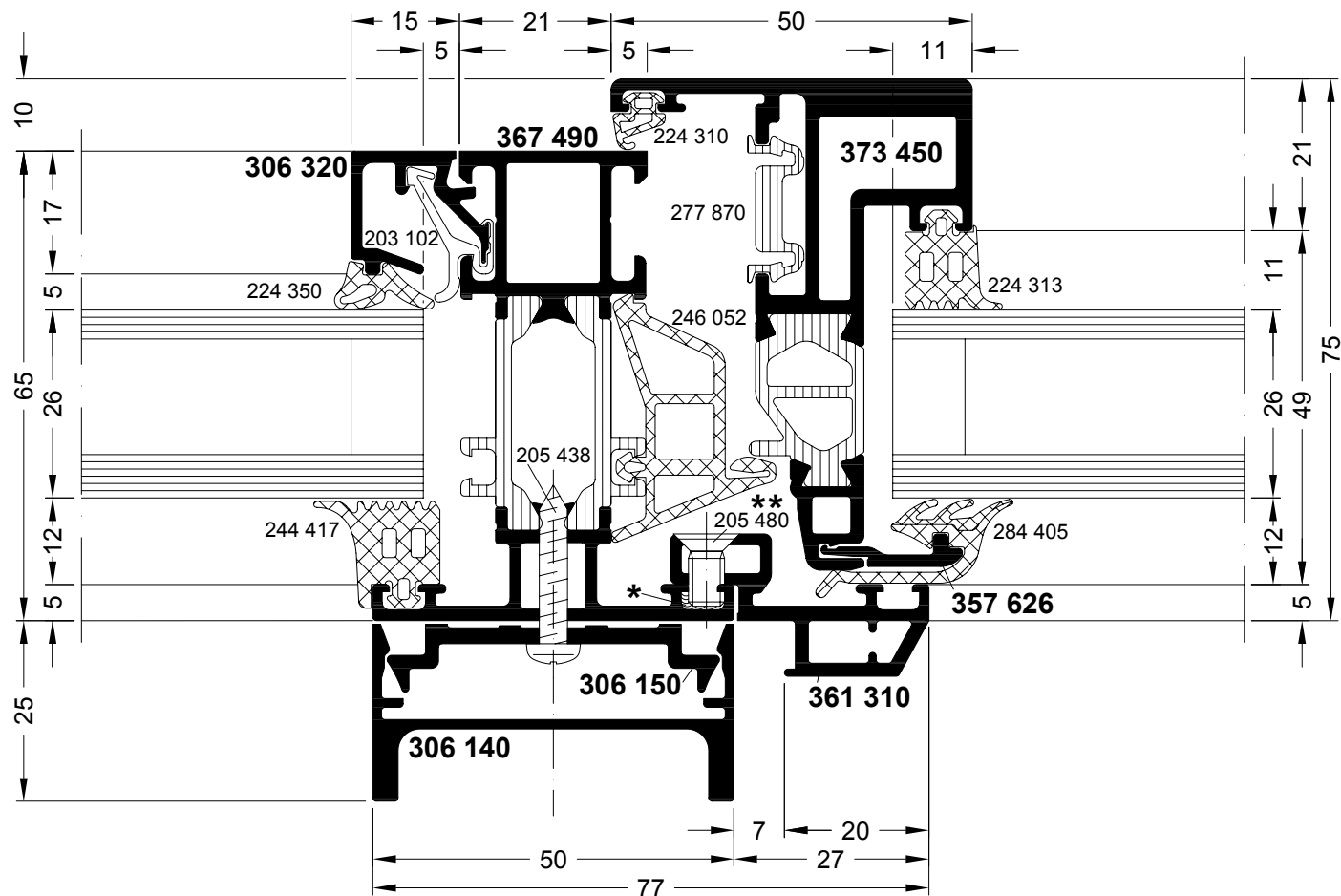
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Wichtiger Hinweis:

Optional Deckschalen FWS 50

* Dauerelastisch abdichten

** 4 Stück/m

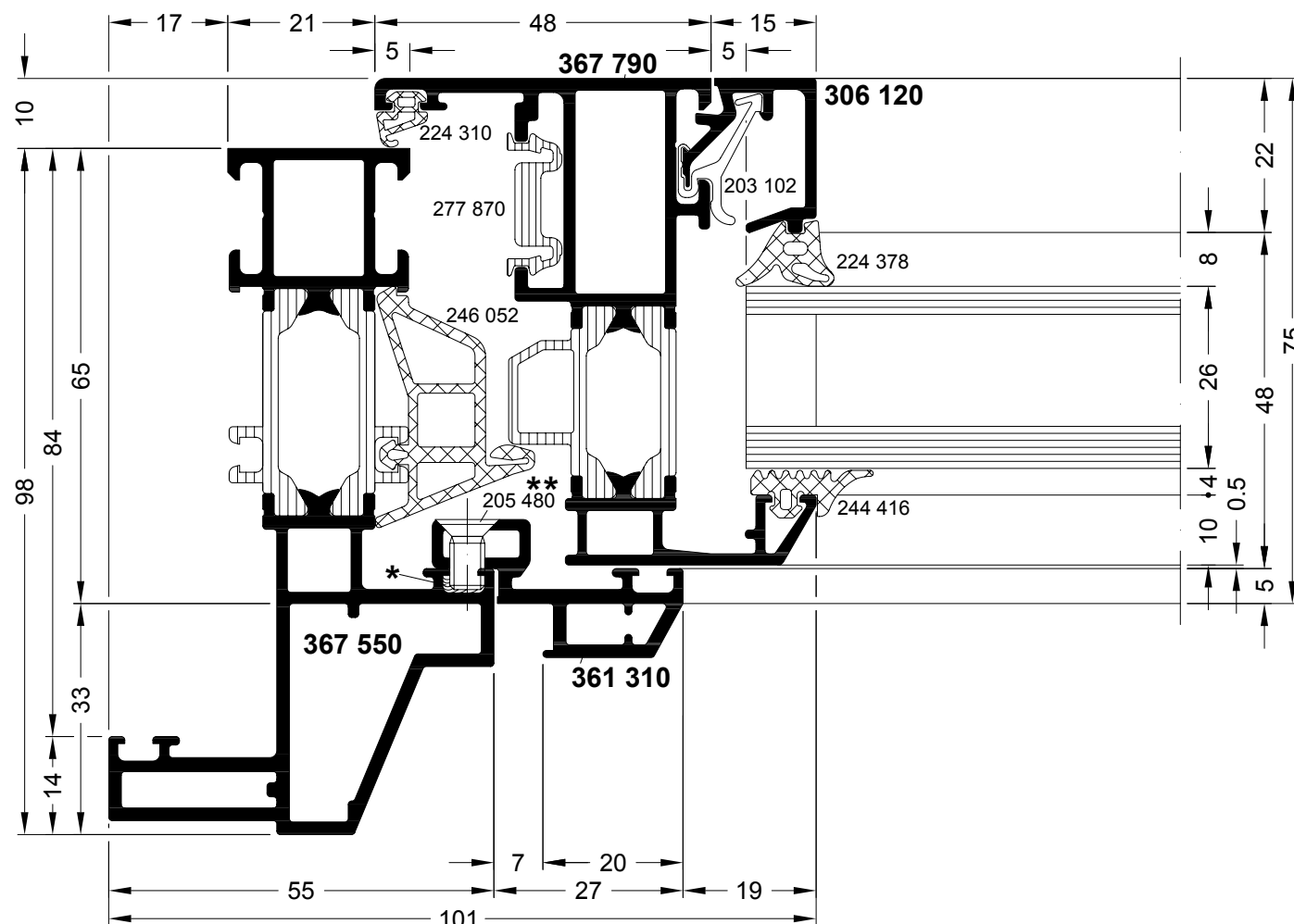
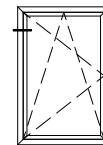
Important note:

Optional cover caps FWS 50

* Seal with permanently elastic sealing compound

** 4 per metre

Blendrahmen Flügel aufschlagend
Outer frame with face-fitted vent



Wichtiger Hinweis:

* Dauerelastisch abdichten

** 4 Stück/m

Important note:

* Seal with permanently elastic sealing compound

** 4 per metre

Profiles
Profile

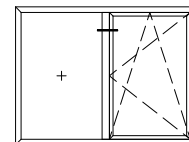
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Riegel/Pfosten Festverglasung Flügel aufschlagend
Transom/mullion for fixed glazing with face-fitted vent



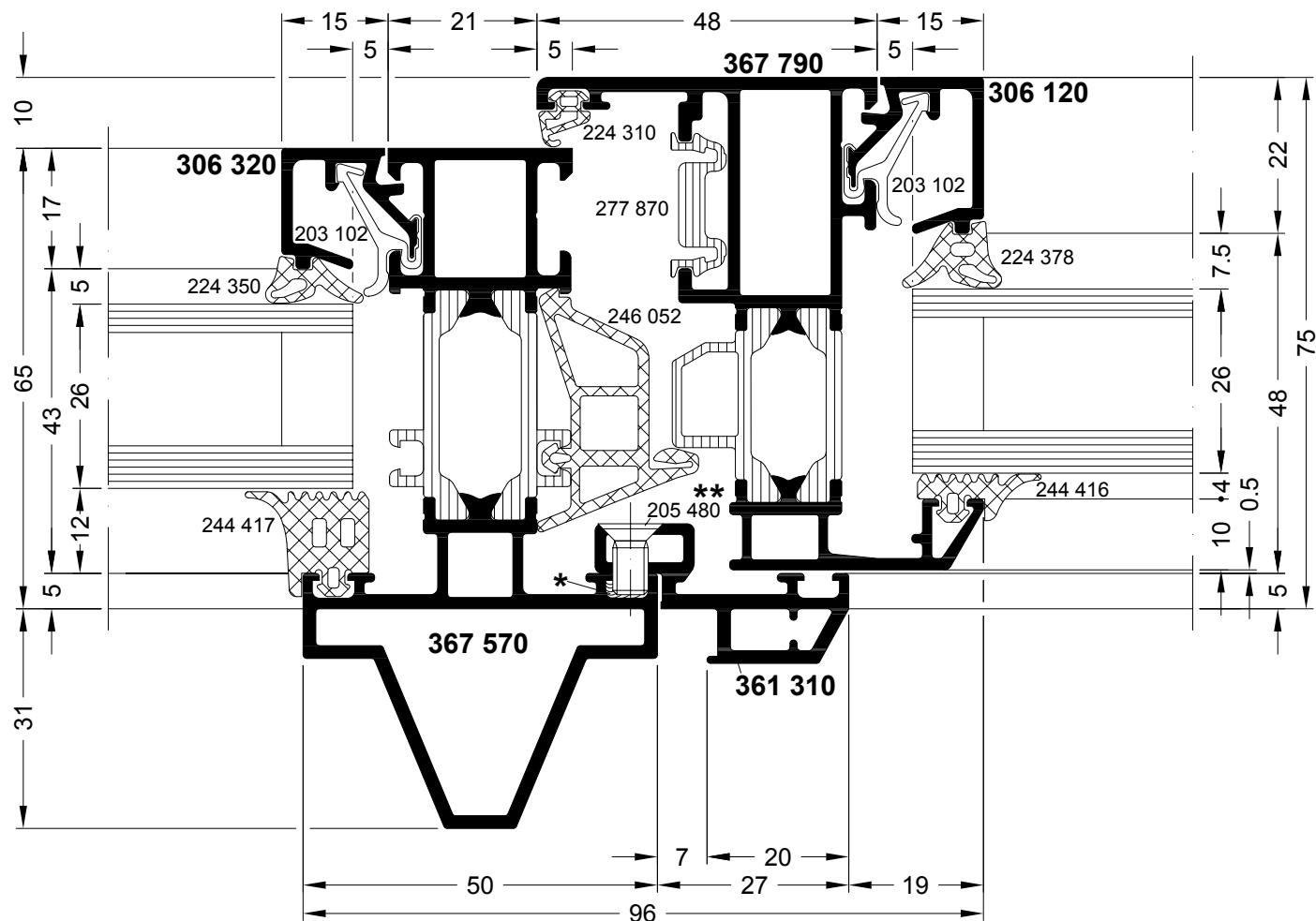
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Wichtiger Hinweis:

* Dauerelastisch abdichten

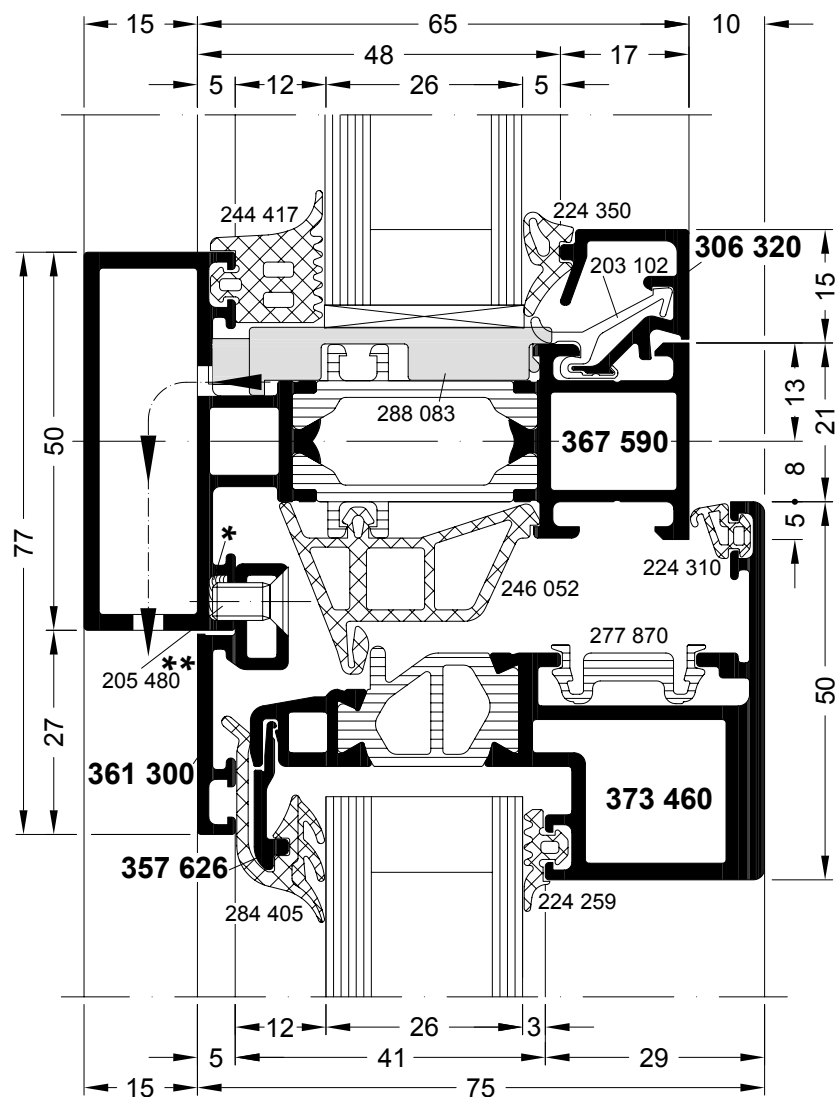
** 4 Stück/m

Important note:

* Seal with permanently elastic sealing compound

** 4 per metre

Riegel/Pfosten Festverglasung Flügel aufschlagend
Transom/mullion for fixed glazing with face-fitted vent



Wichtiger Hinweis:

* Dauerelastisch abdichten

** 4 Stück/m

Important note:

* Seal using permanently elastic sealing compound

** 4 per metre

Profiles
Profile

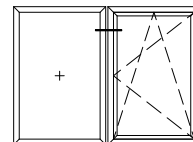
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Dehnungspfofen Festverglasung Flügel aufschlagend
Expansion mullion with fixed glazing, face-fitted vent



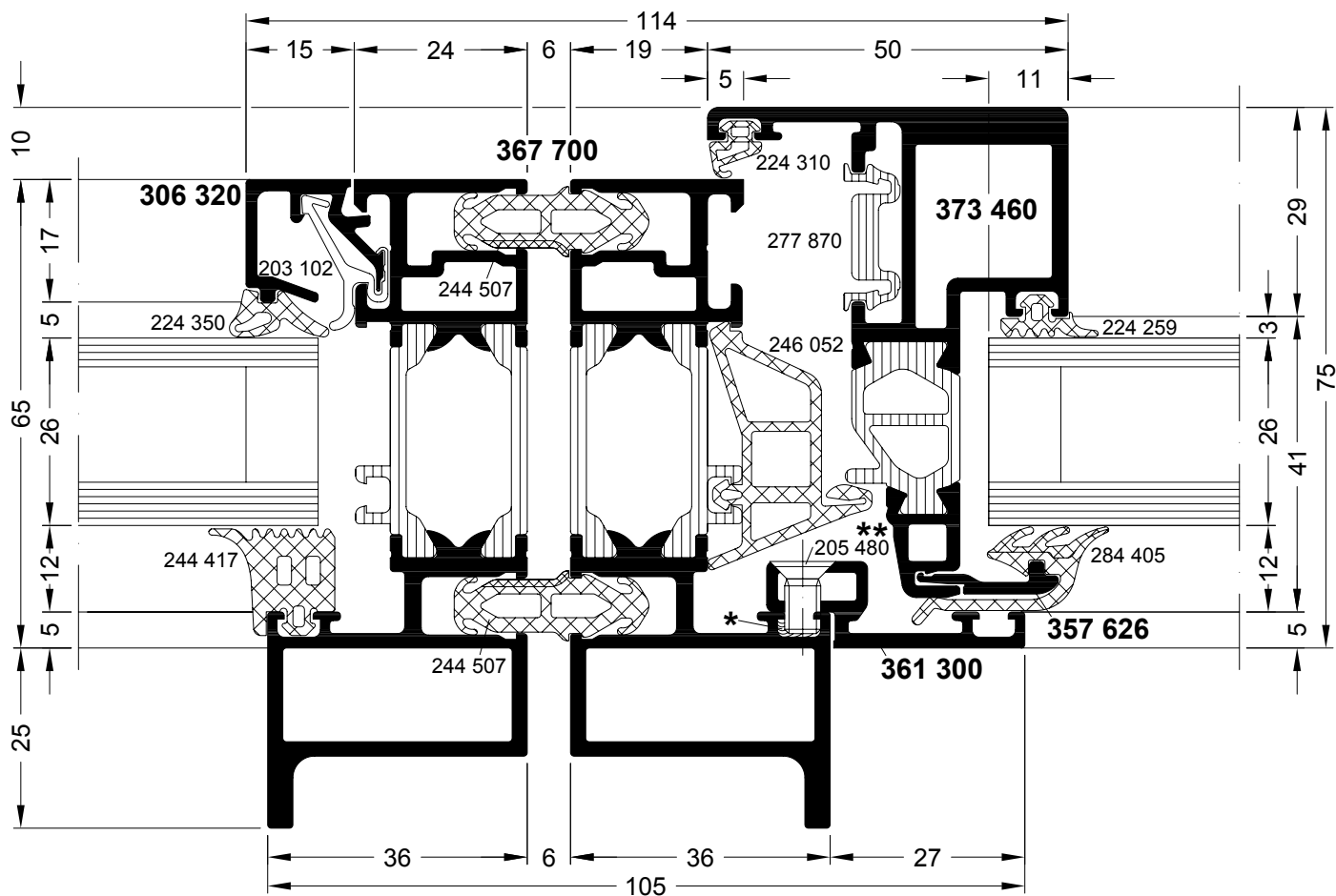
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Wichtiger Hinweis:

* Dauerelastisch abdichten

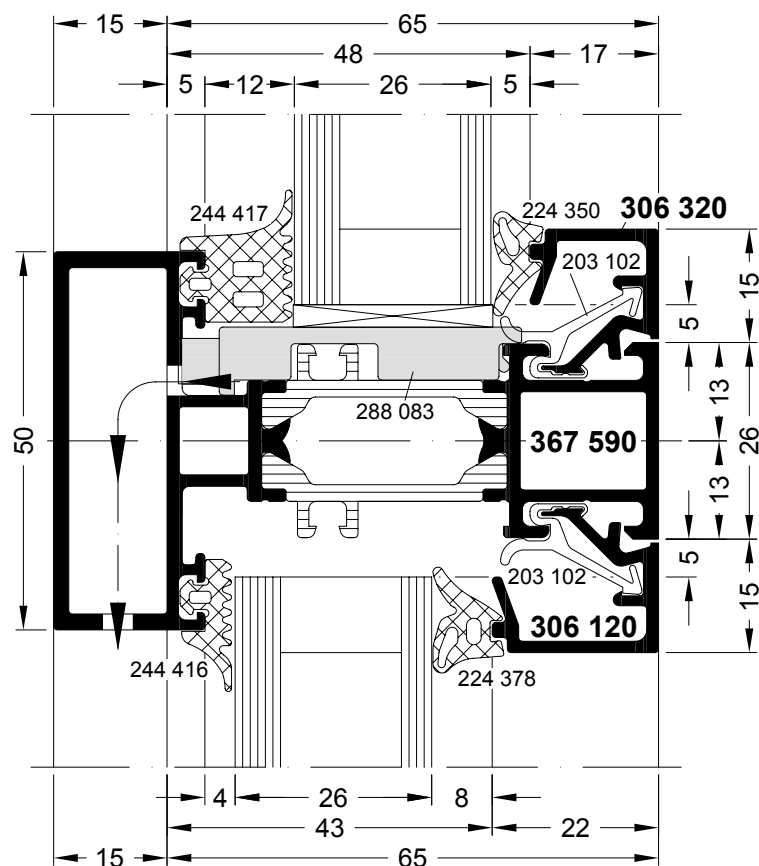
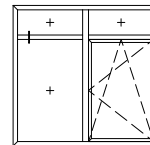
** 4 Stück/m

Important note:

* Seal using permanently elastic sealing compound

** 4 per metre

Riegel/Pfosten Festverglasung
Transom/mullion fixed glazing



Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

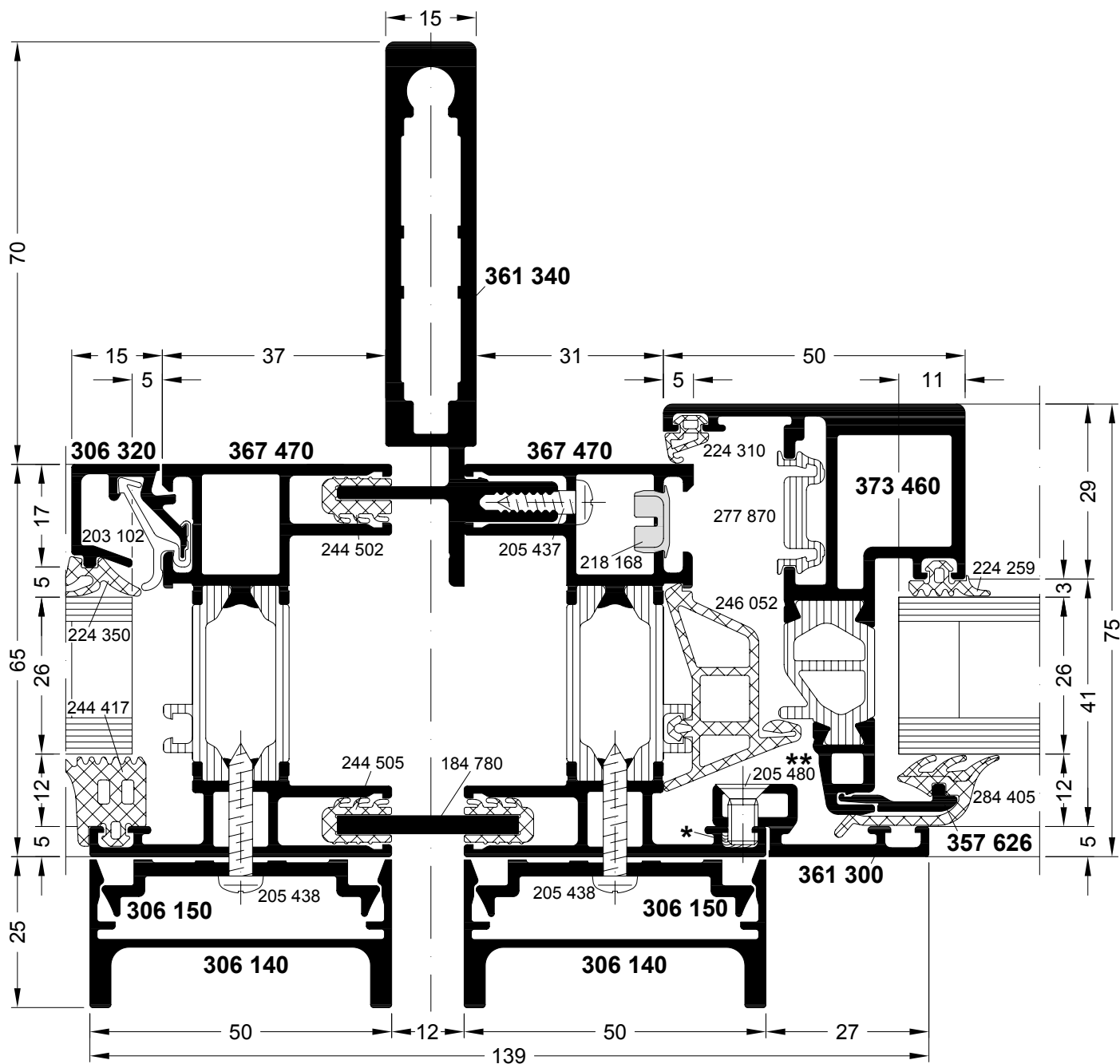
Tools
Werkzeuge

A diagram of a rectangular box. Inside the box, there is a plus sign (+) on the left and a dashed line forming a triangle on the right. A horizontal line segment is drawn across the middle of the box, separating the plus sign from the triangle.

Sections Schnitte

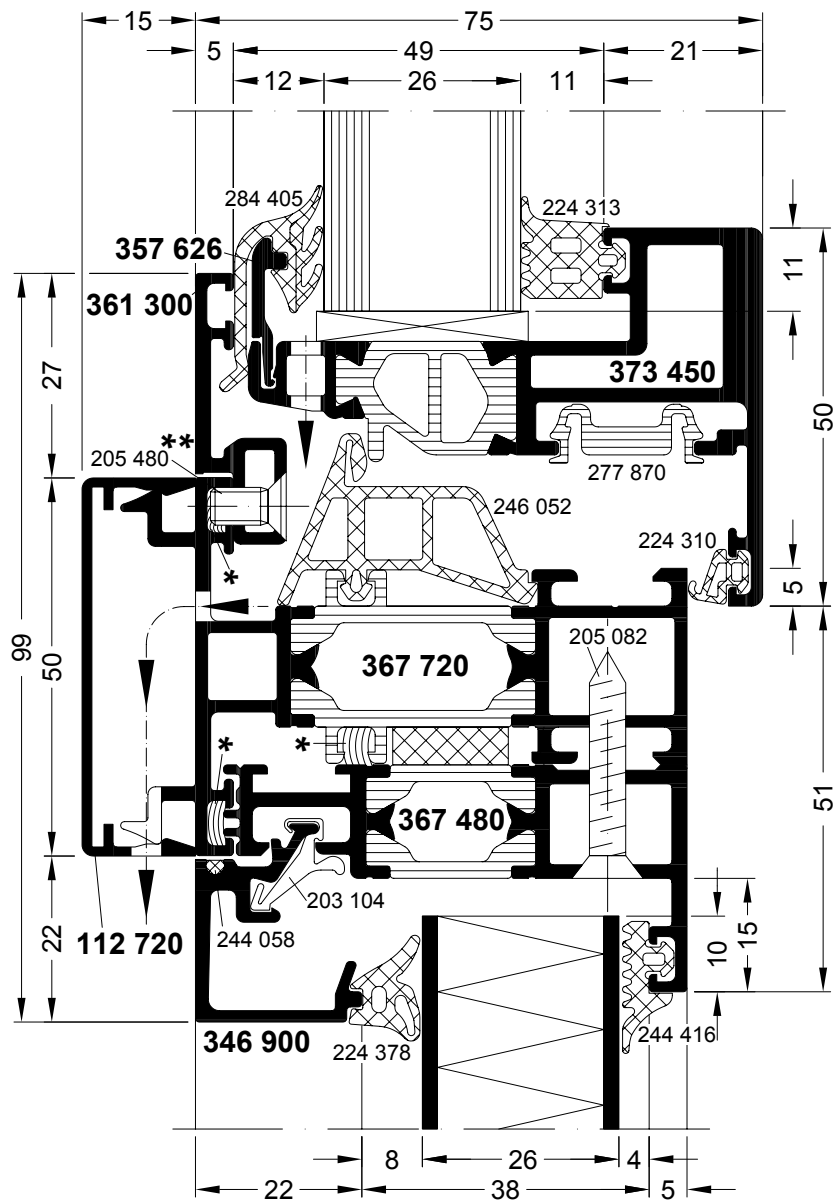
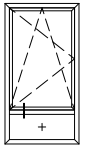
Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Important note:
Optional cover caps FWS 50
* Seal with permanently elastic sealing compound
** 4 per metre

Festfeld Wechselprofil Flügel aufschlagend
Fixed light with reverse rebate profile, face-fitted vent



Wichtiger Hinweis:
 Optional Deckschalen FWS 50
 * Dauerelastisch abdichten
 ** 4 Stück/m

Important note:
 Optional cover caps FWS 50
 * Seal with permanently elastic sealing compound
 ** 4 per metre

Profiles
Profile

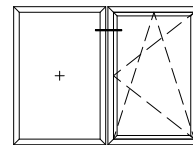
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Dehnungspfosten Festverglasung Flügel aufschlagend
Expansion mullion with fixed glazing, face-fitted vent



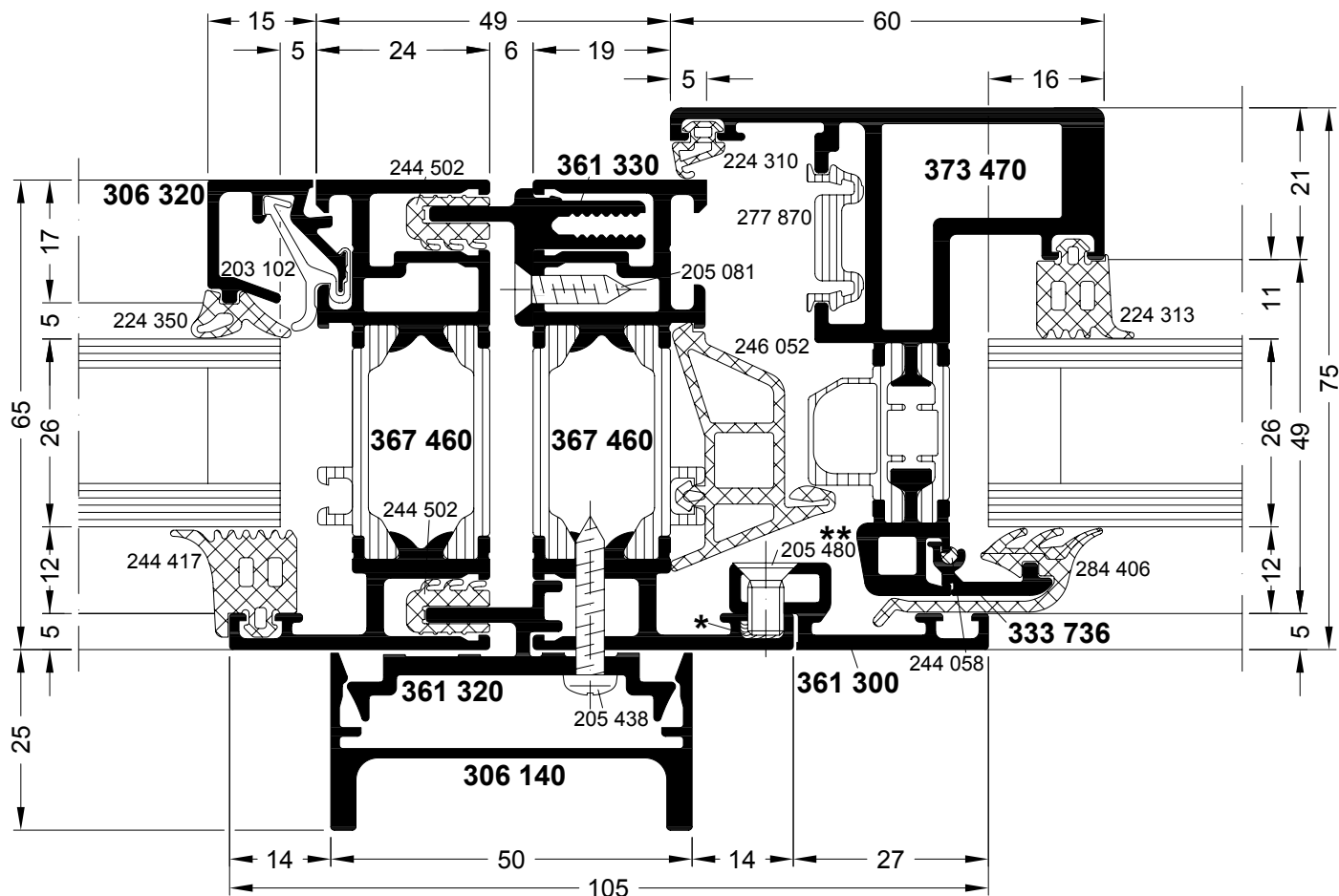
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Wichtiger Hinweis:

Optional Deckschalen FWS 50

* Dauerelastisch abdichten

** 4 Stück/m

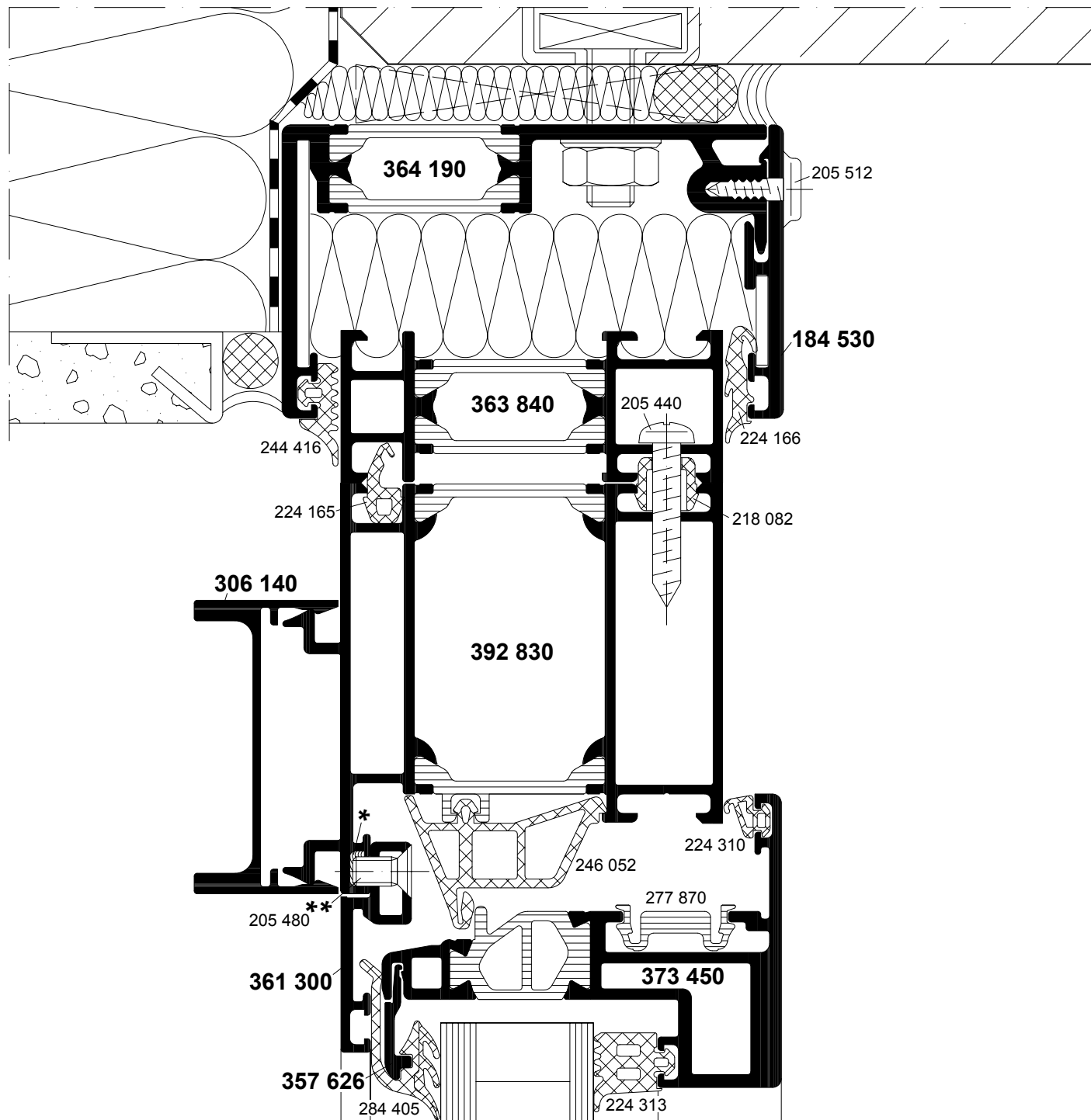
Important note:

Optional cover caps FWS 50

* Seal with permanently elastic sealing compound

** 4 per metre

Blendrahmen Flügel aufschlagend Outer frame with face-fitted vent



Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Wichtiger Hinweis:
Optional Deckschalen FWS 50

* Dauerelastisch abdichten

** 4 Stück/m

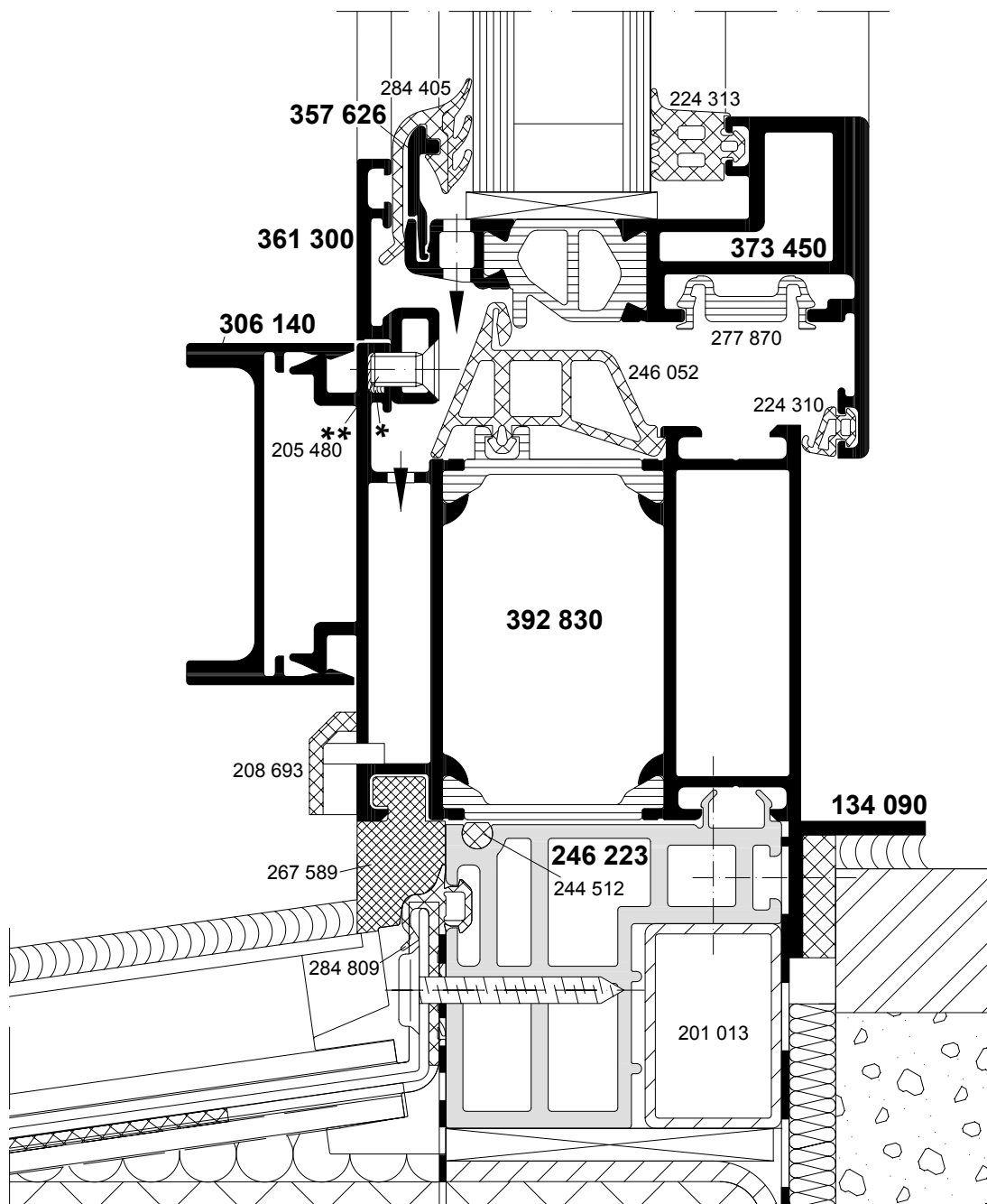
Important note:

Optional cover caps FWS 50

* Seal with permanently elastic sealing compound

** 4 per metre

Blendrahmen Flügel aufschlagend Outer frame with face-fitted vent



Wichtiger Hinweis:

Optional Deckschalen FWS 50

* Dauerelastisch abdichten

** 4 Stück/m

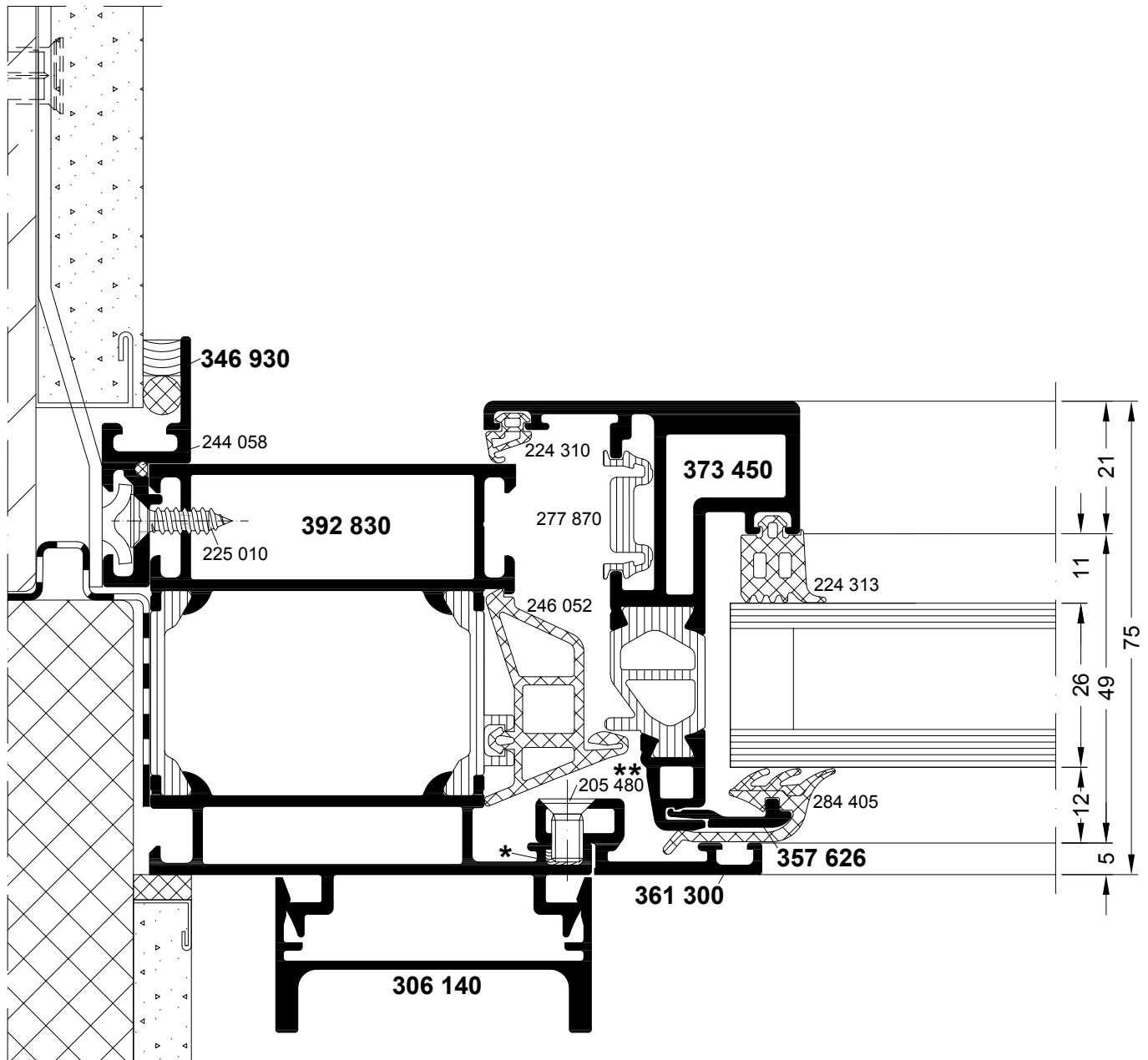
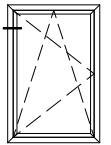
Important note:

Optional cover caps FWS 50

* Seal with permanently elastic sealing compound

** 4 per metre

Blendrahmen Flügel aufschlagend
Outer frame with face-fitted vent



Wichtiger Hinweis:

Optional Deckschalen FWS 50

* Dauerelastisch abdichten

** 4 Stück/m

Important note:

Optional cover caps FWS 50

* Seal with permanently elastic sealing compound

** 4 per metre

Profiles
Profile

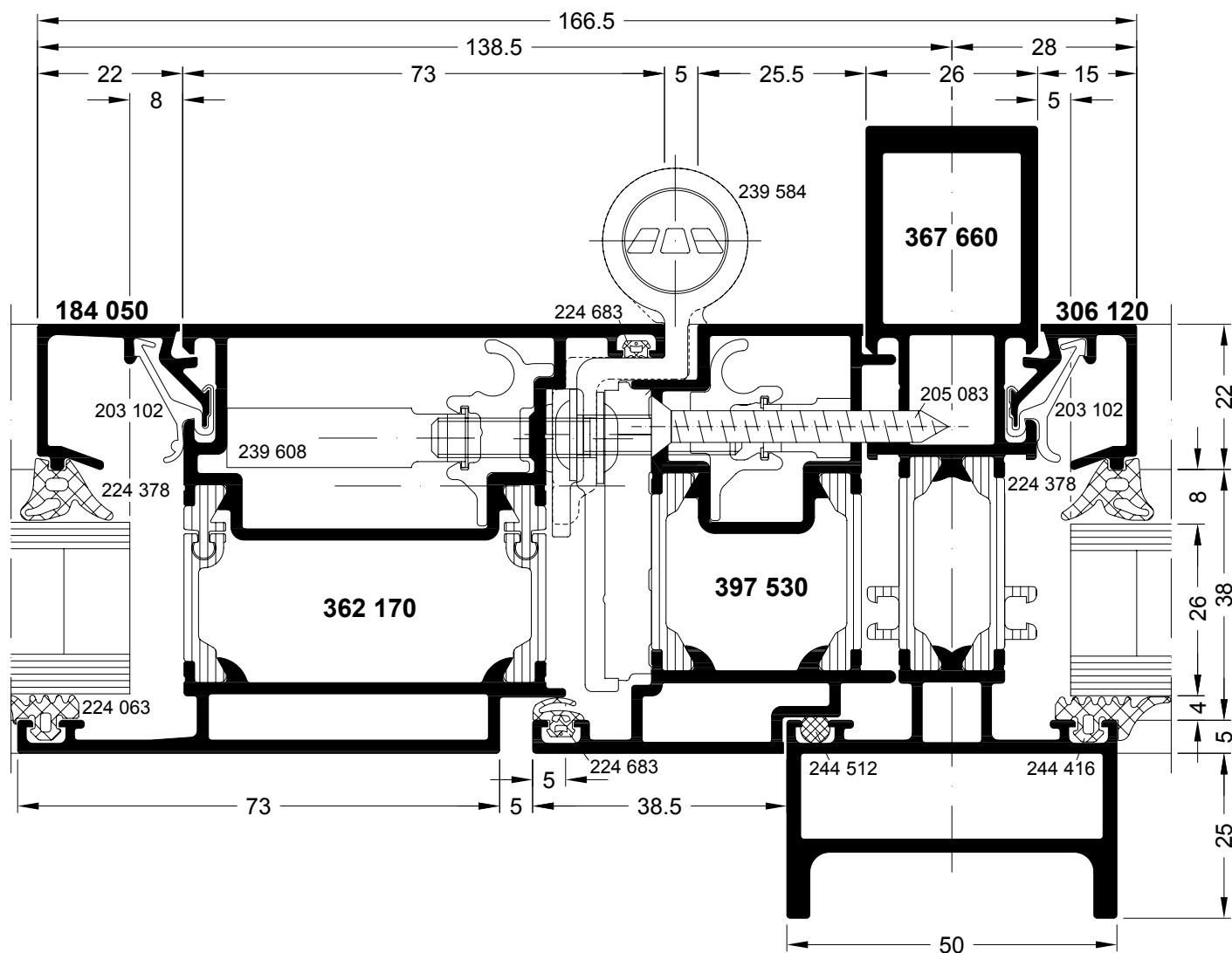
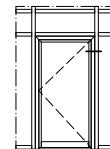
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Wechselprofil Türflügel innen öffnend Reverse rebate profile with inward-opening door leaf


Profiles
Profile

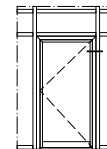
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

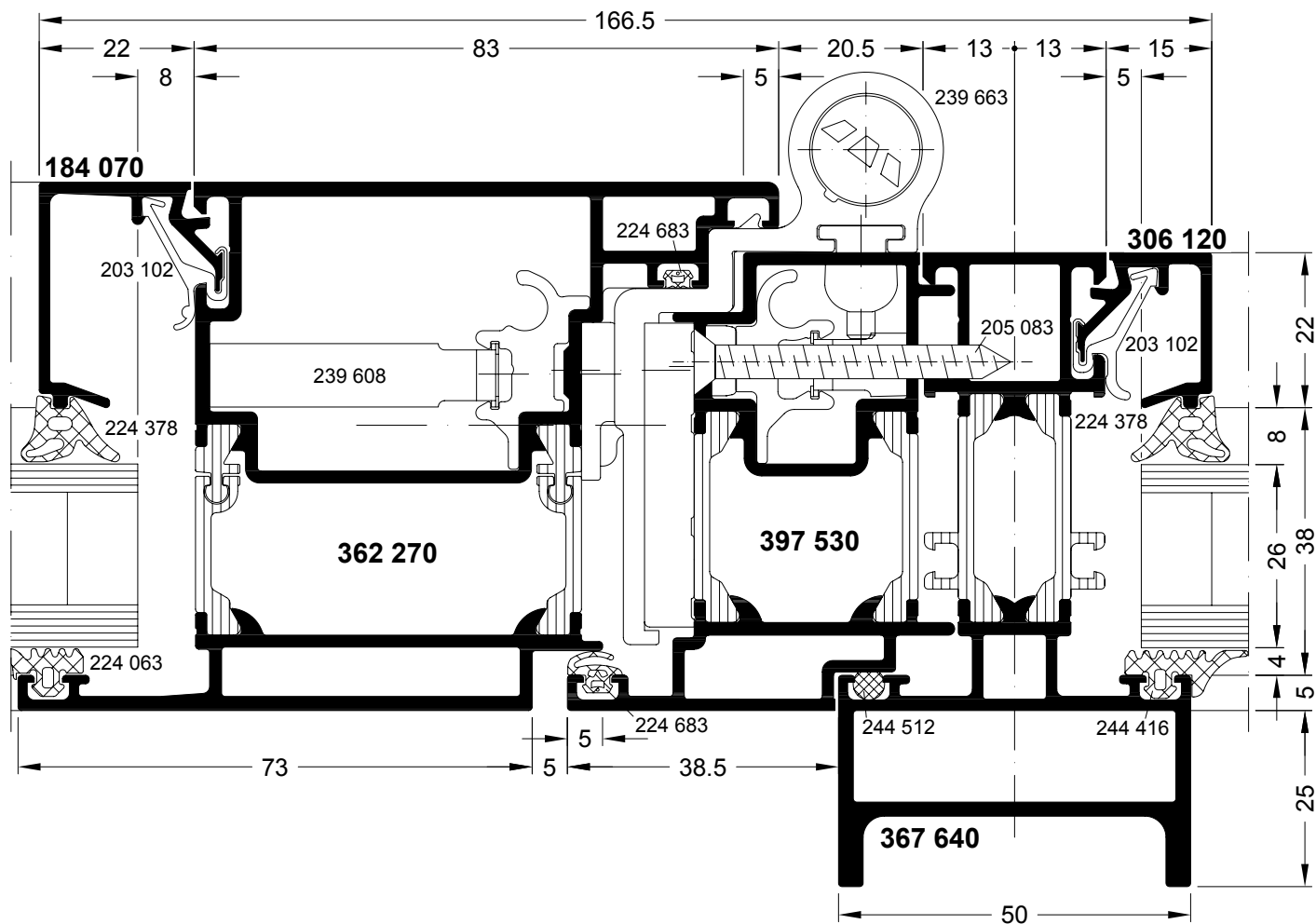
Wechselprofil Türflügel mit innerem Anschlag innen öffnend
Reverse rebate profile, inward-opening door leaf with internal rebate


Profiles
Profile

Sections
Schnitte

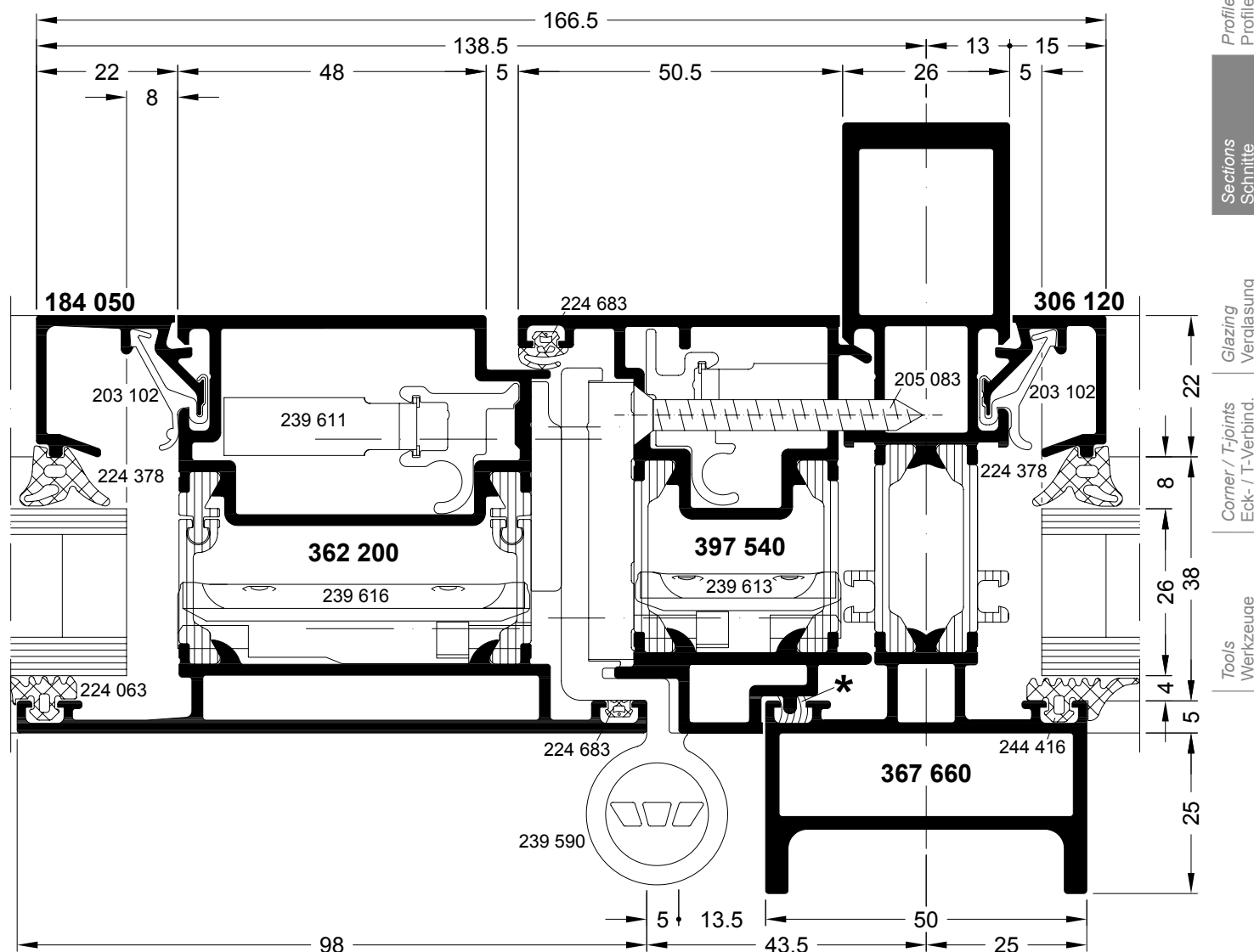
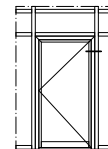
Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge


Wechselprofil Türflügel außen öffnend

Reverse rebate profile with outward-opening door leaf



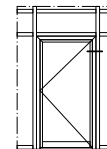
Wichtiger Hinweis:

* Dauerelastisch abdichten

Important note:

* Seal using permanently elastic sealing compound

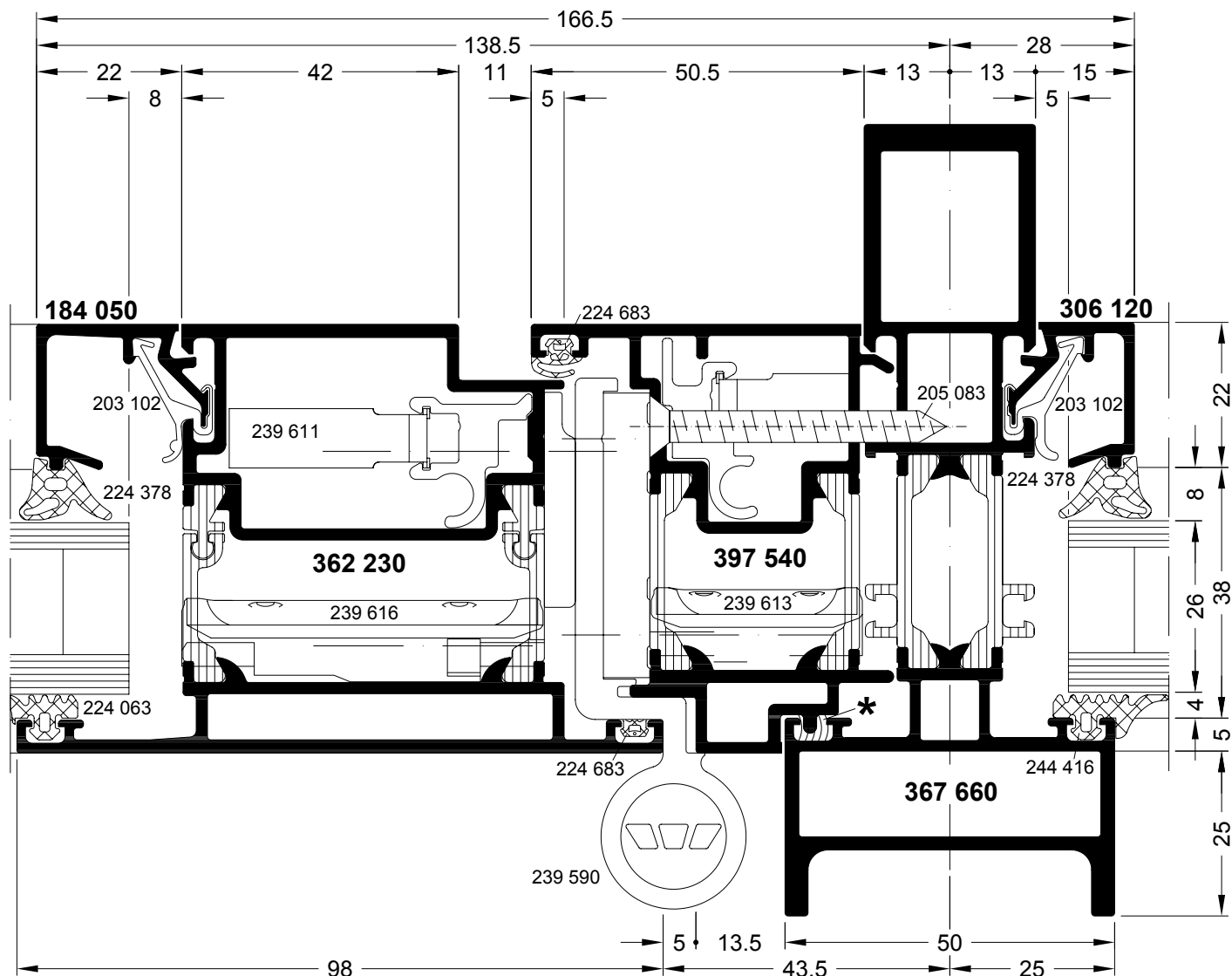
Wechselprofil Türflügel außen öffnend Reverse rebate profile with outward-opening door leaf


Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge


Wichtiger Hinweis:

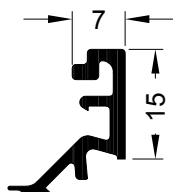
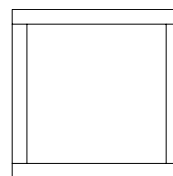
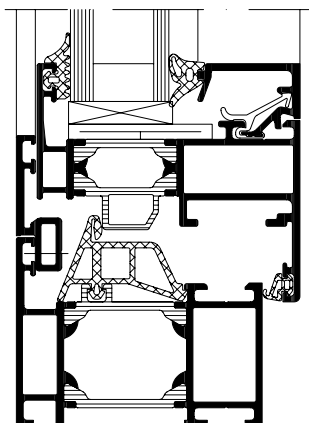
* Dauerelastisch abdichten

Important note:

* Seal using permanently elastic sealing compound

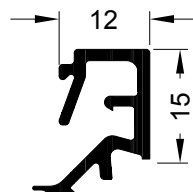
Glasleisten
Verglasung von innen

Glazing beads
Glazing from inside



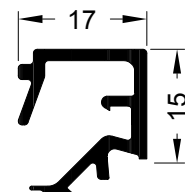
Glasleiste
7 mm innen
Glazing bead
7 mm inside

Art.-Nr.	Art. No.	m	mm	mm
306 300	6	20	95	



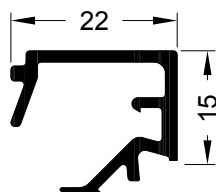
Glasleiste
12 mm innen
Glazing bead
12 mm inside

Art.-Nr.	Art. No.	m	mm	mm
306 310	6	25	117	



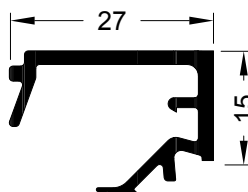
Glasleiste
17 mm innen
Glazing bead
17 mm inside

Art.-Nr.	Art. No.	m	mm	mm
306 320	6	30	127	



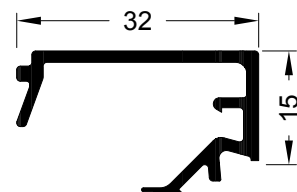
Glasleiste
22 mm innen
Glazing bead
22 mm inside

Art.-Nr.	Art. No.	m	mm	mm
306 120	6	35	137	



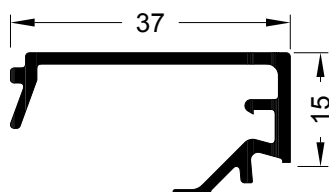
Glasleiste
27 mm innen
Glazing bead
27 mm inside

Art.-Nr.	Art. No.	m	mm	mm
304 620	6	40	142	



Glasleiste
32 mm innen
Glazing bead
32 mm inside

Art.-Nr.	Art. No.	m	mm	mm
306 330	6	45	157	



Glasleiste
37 mm innen
Glazing bead
37 mm inside

Art.-Nr.	Art. No.	m	mm	mm
313 230	6	50	167	

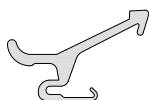
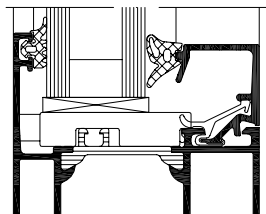
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

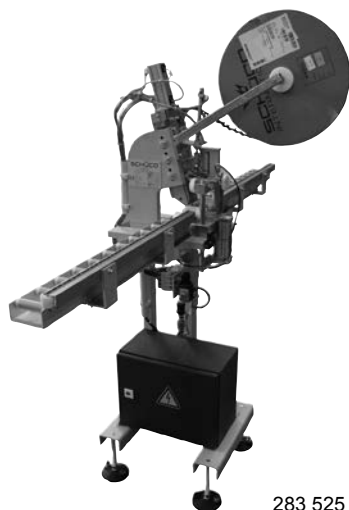
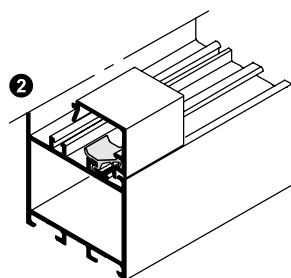
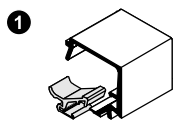
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

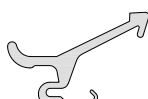


Hinweis:
Kunststoff-Glasleistenhalter generell:
50 mm von jeder Ecke, dann im Abstand
von 200 mm - 250 mm einsetzen.

Note:
As a rule, insert plastic glazing bead clips
50 mm from each corner, then at intervals
of 200 mm - 250 mm.



283 525



Glasleistenhalter

Aus Kunststoff,
für farbbeschichtete Profile

Glazing bead clip

Plastic, for colour-coated profiles

Art.-Nr. Art. No.	
203 102	100
203 111	1000

Glasleistenhalter

Aus Kunststoff, für eloxierte Profile

Glazing bead clip

Plastic, for anodised profiles

Art.-Nr. Art. No.	
203 101	100

Glasleistenhalter auf Spule

Für Klipsautomat 283 525.

Glazing bead clips, on spool

For glazing clip machine 283 525.

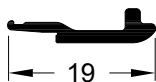
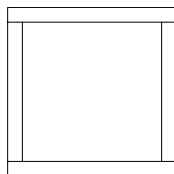
Für farbbeschichtete Profile
For colour-coated profiles

Art.-Nr. Art. No.	
203 116	500

Für eloxierte Profile
For anodised profiles

Art.-Nr. Art. No.	
227 655	500

Glasleisten für Blockflügel Glazing beads for block vents



Glasleiste Einstegverbund Glazing bead with single insulating bar

Oberfläche Surface finish	Art.-Nr. Art. No.	
		m
	357 626	6

Glasleiste Zweistegverbund Glazing bead with double insulating bar

Oberfläche Surface finish	Art.-Nr. Art. No.	
		m
EV 1	333 736	6

Rundschnur

Ø 2,5 mm aus EPDM, stückweise im Abstand von 200 mm - 250 mm einsetzen, Länge ca. 30 mm

Gasket cord

Ø 2.5 mm, EPDM, insert at intervals of 200 mm - 250 mm, length approx. 30 mm

Art.-Nr. Art. No.	
	m
244 058	200

Profiles
Profile

Sections
Schnitte

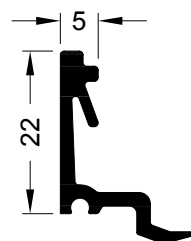
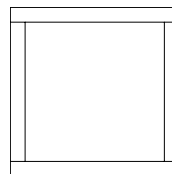
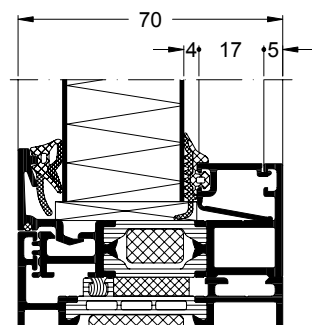
Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Glasleisten
Verglasung von außen mit
Wechselprofil

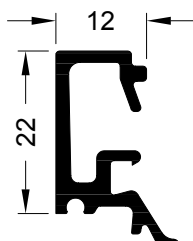
Glazing beads
Glazing from outside with
reverse rebate profile



Glasleiste 5 mm

**Glazing bead
5 mm**

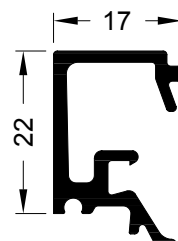
Art.-Nr. Art. No.			
	m	mm	mm
346 870	6	22	98



Glasleiste 12 mm

**Glazing bead
12 mm**

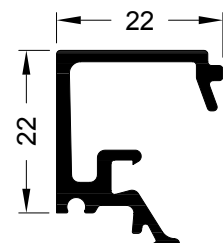
Art.-Nr. Art. No.			
	m	mm	mm
346 880	6	32	136



Glasleiste 17 mm

**Glazing bead
17 mm**

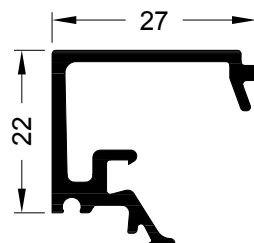
Art.-Nr. Art. No.			
	m	mm	mm
346 890	6	37	146



Glasleiste 22 mm

**Glazing bead
22 mm**

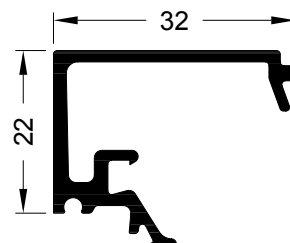
Art.-Nr. Art. No.			
	m	mm	mm
346 900	6	42	156



Glasleiste 27 mm

**Glazing bead
27 mm**

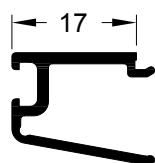
Art.-Nr. Art. No.			
	m	mm	mm
346 910	6	47	166



Glasleiste 32 mm

**Glazing bead
32 mm**

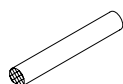
Art.-Nr. Art. No.			
	m	mm	mm
359 720	6	52	176



**Glasfalzver-
kleinerung 17**

**Glazing rebate
reduction 17**

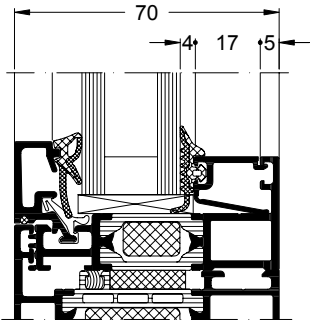
Art.-Nr. Art. No.			
	m	mm	mm
335 290	6	17	112



Rundschnur
Ø 2,5 mm aus EPDM

Gasket cord
Ø 2.5 mm, EPDM

Art.-Nr. Art. No.	Farbe Colour	
		m
244 058	schwarz Black	200



Glasleistenhalter
Für farbbeschichtete Profile

Glazing bead clip
For colour-coated profiles

Art.-Nr. Art. No.	
203 104	100

Profiles
Profile

Glasleistenhalter
Für eloxierte Profile

Glazing bead clip
For anodised profiles

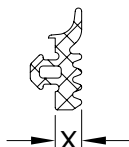
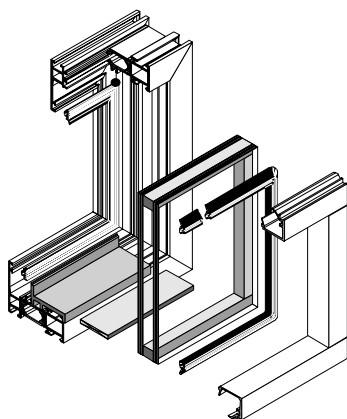
Art.-Nr. Art. No.	
203 103	100

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



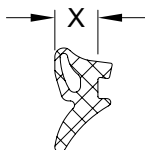
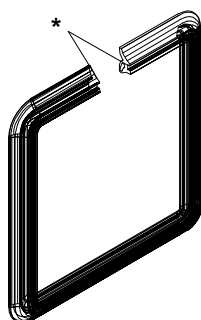
Glasanlagedichtung

Für den Einsatz im äußeren Bereich aus EPDM
(Verarbeitung mit Dichtungsschere 296 491)

Glazing rebate gasket

For use outside, EPDM
(Use gasket shears 296 491)

X	Kennfarbe Colour code	schwarz Black	grau Grey		Dichtungsrahmen Gasket frame
mm				m	schwarz Black
4	gelb Yellow	244 416	—	100	246 097
12	—	244 417	—	100	246 098



Glasdichtung

Für den Einsatz im inneren Bereich aus EPDM
(Verarbeitung mit Dichtungseinroller 296 518)

Glazing gasket

For use inside, EPDM
(Use gasket roller 296 518)

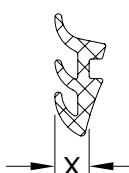
X	Kennfarbe Colour code	schwarz Black	grau Grey		Dichtungsrahmen Gasket frame
mm				m	
3-4	grün Green	224 539	244 533	100	—
5-6	blau Blue	224 350	244 534	200	—
7-8	braun Brown	224 378	244 535	100	—
9-10	rot Red	224 379	244 536	100	—

* Montagehinweis:

In der Mitte des oberen Verglasungsbereiches mit dem Einziehen der Dichtung beginnen. Nach erfolgter Montage Dichtungsenden mit Kleber 298 074 verkleben.

* Installation instructions:

Begin inserting the gasket at the top in the centre of the glazing. When fully inserted, glue the ends of the gasket using adhesive 298 074.



Alternativ
Alternative

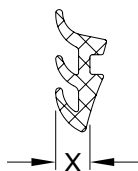
Glasdichtung

Für den Einsatz im inneren Bereich aus EPDM
(Verarbeitung mit Dichtungseinroller 296 518)

Glazing gasket

For use inside, EPDM
(Use gasket roller 296 518)

X	Kennfarbe Colour code	schwarz Black	grau Grey		Dichtungsrahmen Gasket frame
mm				m	schwarz Black
3	grün Green	224 064	—	100	246 060
4	gelb Yellow	224 263	244 063	100	246 071
5	blau Blue	224 065	244 064	200	224 470
6	schwarz Black	224 264	244 065	100	224 855
7	braun Brown	224 066	244 066	100	224 540
8	weiß White	224 265	244 067	100	246 073
9	rot Red	224 067	—	100	246 063



Glasdichtung

Für den Einsatz im inneren Bereich aus Silikon.
(Verarbeitung mit Dichtungseinroller 296 518)

Glazing gasket

For use inside, silicone
(Use gasket roller 296 518)

X	Kennfarbe Colour code	weiß White	grau Grey		Dichtungsrahmen Gasket frame
mm				m	
4	gelb Yellow	224 289	—	100	—
4-5	blau Blue	224 290	—	100	—
6	schwarz Black	224 291	—	100	—
6-7	braun Brown	224 292	—	100	—
8	weiß White	224 293	—	100	—

Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



Eckkantenschutz Corner edge protector

Art.-Nr. Art. No.	
	m
224 716	20

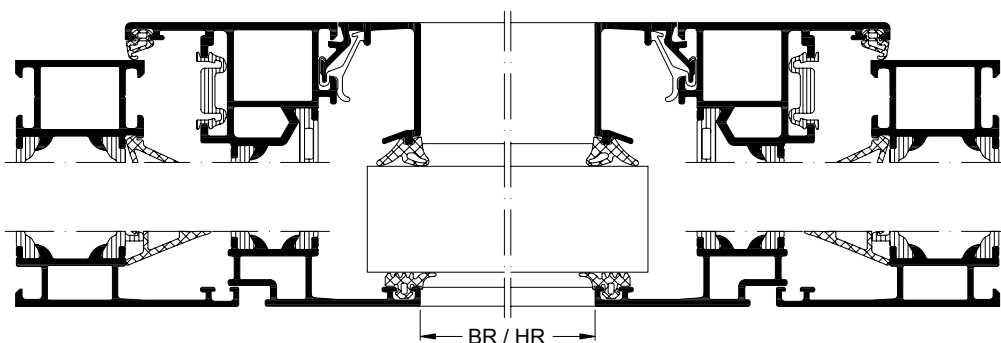


Dichtungsrahmen

Aus EPDM. Artikelnummer und BR/HR angeben

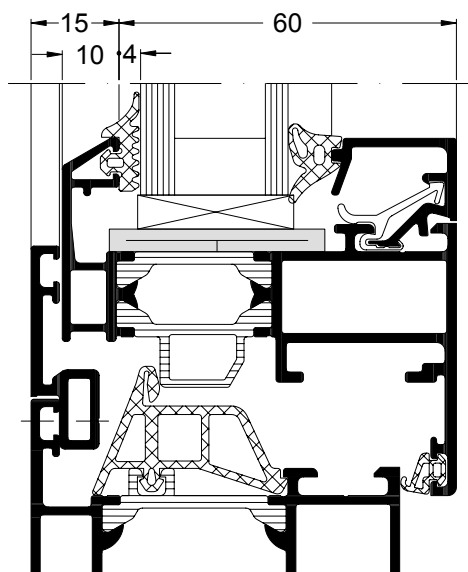
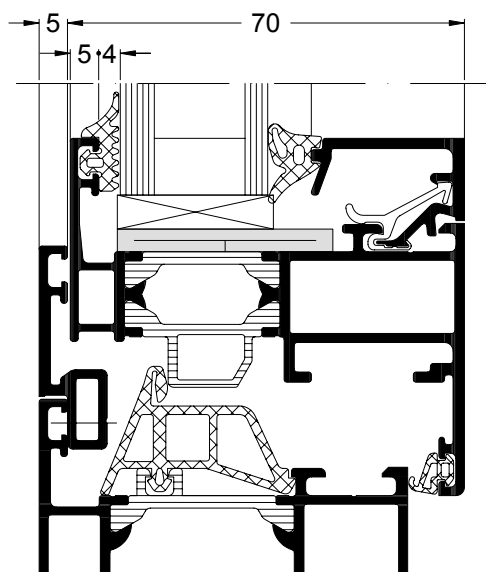
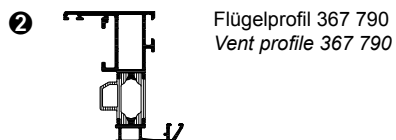
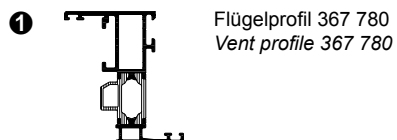
Gasket frame

EPDM. Specify the article number and width of frame (BR) by height of frame (HR)



Um Deformationen der Dichtlippen zu vermeiden, sind die Dichtungsrahmen sofort auszupacken und nach DIN 7716 druck- und verformungsfrei zu lagern. Sofern eine spannungsfreie Lagerung nicht gewährleistet werden kann, sind die Dichtungsrahmen innerhalb von 14 Tagen nach Materialeingang zu verarbeiten.

To avoid deformation of the gasket lips, the gasket frames must be unpacked immediately and stored in a pressure-free state without deformation in accordance with DIN 7716. If storage free from stress cannot be guaranteed, then the gasket frames must be used within 14 days of the material being received.



Profiles
Profile

Sections
Schnitte

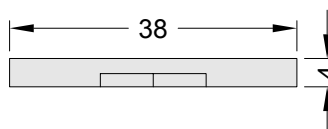
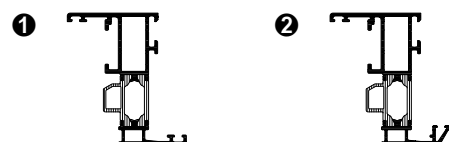
Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Flügelprofil 367 780
Vent profile 367 780

Flügelprofil 367 790
Vent profile 367 790

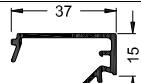
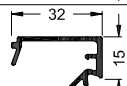
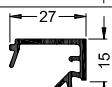


Glasauflageprofil
Aus Kunststoff

Glazing support profile
Plastic

Art.-Nr. Art. No.	L	
	mm	
288 772	100	100

Profiles
Profile

Außen Outside		Glasdichtung Glazing gasket						Glasleisten Glazing beads	
		Innen Inside						Bei der Ermittlung von Glasleiste und Dichtung ist vom Istmaß der Scheibe auszugehen. The actual thickness of the pane must be used to calculate the size of the glazing bead and gasket.	
		Kennfarbe der Dichtung Colour code for gaskets							
		rot Red	braun Brown	blau Blue		grün Green			
									
		X = 9-10 mm	X = 7-8 mm	X = 5-6 mm		X = 3-4 mm			
schwarz Black		224 379	224 378	224 350		224 539			
grau Grey		244 536	244 535	244 534		244 533			
		alternativ alternatively							
		rot Red	weiß White	braun Brown	schwarz Black	blau Blue	gelb Yellow		
									
schwarz Black		224 067	224 265	224 066	224 264	224 065	224 263		
grau Grey		—	244 067	244 066	244 065	244 064	244 063		
		X = 9	X = 8	X = 7	X = 6	X = 5	X = 4		
Bautiefe Basic depth		Glasdicke in mm Glass thickness in mm							
 244 416 schwarz Black	❶	15	16	17	18	19	20	 313 230	
	❷	10	11	12	13	14	15		
	❶	20	21	22	23	24	25	 306 330	
	❷	15	16	17	18	19	20		
	❶	25	26	27	28	29	30	 304 620	
	❷	20	21	22	23	24	25		
	❶	30	31	32	33	34	35	 306 120	
	❷	25	26	27	28	29	30		
	❶	35	36	37	38	39	40	 306 320	
	❷	30	31	32	33	34	35		
	❶	40	41	42	43	44	45	 306 310	
	❷	35	36	37	38	39	40		
	❶	45	46	47	48	49	50	 306 300	
	❷	40	41	42	43	44	45		

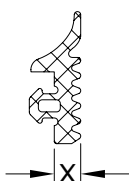
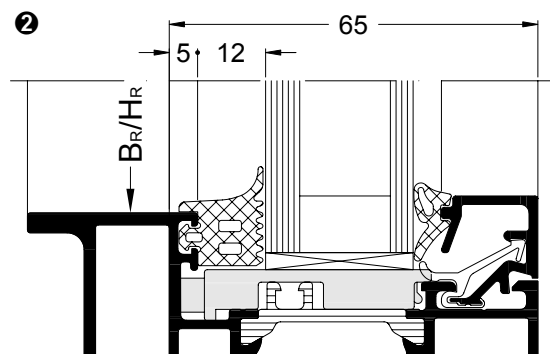
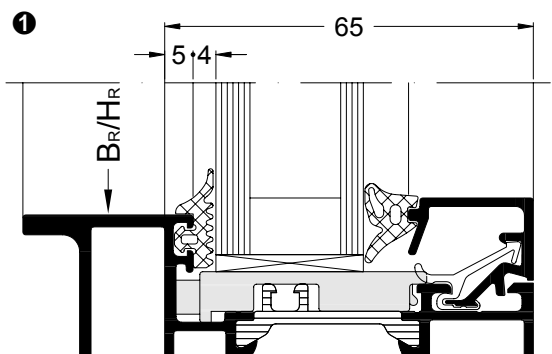
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Festverglasung mit Glasanlagedichtungen 244 416 bzw. 244 417
Fixed glazing with glazing gaskets 244 416 or 244 417



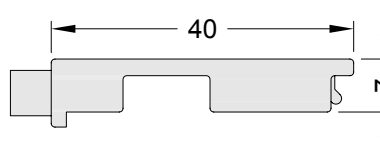
Glasanlagedichtung

Für den Einsatz im äußeren Bereich aus EPDM

Glazing rebate gasket

For use outside, EPDM

X	Kennfarbe Colour code	schwarz Black		Dichtungsrahmen Gasket frame
mm			m	schwarz Black
4	gelb Yellow	244 416	100	246 097
12	—	244 417	100	246 098



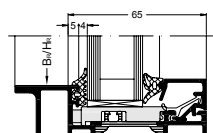
Glasauflageprofil

Aus Kunststoff

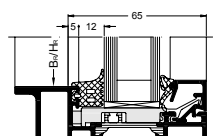
Glazing support profile

Plastic

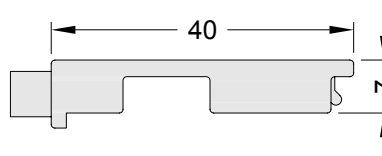
Art.-Nr. Art. No.	
288 083	100



1



2



Glasauflageprofil

Glaschmager
Aus Kunststoff

Glazing support profile

Plastic

Art.-Nr.
Art. No.

288 083

100

Profiles

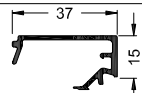
Außen Outside		Glasdichtung Glazing gasket						Glasleisten Glazing beads	
		Innen Inside							
		Kennfarbe der Dichtung Colour code for gaskets						Bei der Ermittlung von Glasleiste und Dichtung ist vom Istmaß der Scheibe auszugehen. The actual thickness of the pane must be used to calculate the size of the glazing bead and gasket.	
		rot Red	braun Brown		blau Blue		grün Green		
									
		X = 9-10 mm	X = 7-8 mm		X = 5-6 mm		X = 3-4 mm		
schwarz Black		224 379	224 378		224 350		224 539		
grau Grey		244 536	244 535		244 534		244 533		
		alternativ alternatively							
		rot Red	weiß White	braun Brown	schwarz Black	blau Blue	gelb Yellow		
									
schwarz Black		224 067	224 265	224 066	224 264	224 065	224 263		
grau Grey		—	244 067	244 066	244 065	244 064	244 063		
		X = 9	X = 8	X = 7	X = 6	X = 5	X = 4		
Bautiefe Basic depth		Glasdicke in mm Glass thickness in mm							
①		10	11	12	13	14	15		
②		—	—	4	5	6	7		
①		15	16	17	18	19	20		
②		7	8	9	10	11	12		
①		20	21	22	23	24	25		
②		12	13	14	15	16	17		
①		25	26	27	28	29	30		
②		17	18	19	20	21	22		
①		30	31	32	33	34	35		
②		22	23	24	25	26	27		
①		35	36	37	38	39	40		
②		27	28	29	30	31	32		
①		40	41	42	43	44	45		
②		32	33	34	35	36	37		



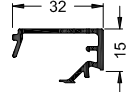
244 416
schwarz
Black



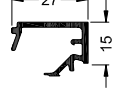
244 417
schwarz
Black



313 230



306 330



304 620



306 120



306 320



306 310



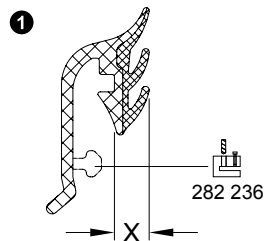
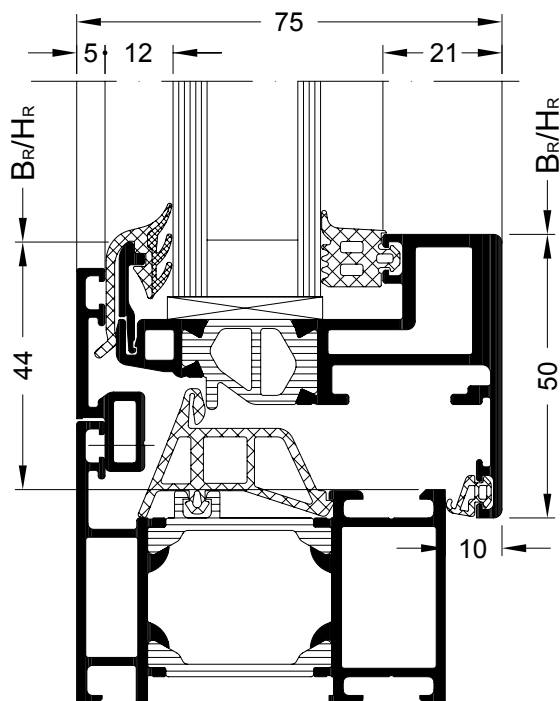
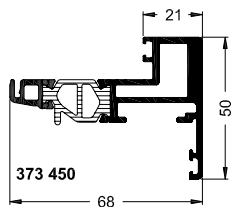
306 300

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



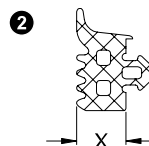
Dichtungsrahmen

Aus EPDM. BR/HR angeben

Gasket frame

EPDM. Specify width of frame (BR) by height of frame (HR)

X	schwarz Black	
mm		
3	284 403	1
4	284 404	1
5	284 405	1



Glasanlagedichtung

Für den Einsatz im inneren Bereich aus EPDM, schwarz

Glazing rebate gasket

For use inside, EPDM, black

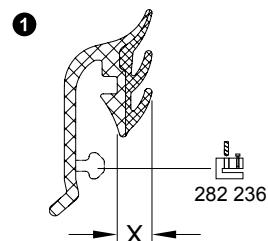
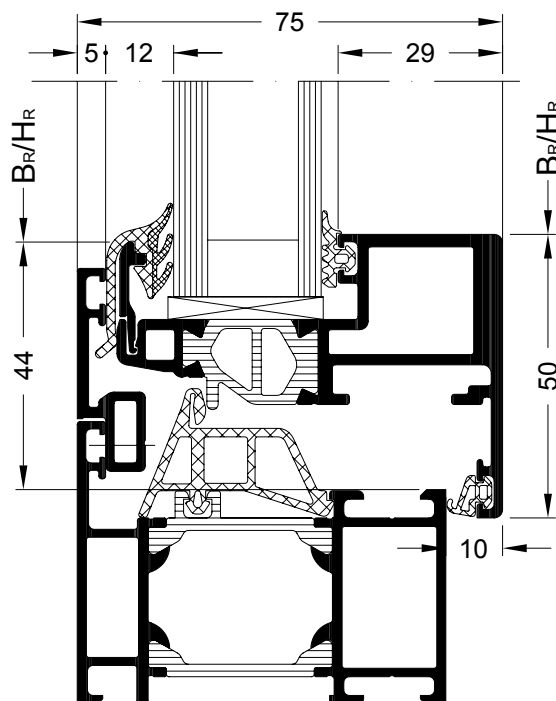
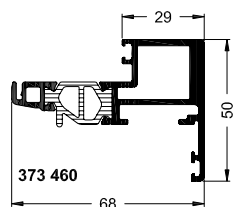
Dichtungsrahmen

Aus EPDM, schwarz. BR/HR angeben

Gasket frame

EPDM, black. Specify width of frame (BR) by height of frame (HR)

Glasleiste Glazing bead  357 626	2											
	 13 224 312	 12 244 041	 11 224 313	 10 224 205	 9 224 269	 8 224 105	 7 224 268	 6 284 321	 5 224 267	 4 224 063	 3 224 259	
	 100 m									 200 m		
	3											
	246 103	246 094	246 078	246 068	224 566	246 066	224 603	284 376	246 074	224 456	246 069	
Glasdicke in mm Glass thickness in mm Bei der Ermittlung der Dichtung ist vom Istmaß der Scheibe auszugehen. The actual thickness of the pane must be used to calculate the gasket size.												
24	25	26	27	28	29	30	31	32	33	34		
1												
284 405												



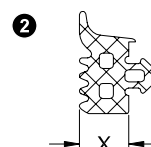
Dichtungsrahmen

Aus EPDM. BR/HR angeben

Gasket frame

EPDM. Specify width of frame (BR) by height of frame (HR)

X	schwarz Black	
mm		
3	284 403	1
4	284 404	1
5	284 405	1



Glasanlagedichtung

Für den Einsatz im inneren Bereich aus EPDM, schwarz

Glazing rebate gasket

For use inside, EPDM, black

Dichtungsrahmen

Aus EPDM, schwarz. BR/HR angeben

Gasket frame

EPDM, black. Specify width of frame (BR) by height of frame (HR)

Glasleiste Glazing bead



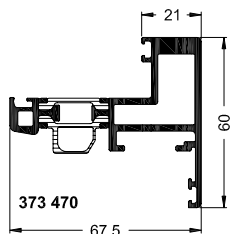
357 626

										
13 224 312	12 244 041	11 224 313	10 224 205	9 224 269	8 224 105	7 224 268	6 284 321	5 224 267	4 224 063	3 224 259
 100 m									 200 m	
3										
246 103	246 094	246 078	246 068	224 566	246 066	224 603	284 376	246 074	224 456	246 069
Glasdicke in mm Glass thickness in mm										
Bei der Ermittlung der Dichtung ist vom Istmaß der Scheibe auszugehen. <i>The actual thickness of the pane must be used to calculate the gasket size.</i>										
16	17	18	19	20	21	22	23	24	25	26

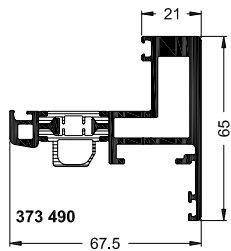


284 405

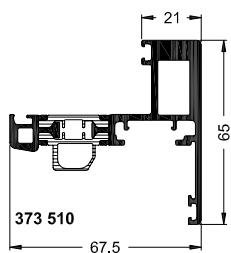
Profiles
Profile



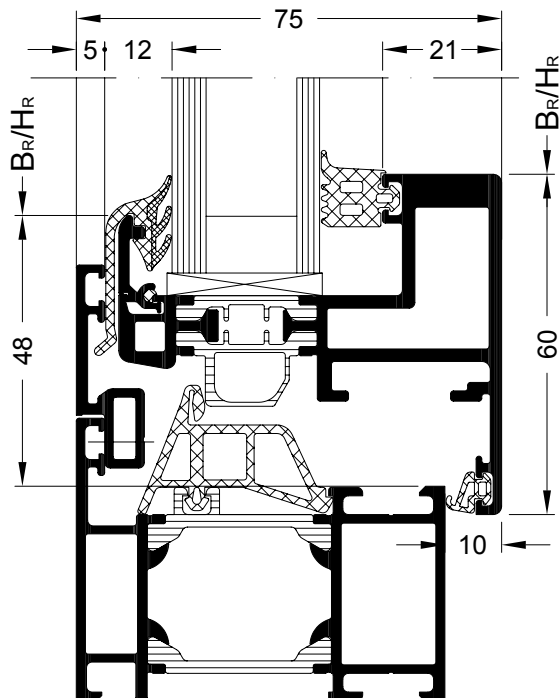
Sections
Schnitte



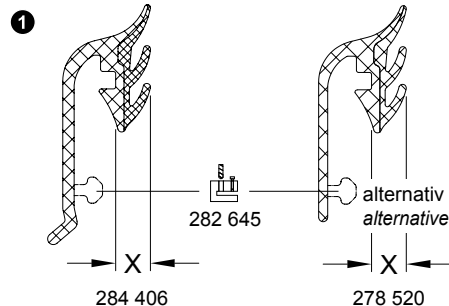
Glazing
Verglasung



Corner / T-joints
Eck- / T-Verbind.



Tools
Werkzeuge



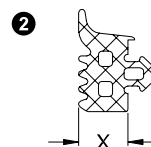
Dichtungsrahmen

Aus EPDM. BR/HR angeben

Gasket frame

EPDM. Specify width of frame (BR) by height of frame (HR)

X	schwarz Black	
mm		
5	284 406	1
5	278 520	1



Glasanlagedichtung

Für den Einsatz im inneren Bereich aus EPDM, schwarz

Glazing rebate gasket

For use inside, EPDM, black

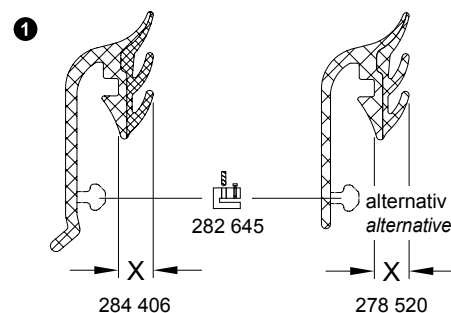
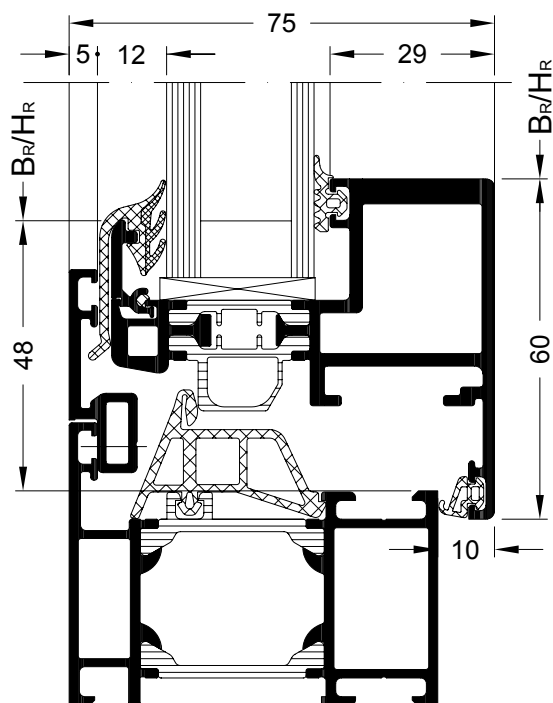
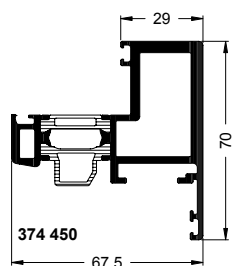
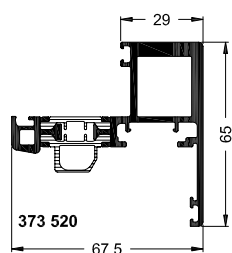
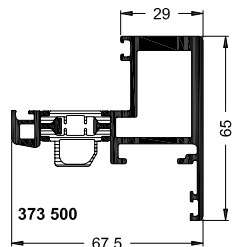
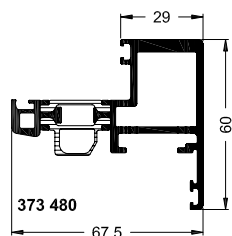
Dichtungsrahmen

Aus EPDM, schwarz. BR/HR angeben

Gasket frame

EPDM, black. Specify width of frame (BR) by height of frame (HR)

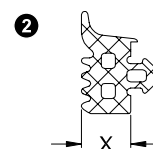
Glisleiste Glazing bead 333 736	2										
	13 224 312	12 244 041	11 224 313	10 224 205	9 224 269	8 224 105	7 224 268	6 284 321	5 224 267	4 224 063	3 224 259
	100 m									200 m	
	3										
	246 103	246 094	246 078	246 068	224 566	246 066	224 603	284 376	246 074	224 456	246 069
	Glasdicke in mm Glass thickness in mm Bei der Ermittlung der Dichtung ist vom Istmaß der Scheibe auszugehen. The actual thickness of the pane must be used to calculate the gasket size.										
	24	25	26	27	28	29	30	31	32	33	34
	1										
		284 406									



Dichtungsrahmen
Aus EPDM. BR/HR angeben

Gasket frame
EPDM. Specify width of frame (BR) by height of frame (HR)

X	schwarz Black	
mm		
5	284 406	1
5	278 520	1

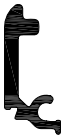


Glasanlagedichtung
Für den Einsatz im inneren Bereich aus EPDM, schwarz

Glazing rebate gasket
For use inside, EPDM, black

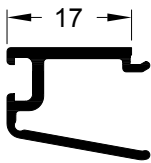
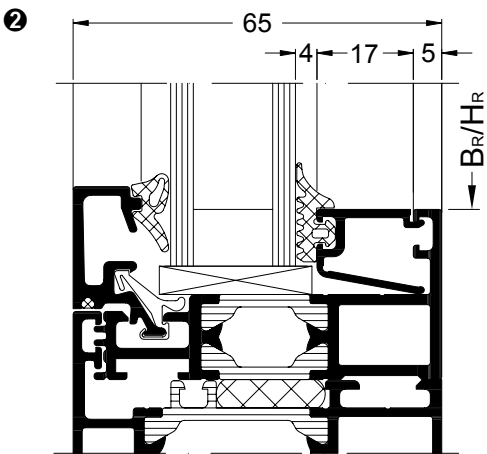
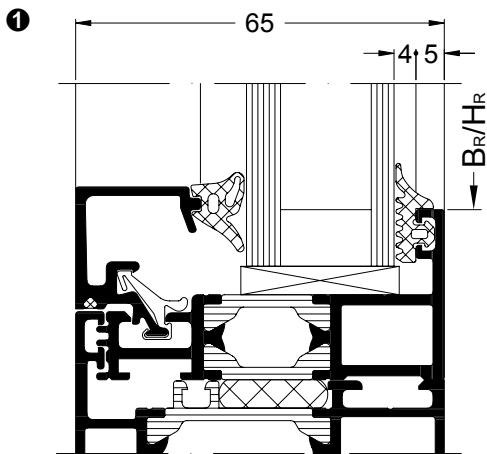
3 Dichtungsrahmen
Aus EPDM, schwarz. BR/HR angeben

Gasket frame
EPDM, black. Specify width of frame (BR) by height of frame (HR)

Glasleiste Glazing bead  333 736	2										
											
	13 224 312	12 244 041	11 224 313	10 224 205	9 224 269	8 224 105	7 224 268	6 284 321	5 224 267	4 224 063	3 224 259
	 100 m									 200 m	
	3										
	246 103	246 094	246 078	246 068	224 566	246 066	224 603	284 376	246 074	224 456	246 069
	Glasdicke in mm Glass thickness in mm										
	Bei der Ermittlung der Dichtung ist vom Istmaß der Scheibe auszugehen. The actual thickness of the pane must be used to calculate the gasket size.										
	16	17	18	19	20	21	22	23	24	25	26
	1										
284 406											

Verglasung von außen
Glazing from outside

Verglasung von außen mit Falzausgleichsprofil
Glazing from outside with rebate adapter profile

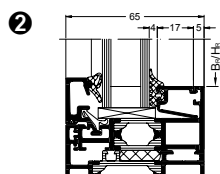
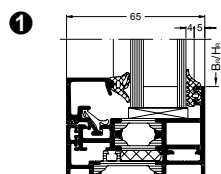


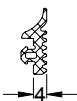
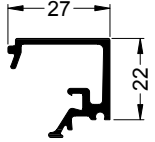
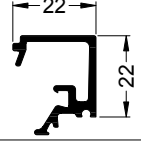
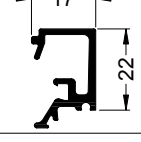
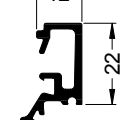
Falzausgleichsprofil
Rebate adapter profile

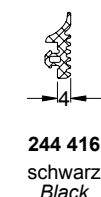
Art.-Nr. Art. No.		
335 290	m	6

Verglasung von außen
Glazing from outside

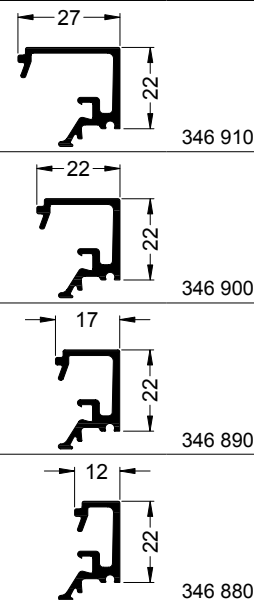
Verglasung von außen mit Falzausgleichsprofil
Glazing from outside with rebate adapter profile



Innen Inside		Glasdichtung Glazing gasket						Außen Outside		Glasleisten Glazing beads	
 244 416 schwarz Black		Kennfarbe der Dichtung Colour code for gaskets						Bei der Ermittlung von Glasleiste und Dichtung ist vom Istmaß der Scheibe auszugehen. <i>The actual thickness of the pane must be used to calculate the size of the glazing bead and gasket.</i>			
		rot Red	braun Brown		blau Blue		grün Green				
											
		X = 9-10 mm	X = 7-8 mm		X = 5-6 mm		X = 3-4 mm				
		schwarz Black	224 379	224 378		224 350				224 539	
		grau Grey	244 536	244 535		244 534		244 533			
		alternativ alternatively									
		rot Red	weiß White	braun Brown	schwarz Black	blau Blue	gelb Yellow				
											
		schwarz Black	224 067	224 265	224 066	224 264	224 065	224 263			
	grau Grey	—	244 067	244 066	244 065	244 064	244 063				
		X = 9	X = 8	X = 7	X = 6	X = 5	X = 4				
	Bautiefe Basic depth	Glasdicke in mm Glass thickness in mm									
	①	20	21	22	23	24	25	 346 910			
②	3	4	5	6	7	8					
①	25	26	27	28	29	30	 346 900				
②	8	9	10	11	12	13					
①	30	31	32	33	34	35	 346 890				
②	13	14	15	16	17	18					
①	35	36	37	38	39	40	 346 880				
②	18	19	20	21	22	23					



244 416
schwarz
Black

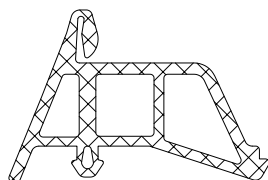
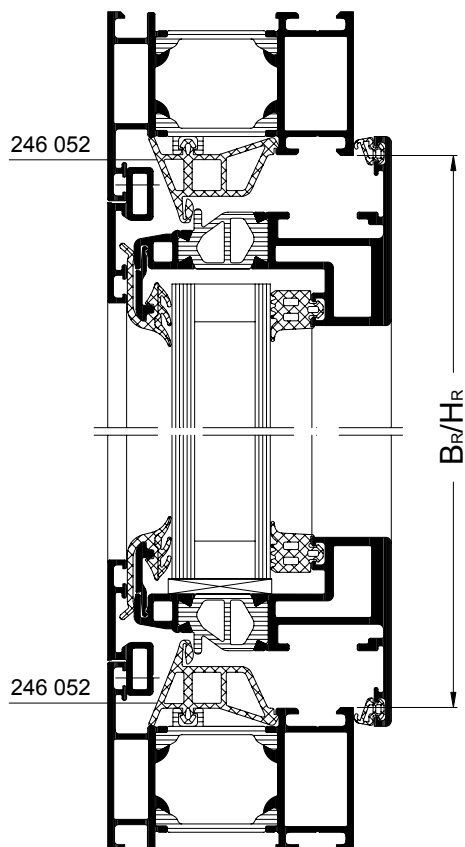


Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge


Mitteldichtung

Aus EPDM für nach innen öffnende Profilserien

Centre gasket

EPDM, for inward-opening profile series

Farbe Colour	Art.-Nr. Art. No.		
			m
schwarz Black	246 052		40

Dichtungsecke

Aus EPDM, für Mitteldichtung 246 052

Gasket corner

EPDM, for centre gasket 246 052

Farbe Colour	Art.-Nr. Art. No.		
			m
schwarz Black	246 053		100

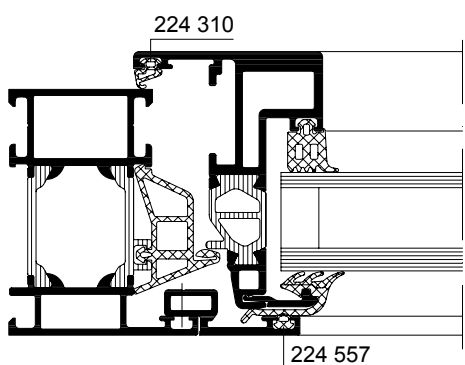
Dichtungsrahmen

Aus EPDM. BR/HR angeben

Gasket frame

EPDM. Specify width of frame (BR) by height of frame (HR)

Farbe Colour	Art.-Nr. Art. No.		
			m
schwarz Black	246 054		1



Anschlagdichtung

Aus EPDM, für aufschlagende Fensterflügel, ohne Gehrungsschnitt umlaufend einsetzbar

Rebate gasket

EPDM, for face-fitted vents, can be inserted continuously without mitre cuts

Farbe Colour	Art.-Nr. Art. No.	Kennfarbe Colour code	
			m
schwarz Black	224 310	blau Blue	200
grau Grey	244 524	blau Blue	200

Alternativ auch 224 070 / 244 525 einsetzbar
Alternatively, 224 070 / 244 525 can also be used



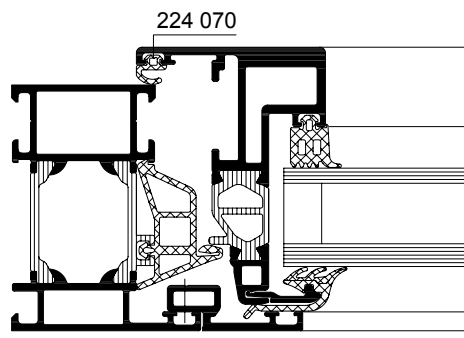
Dichtung

Aus EPDM, zur Verbesserung des Schallschutzes

Gasket

EPDM, for improving sound reduction

Farbe Colour	Art.-Nr. Art. No.		
			m
schwarz Black	224 557		100



Anschlagdichtung

Aus EPDM, für aufschlagende Fensterflügel

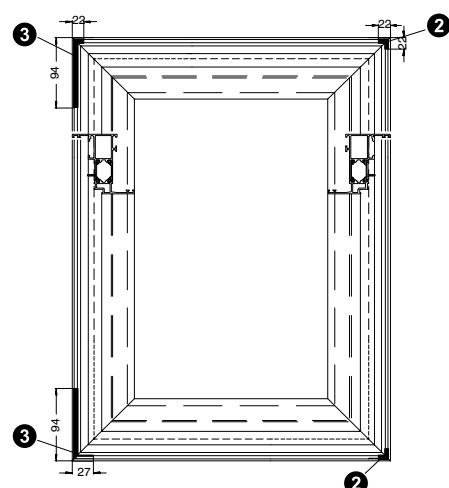
Rebate gasket

EPDM, for face-fitted window vents

Farbe Colour	Art.-Nr. Art. No.	Kennfarbe Colour code	
			m
schwarz Black	224 070	rot Red	200
grau Grey	244 525	rot Red	200

Diese Artikel empfehlen wir zur Arbeitserleichterung und Qualitätsverbesserung in Verbindung mit der Anschlagdichtung 224 070

We recommend the use of these components in conjunction with rebate gasket 224 070 for easier fabrication and improved quality.



Für AvanTec Beschlag, bei PASK Elementen und nach außen öffnend
4 Stück einsetzen.

Für aufliegenden Beschlag 130 kg
2 Stück griffseitig

For AvanTec fittings, use 4 for PASK and outward-opening units.
For 130 kg surface-mounted fitting, use 2 on the handle side.

1 VE für 50 DK- bzw. D-Elemente

1 VE for 50 turn/tilt (DK) or side-hung (D) units

Formecke

Für Flügelprofile nach innen und außen öffnend

Moulded corner

For inward and outward-opening vent profiles

Farbe Colour	Art.-Nr. Art. No.	
schwarz Black	224 145	100

Formecke

Für aufliegenden Beschlag 130 kg.
2 Stück bandseitig einsetzen

Moulded corner

For surface-mounted 130 kg fitting, use 2 per hinge side

	DK	D	
DIN LS	224 177	224 175	100
DIN RS	224 176	224 174	100

Isolierstege

schwarz, wahlweise aus Polythermid® oder Polyamid 66 GF 25 zur thermischen Trennung der Aluminium-Verbundprofile bei Eigenherstellung.

Lieferung:

Bund mit 25 Stäben

*** Bund mit 10 Stäben**

Die Abbildungen zeigen ausschließlich Isolierstege aus Polythermid®! Den Einsatz dieser Isolierstege entnehmen Sie den Profilübersichten.

! Isolierstege aus Polythermid®: Das Verbinden der Profile ist nur nach der Oberflächenveredelung der Profilhalbschalen zulässig.
Polythermid® insulating bars: Profiles must only be rolled together after surface treatment of the two profile halves.

Insulating bars

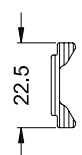
Black, either Polythermid® or Polythermid 66 GF 25 for thermal breaking of aluminium composite profiles for rolling together by the customer.

Supplied:

In packs of 25 bars

*** In packs of 10 bars**

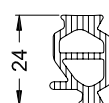
The illustrations show Polythermid® insulating bars only. See profile overviews for where to use these insulating bars.



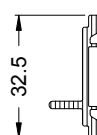
	Art.-Nr. Art. No.	
		m
PT	224 092	25 x 6
PA 66	224 093	25 x 6



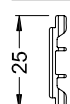
	Art.-Nr. Art. No.	
		m
PT		
PA 66	244 827	25 x 6



	Art.-Nr. Art. No.	
		m
PT		
PA 66	284 101	25 x 6



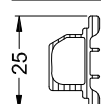
	Art.-Nr. Art. No.	
		m
PT		
PA 66	284 220	25 x 6



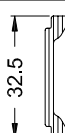
	Art.-Nr. Art. No.	
		m
PT		
PA 66	284 221	25 x 6



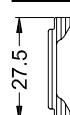
	Art.-Nr. Art. No.	
		m
PT	224 088	25 x 6
PA 66	224 089	25 x 6



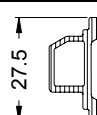
	Art.-Nr. Art. No.	
		m
PT		
PA 66	284 223	25 x 6



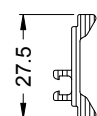
	Art.-Nr. Art. No.	
		m
PT	224 084	25 x 6
PA 66	224 085	25 x 6



	Art.-Nr. Art. No.	
		m
PT	224 078	25 x 6
PA 66	224 079	25 x 6



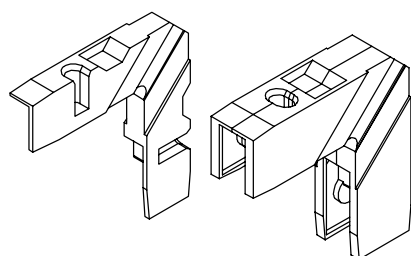
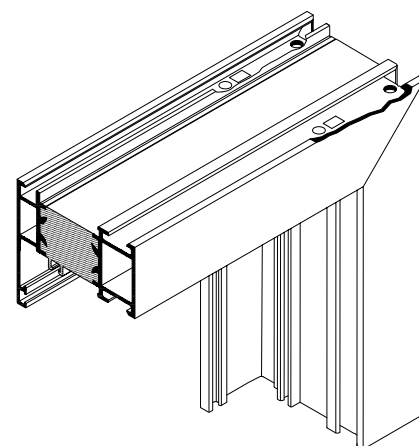
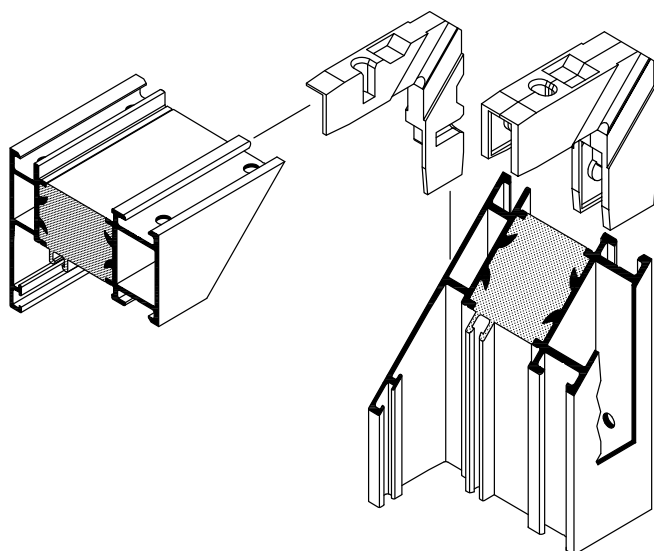
	Art.-Nr. Art. No.	
		m
PT	244 112	25 x 6
PA 66	244 379	25 x 6



	Art.-Nr. Art. No.	
		m
PT	224 082	25 x 6
PA 66	224 083	25 x 6

Vor der EV-Montage:
Before corner cleat assembly:

Nach der EV-Montage:
After corner cleat assembly:



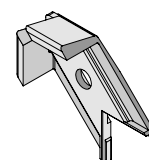
Eckverbinder stanz-, nagel- und schraubbar
Corner cleats for crimping, nailing and screwing



Nagel
Nail



Schraube
Screw



Eck-Dichtstück BR
Corner seal for outer frame

Komplettprofil Complete profile	Profilhalbschale Profile component							
				100	100			
340 020	345 120	236 199	4	218 157	225 304			282 989
	345 020	236 220	40	218 157	225 304			
363 840	345 280	236 217	4	218 157	225 304			282 989
	345 720	236 226	40	218 156	225 305			
363 860	345 120	236 199	4	218 157	225 304			282 989
	345 020	236 220	40	218 157	225 304			
367 420	361 020	236 290	4	218 156	225 305			282 989
	361 030			218 156	225 305			
367 450	345 280	236 217	4	218 157	225 304			282 989
	361 090	236 226	40	218 156	225 305			
367 470	361 040	236 217	4	218 157	225 304			283 053
	361 050	236 226	40	218 156	225 305			
367 550	345 280	236 217	4	218 157	225 304			282 989
	361 180	236 226	40	218 156	225 305			
367 560	345 280	236 217	4	218 157	225 304			282 989
	361 190	236 226	40	218 156	225 305			
392 680	385 950	236 290	4	218 156	225 305			282 989
	385 960			218 156	225 305			
392 700	385 970	236 291	4	218 158	225 303			282 989
	385 980			218 158	225 303			
392 830	385 970	236 291	4	218 158	225 303			282 989
	385 990			218 158	225 303			

* Weitere Werkzeuge zur Verarbeitung der Eckverbinder entnehmen Sie dem Kompendium „Werkzeuge“.

* Additional tools for the fabrication of corner cleats are listed in the "Tools" chapter.

Vor der EV-Montage:
Before corner cleat assembly:

Nach der EV-Montage:
After corner cleat assembly:

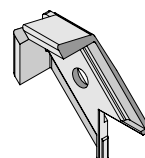
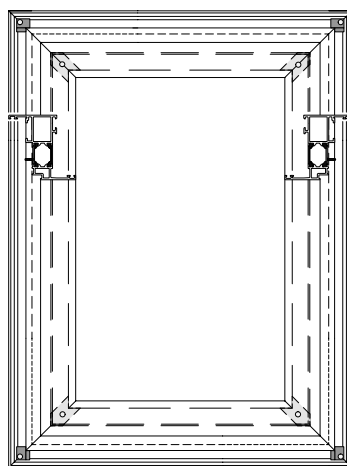
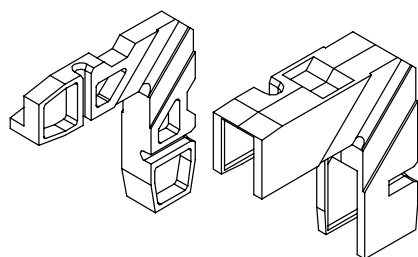
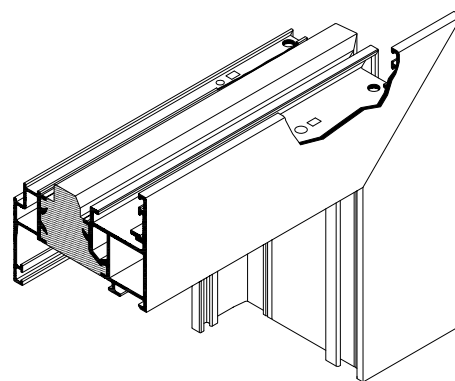
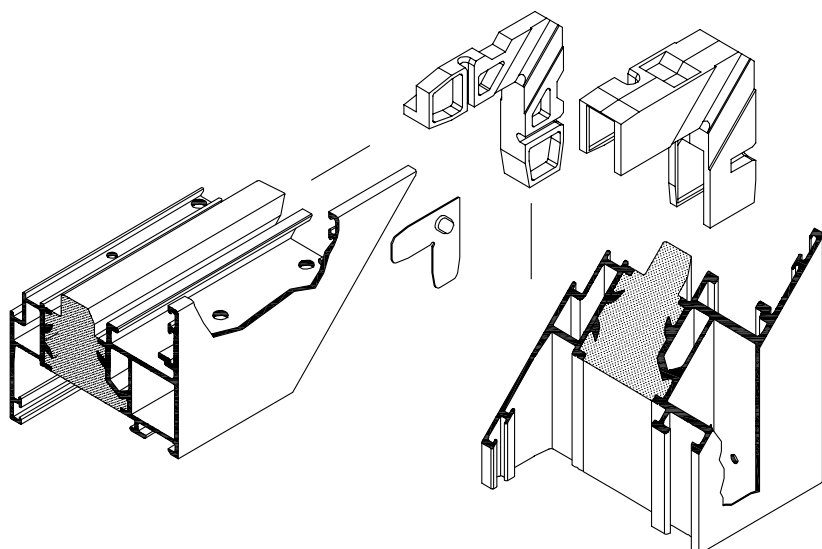
Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



226 942
Eck-Dichtstück FR
Corner seal for
vent frame



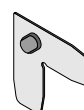
Eckverbinder stanz-, nagel- und schraubbar
Corner cleats for crimping, nailing and screwing



Nagel
Nail



Schraube
Screw



216 294
Gehrungswinkel
Corner angle

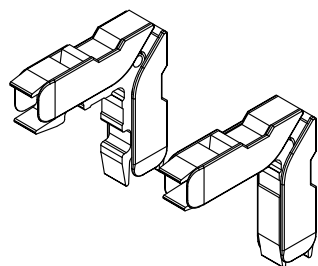
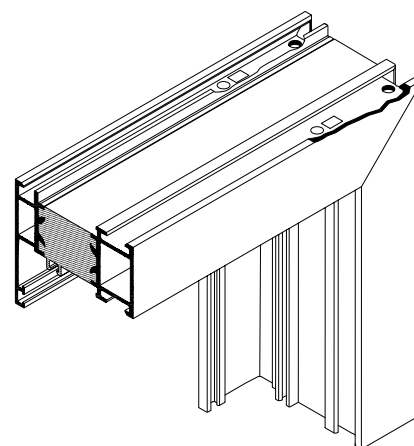
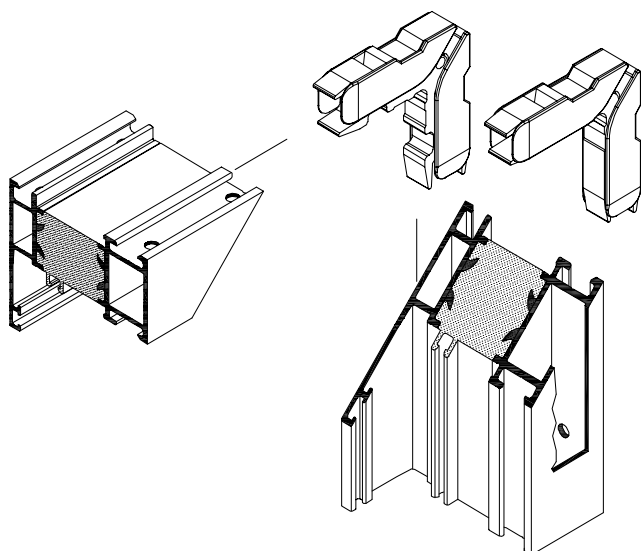
Komplettprofil Complete profile	Profilhalbschale Profile component							
				100	100			
367 780	357 080	235 249	4	218 157	225 304	216 294	100	282 991
	361 270			218 170	225 309			
367 790	357 080	235 249	4	218 157	225 304	216 294	100	282 991
	361 280			218 170	225 309			
373 450	357 570	236 263	4	218 157		216 294	100	283 196
	357 560			228 376				
373 460	357 580	236 264	4	218 157		216 294	100	283 196
	357 560			228 376				
373 470	357 630	236 259	4	218 157		216 294	100	283 145
	357 640			228 376				
373 480	357 650	236 261	4	218 157		216 294	100	283 145
	357 640			228 376				
373 490	333 680	236 151	4	218 157		216 294	100	283 145
	357 640			228 376				
373 500	333 660	236 150	4	218 157		216 294	100	283 145
	357 640			228 376				
373 510	333 700	236 154	4	218 157		236 152	100	283 145
	357 640			228 376				
373 520	333 690	236 153	4	218 157		236 152	100	283 145
	357 640			228 376				

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* Additional tools for the fabrication of corner cleats are listed in the "Tools" chapter.

Vor der EV-Montage:
Before corner cleat assembly:

Nach der EV-Montage:
After corner cleat assembly:



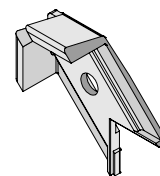
Eckverbinder stanz-, nagel- und schraubbar
Corner cleats for crimping, nailing and screwing



Nagel
Nail



Schraube
Screw



Eck-Dichtstück BR
Corner seal for outer frame



6 m



400



6 m



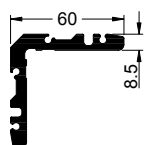
200



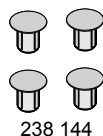
6 m



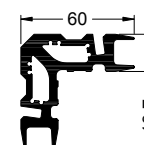
200



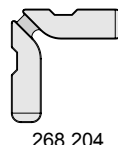
313 320



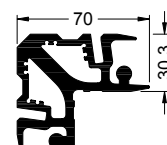
238 144



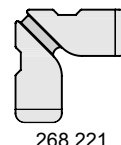
469 000



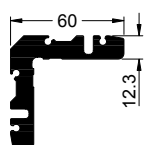
268 204



467 910



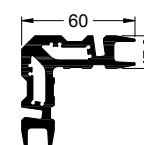
268 221



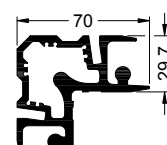
313 310

Kleberführung aus Kunststoff, schwarz. Die 4 KS-Kappen sind pro EV einseitig zur Ansichtsseite der Halbschalen einzusetzen.

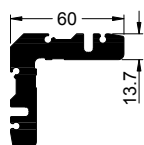
Plastic glue guide, black. Four plastic caps must be used on one side of each corner cleat towards the face side of the half profiles.



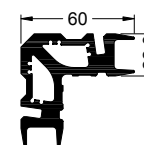
467 960



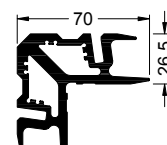
308 420



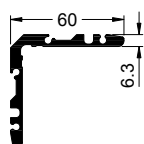
308 380



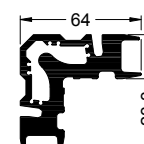
467 950



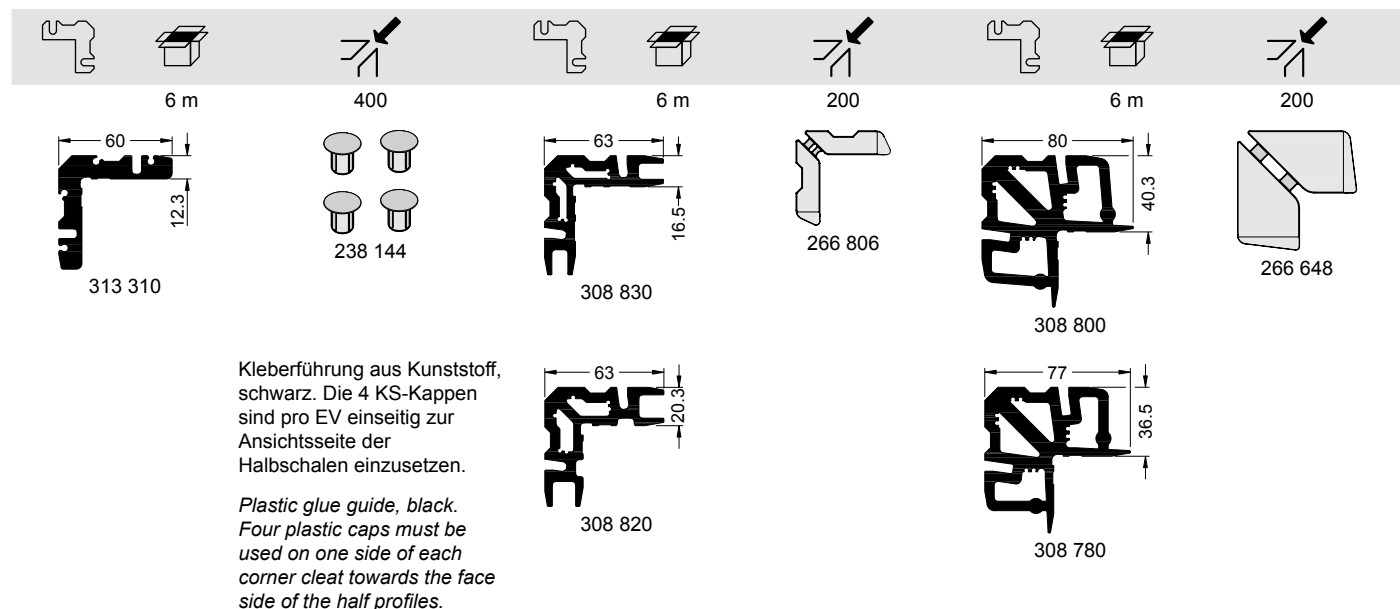
467 920



308 390



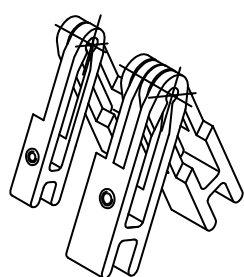
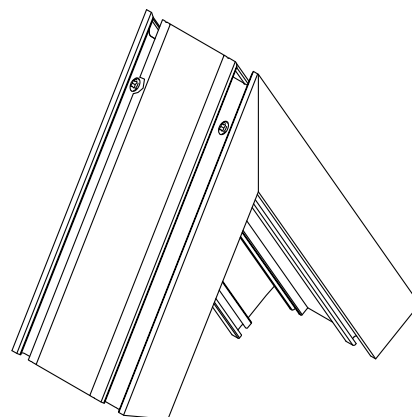
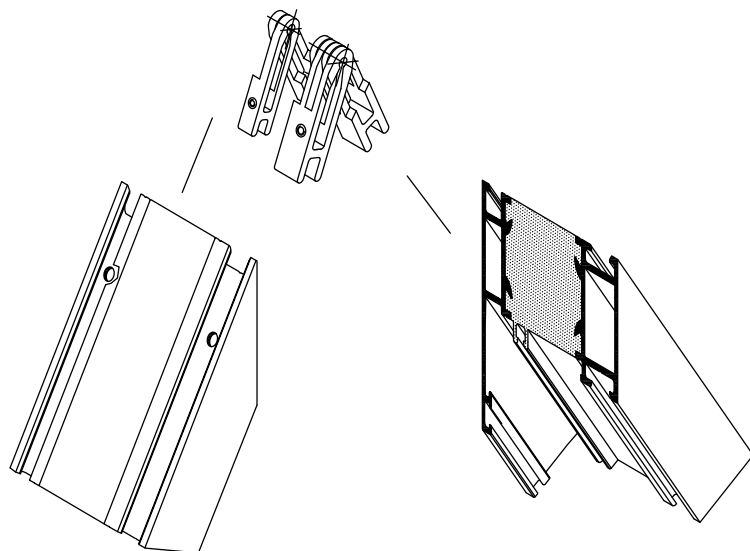
308 480



Komplettprofil Complete profile	Profilhalbschale Profile component							
		6 m			100	100	100	
340 020	345 120	467 910	13.8	268 221		218 157	225 304	282 989
	345 020	467 920	6.3	268 221		218 157	225 304	
363 840	345 280	313 310	15	238 144		218 156	225 305	282 989
	345 720	313 320	7.5	238 144		218 779	225 306	
363 860	345 120	467 910	13.8	268 221		218 157	225 304	282 989
	345 020	467 920	6.3	268 221		218 157	225 304	

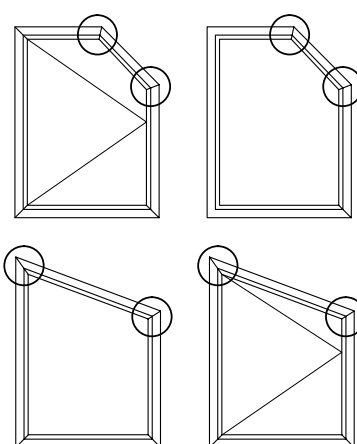
* Weitere Werkzeuge zur Verarbeitung der Eckverbinder entnehmen Sie dem Kompendium „Werkzeuge“

* Additional tools for the fabrication of corner cleats are listed in the “Tools” chapter.



Gelenk-Eckverbinder aus Aluminium, schraubbar.
Das eingebaute Gelenk ermöglicht eine Verbindung mit Winkelausbildung von 45° bis 175°.

Hinged corner cleat, aluminium, screw-type. The integral hinge allows connections to be made at angles from 45° to 175°.



Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

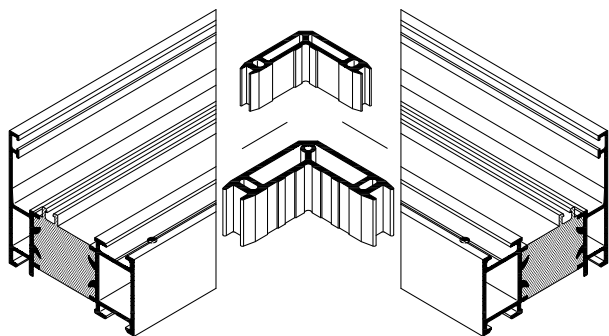
Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

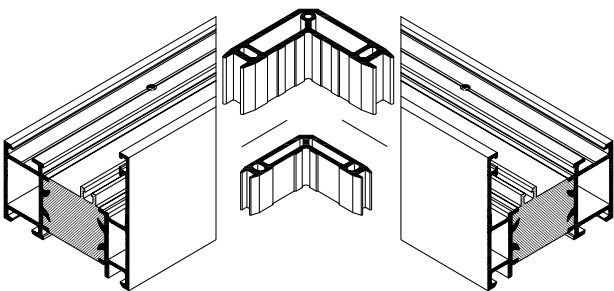
Grundprofile • Basic profiles

Komplettprofil Complete profile	Profilhalbschale Profile component					
340 020	345 120	226 976	1	205 469 205 485	100 100	283 055
	345 020					
363 860	345 120	226 976	1	205 469 205 485	100 100	283 055
	345 020					

Profiles
Profile



Sections
Schnitte



Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

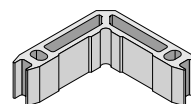


Eckverbinderprofil nagel- und schraubbar, aus Aluminium.
Für Eckverbindung der in der Tabelle aufgeführten Profile bei Gehrungsschnitten in der Profiltiefe.
Einsatzgebiet: Vorbauten, Schaufenster etc.

Tools
Werkzeuge

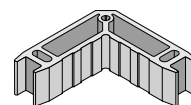
Aluminium corner cleat profile for nailing and screwing. For corner joints on profiles listed in the table with mitre cuts running through the profile depth. Uses: oriels, shop windows etc.

90°



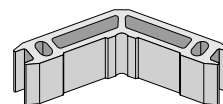
313 530

90°



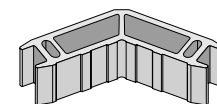
313 520

135°

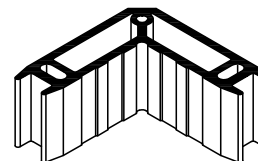
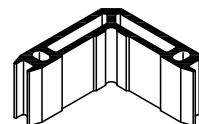


313 550

135°

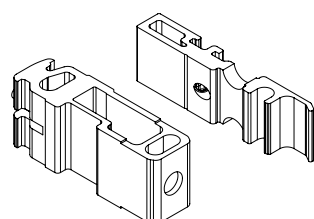
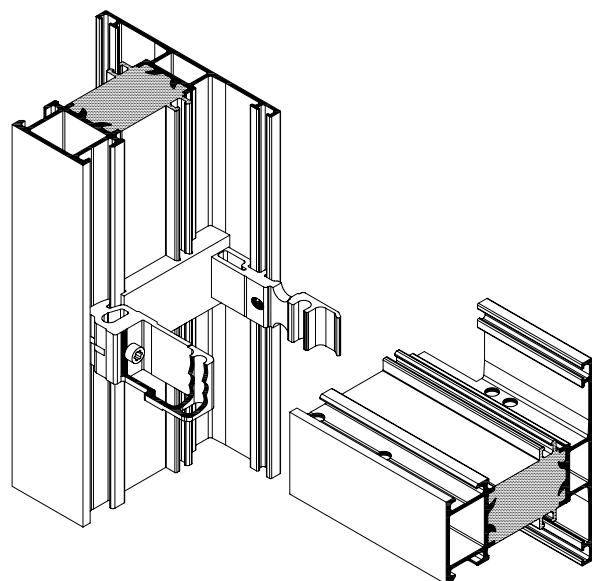


313 540



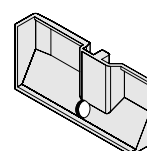
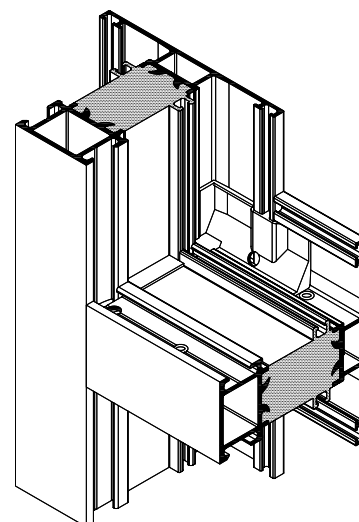
Komplettprofil Complete profile	Profilhalbschale Profile component										
		6 m / 90°		100	100		6 m / 135°		100	100	
340 020	345 120	313 520	30.3	218 157	225 304	296 266	313 540	30.3	218 157	225 304	296 266
	345 020	313 530	26.5				313 550	26.5			
363 860	345 120	313 520	30.3	218 157	225 304	296 266	313 540	30.3	218 157	225 304	296 266
	345 020	313 530	26.5				313 550	26.5			

Vor der TV-Montage:
Before T-cleat assembly:



T-Verbinder nagel- und schraubbar aus Aluminium
T-cleat, nailed or screwed, aluminium

Nach der TV-Montage:
After T-cleat assembly:



Stoßdichtstück Pfosten
Mullion joint seal

Die T-Verbinder für die Innenschale sind mit Abdruckschrauben versehen, mit denen sie auf dem durchlaufenden Profil fixiert werden. Die Befestigungsmittel für die anzuschließenden Profile gesondert bestellen.

The T-cleats for the inner profile are fitted with punching screws, which are used to fix them to the continuous profile. Fixings for the profiles to be attached must be ordered separately.

Komplettprofil Complete profile	Profilhalbschale Profile component											
				6 m	100	100	100		100	100	100	
340 020	345 120	235 131	2	313 570	236 965							
	345 020			313 590		238 172		1			218 157	225 304
											218 157	225 304
363 840	345 280	235 129	2	313 570	236 965						218 157	225 304
	345 720			313 590		242 503		1			218 156	225 305
363 860	345 120	235 131	2	313 570	236 965						218 157	225 304
	345 020			313 590		242 505		1			218 157	225 304
367 420	361 020	235 125	2	313 570	236 965						218 157	225 304
	361 030			361 360		242 499	242 500	1			218 157	225 304
367 450	345 280	235 123	2	313 570	236 965						218 156	225 305
	361 090	235 124	50			242 497	242 498	1			218 156	225 305
367 490	345 280	235 123	2	313 570	236 965						218 156	225 305
	361 100	235 124	50			242 497	242 498	1			218 156	225 305
367 500	361 110	235 123	2	313 570	236 965						218 156	225 305
	361 100	235 124	50			242 497	242 498	1			218 156	225 305
367 510	361 120	235 123	2	313 570	236 965						218 156	225 305
	361 100	235 124	50			242 497	242 498	1			218 156	225 305
367 520	361 130	235 123	2	313 570	236 965						218 156	225 305
	361 100	235 124	50			242 497	242 498	1			218 156	225 305
367 530	361 140	235 123	2	313 570	236 965						218 156	225 305
	361 100	235 124	50			242 497	242 498	1			218 156	225 305
367 550	345 280	235 123	2	313 570	236 965						218 156	225 305
	361 180	235 124	50			242 497	242 498	1			218 156	225 305

Q = Benötigte Anzahl
Q = Required quantity

* Weitere Werkzeuge zur Verarbeitung der Eckverbinder entnehmen Sie dem Kompendium „Werkzeuge“
* Additional tools for the fabrication of corner cleats are listed in the "Tools" chapter.

Komplettprofil Complete profile		Profilhalbschale Profile component													
				6 m	100	100	100		100	100	100				
367 560	345 280	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 190	235 124	50			242 497	242 498	1			218 156	225 305			
367 570	345 280	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 200	235 124	50			242 497	242 498	1			218 156	225 305			
367 580	345 280	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 210	235 124	50			242 497	242 498	1			218 156	225 305			
367 590	345 280	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 220	235 124	50			242 497	242 498	1			218 156	225 305			
367 600	361 110	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 220	235 124	50			242 497	242 498	1			218 156	225 305			
367 610	361 120	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 220	235 124	50			242 497	242 498	1			218 156	225 305			
367 620	361 130	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 220	235 124	50			242 497	242 498	1			218 156	225 305			
367 630	361 140	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 220	235 124	50			242 497	242 498	1			218 156	225 305			
367 640	345 280	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 230	235 124	50			242 497	242 498	1			218 156	225 305			
367 650	361 110	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 230	235 124	50			242 497	242 498	1			218 156	225 305			
367 660	361 120	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 230	235 124	50			242 497	242 498	1			218 156	225 305			
367 670	361 130	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 230	235 124	50			242 497	242 498	1			218 156	225 305			
367 680	361 140	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 230	235 124	50			242 497	242 498	1			218 156	225 305			
367 720	345 280	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 240	235 124	50			242 497	242 498	1			218 156	225 305			
367 730	361 110	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 240	235 124	50			242 497	242 498	1			218 156	225 305			
367 740	361 120	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 240	235 124	50			242 497	242 498	1			218 156	225 305			
367 750	361 130	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 240	235 124	50			242 497	242 498	1			218 156	225 305			
367 760	361 140	235 123	2	313 570	236 965						218 156	225 305	289 331		
	361 240	235 124	50			242 497	242 498	1			218 156	225 305			
392 680	385 950	235 125	2	313 570	236 965						218 157	225 304	289 331		
	385 960					242 499	242 500	1			218 157	225 304			
392 700	385 970	235 126	2	313 570	236 965						218 157	225 304	289 331		
	385 980					242 497	242 498	2			218 157	225 304			
392 830	385 970	235 126	2	313 570	236 965						218 157	225 304	289 331		
	385 990					242 497	242 498	2			218 157	225 304			

Q = Benötigte Anzahl

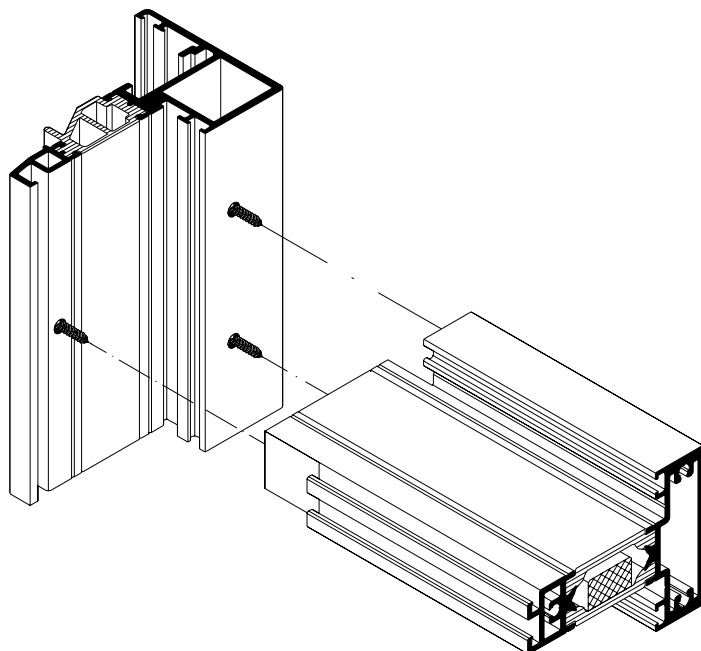
Q = Required quantity

* Weitere Werkzeuge zur Verarbeitung der Eckverbinder entnehmen Sie dem Kompendium „Werkzeuge“

* Additional tools for the fabrication of corner cleats are listed in the "Tools" chapter.



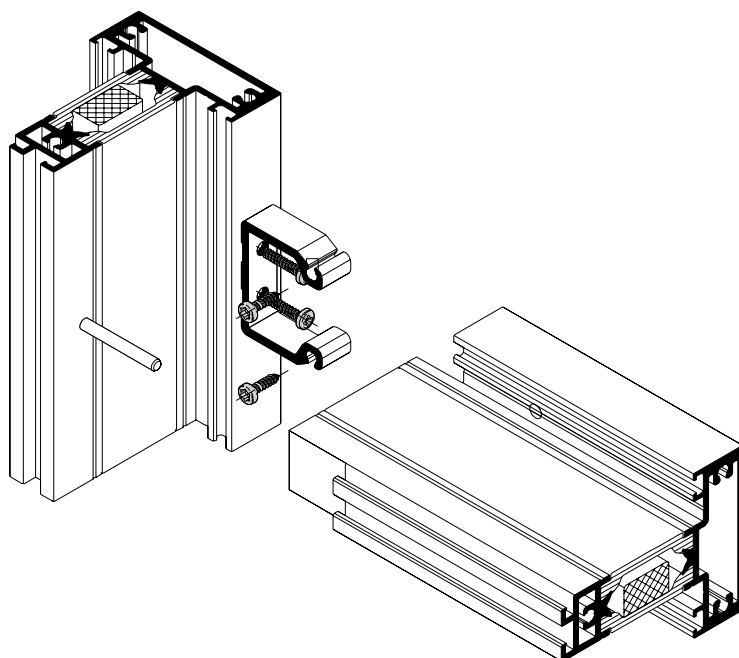
Flügelanschluss Sprosse / Flügel
Attachment to sash bar / vent



Komplettprofil Complete profile	Profilhalbschale Profile component		
		100	
	304 140	205 491	
373 670	361 260	205 496	283 178



T-/Kreuz-Verbindung Sprosse / Sprosse
T-joint/cruciform joint, sash bar / sash bar



Komplettprofil Complete profile	Profilhalbschale Profile component				
				100	
	304 140			205 436	
373 670	361 260	226 071	5	205 437	283 178

Die Nägel werden mittels Schlagdorn 296 813 durch das Profil in den Verbinder eingetrieben.

The nails are driven through the profile and into the cleat using drift 296 813.



Nagel aus Aluminium Aluminium nail

Abmessung Dimensions	Art.-Nr. Art. No.	
5,0 x 6,8	218 892	100
5,0 x 9,0	218 779	100
5,0 x 10,0	218 156	100
5,0 x 13,5	218 157	100
5,0 x 18,0	218 158	100

Die Nägel sind mit einer Sollbruchstelle versehen und werden mittels Hammer eingetrieben.

The nails have a break-off point and are driven in using a hammer.



Nagel aus Edelstahl mit Sollbruchstelle

Stainless steel nail with break-off point

Abmessung Dimensions	Art.-Nr. Art. No.	
3,0 x 6,8	225 095	100
3,0 x 8,0	228 376	100
3,0 x 10,0	218 170	100
3,0 x 16,0	218 171	100

Gesondert bestellen:

289 815 Bit ISR 8 x 50 mit Haltefunktion

289 818 Bit ISR 20 x 89 mit Haltefunktion

Order separately:

289 815 ISR 8 x 50 bit with retention function

289 818 ISR 20 x 89 bit with retention function



Verbinderschraube Connecting screw

Abmessung Dimensions	Art.-Nr. Art. No.	
ST 3,5 x 6,8	225 311	100
ST 3,5 x 8,0	225 310	100
ST 3,5 x 10,0	225 309	100
ST 3,5 x 16,0	225 308	100
ST 5,0 x 6,8	225 307	100
ST 5,0 x 9,0	225 306	100
ST 5,0 x 10,0	225 305	100
ST 5,0 x 13,5	225 304	100
ST 5,0 x 18,0	225 303	100



Abdrückschraube M5, INOX A2 M5 punching screw, INOX A2

Abmessung Dimensions	Art.-Nr. Art. No.	
M5 x 22,0	225 013	100
M5 x 22,4	236 965	100



Sicherungsstift Retaining pin

Art.-Nr. Art. No.	
236 512	100
218 831	1000



Linsensenkschraube DIN 966 Oval head countersunk screw DIN 966

Abmessung Dimensions	Art.-Nr. Art. No.	
4,0 x 15,0	205 469	100
5,0 x 15,0	205 485	100



Linsenblechschraube, INOX A4
Oval head screw, INOX A4

Abmessung Dimensions	Art.-Nr. Art. No.	
ST 4,8 x 28	205 440	100

Profiles
Profile



Senkschraube, INOX A4
Countersunk screw, INOX A4

Abmessung Dimensions	Art.-Nr. Art. No.	
M5 x 8	205 479	100

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Profiles
Profile

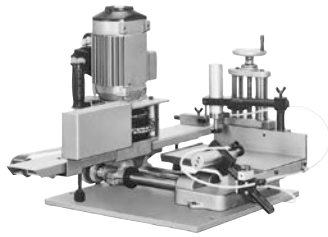
Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

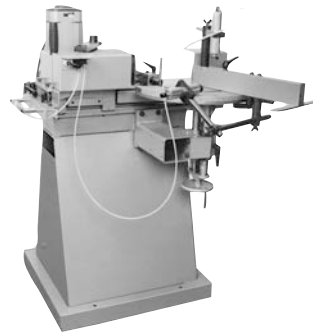
Tools
Werkzeuge

Fräser für Ausklinkfräsen Milling cutter for end milling machines



Auslinkfräse AKF 4
End milling machine AKF 4

Art.-Nr. Art. No.	
290 609	1



Auslinkfräse AKF 6
End milling machine AKF 6

Art.-Nr. Art. No.	
293 001	1

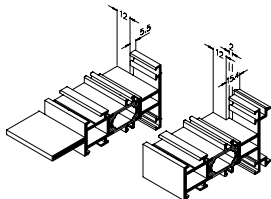
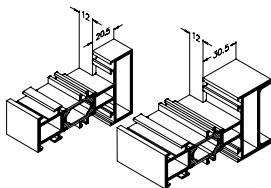
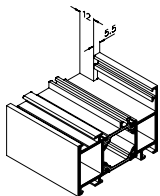
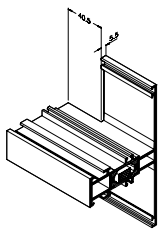


Auslinkfräse AKF 8
End milling machine AKF 8

Art.-Nr. Art. No.	
282 199	1

Weitere Informationen zu den Ausklinkfräsen entnehmen Sie dem Katalog MB Maschinen.
For more information on end milling machines, see the Metal Fabrication Machines manual.

T-Stoß Verarbeitung T-joint fabrication



Fräser hartmetallbestückt * Carbide-tipped milling cutter *

Fräser Milling cutter								
Art.-Nr. Art. No.	290 120	280 273	280 274	280 275	280 276	283 190	283 191	283 192
Fräser Ø Milling cutter Ø	250 mm	200 mm	224 mm	224 mm	228 mm	204 mm	224 mm	224 mm
Zähnezahl No. of teeth	40	16	16	16	16	16	16	16
Schnittbreite Cutting width	8 mm	65 mm	31 mm	5,5 mm	13 mm	24 mm x 67°	14,6 mm	12,6 mm

* Die Zusammenstellung der Fräserpakete kann der Fertigungszeichnung entnommen werden.
* See the fabrication drawing for the composition of the milling blades.

Pressen Presses

Hydraulikpresse
Hydraulic press



Art.-Nr.
Art. No.



280 570

1

Für Kompakt- und Pressenwerkzeuge
For combination presses and press tools

Basispresse
Base press



Art.-Nr.
Art. No.

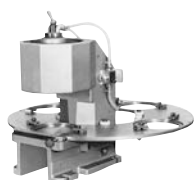


280 226

1

Für Kompakt- und Pressenwerkzeuge
For combination presses and press tools

Pneumatik-Presse
Pneumatic press



Art.-Nr.
Art. No.



297 838 *

1

Für Schüco Pressenwerkzeuge
For Schüco press tools

* Nicht mehr lieferbar
* No longer supplied

Pneumatik-Presse
Pneumatic press



Art.-Nr.
Art. No.



290 124 *

1

Für Schüco Pressenwerkzeuge
For Schüco press tools

* Nicht mehr lieferbar
* No longer supplied

Handpressen Hand presses

Handpresse
Hand press



Art.-Nr.
Art. No.



280 420

1

Pneumatisch
Pneumatic



Hydropneumatisch
Hydropneumatic

Art.-Nr.
Art. No.



280 621

1

Messleiste
Measuring bar



Art.-Nr.
Art. No.



280 731

1

Zur Kombination mit den Pressen 280 226, 280 570
In conjunction with the presses 280 226, 280 570

Maschinensockel
Machine bases



Art.-Nr.
Art. No.

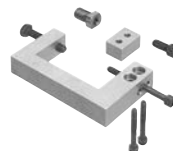


299 504

1

Für Basispresse, Pneumatik-Pressen und -Ziehpressen
For base, pneumatic and drawing presses

Adapter
Adapter



Art.-Nr.
Art. No.



282 792

1

Für 290 124 zum Anbringen der Messleiste 280 731
For 290 124 to attach measuring bar 280 731

Hinweis: Weitere Informationen zu den Pressen entnehmen Sie dem Katalog MB Maschinen.
Note: For more information on presses, see the Metal Fabrication Machinery manual.

Kompaktwerkzeug Combination press

Kompaktwerkzeug Combination press

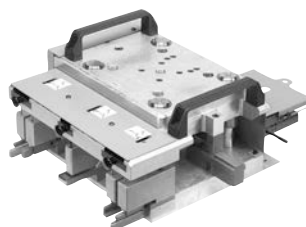


Abbildung ähnlich
Similar to illustration

Art.-Nr.
Art. No.

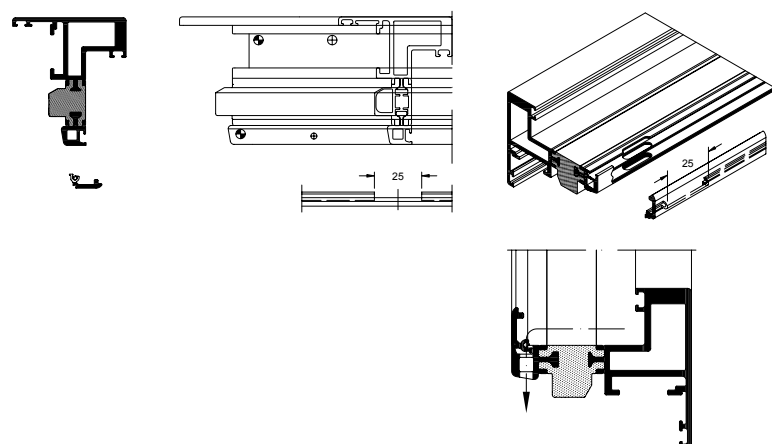


283 495

1

Bearbeitungsstationen am KWZ 283 495 Work stations on combination press 283 495

- Stanzung der Nagel- und Klebereinspritzlöcher Innen- und Außenschale
Entwässerung und Belüftung der Glasleiste und des Profils
- *Punching the nail and adhesive injection holes, inner and outer profile*
Drainage and ventilation of glazing bead



Einsatz bei Profil Use with profile

373 470

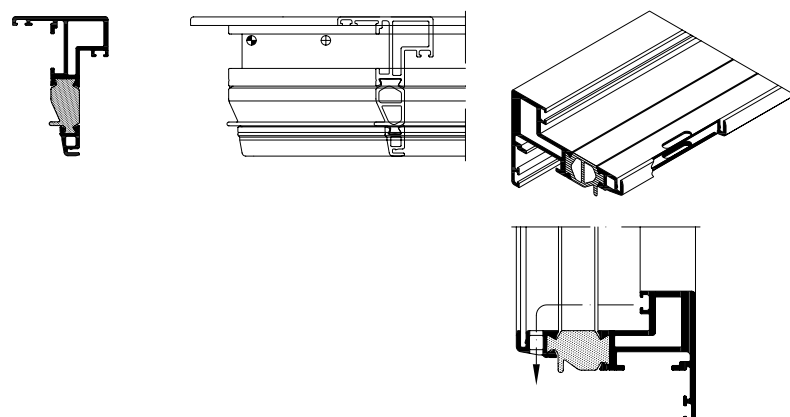
373 480

373 490

373 500

333 736

- Stanzung der Nagel- und Klebereinspritzlöcher Innen- und Außenschale
Entwässerung des Profils
- *Punching the nail and adhesive injection holes, inner and outer profile*
Drainage of glazing bead



Einsatz bei Profil Use with profile

373 450

373 460

Profiles
Profile

Sections
Schnitte

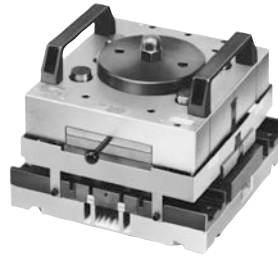
Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge

Kompaktwerkzeug zur Verarbeitung der Deckschalen und Klemmprofile Combination press for use on cover cap profiles and pressure plates

Kompaktwerkzeug Combination press

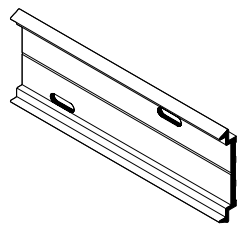

Art.-Nr.
Art. No.


280 040

1

Zur Kombination mit der Basis- und Hydraulikpresse
For use with the base and hydraulic presses

Bearbeitungsstationen am KWZ 280 040 Work stations on combination press 280 040

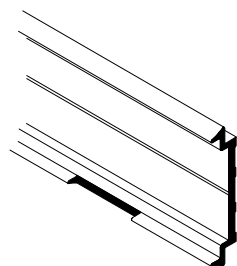


Station 1
Station 1

Entwässerungs- und Belüftungslöcher 25 x 5 mm in dem Andruckprofil 306 150
Drainage and ventilation holes 25 mm x 5 mm in pressure plate 306 150

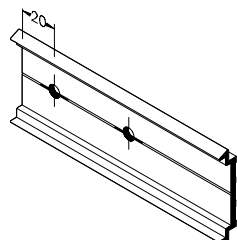
Einsatz bei Profil
Use with profile

306 150



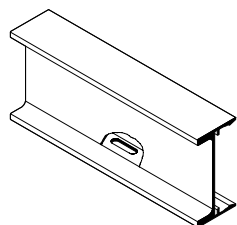
Station 2
Station 2

Ausstanzung 5 mm x 30 mm des Andruckprofils 306 150 für den Wasserablauf
Punching out 5 mm x 30 mm slots in pressure plate 306 150 for water drainage



Station 3
Station 3

Ausstanzen der Endlöcher Ø 7 mm in dem Andruckprofil 306 150
Punching out of Ø 7 mm end holes in the pressure plate profile 306 150



Station 4
Station 4

Ausstanzen Entwässerungslöcher 25 mm x 5 mm in den Deckschalen
Punching out the drainage holes 25 mm x 5 mm in the cover caps

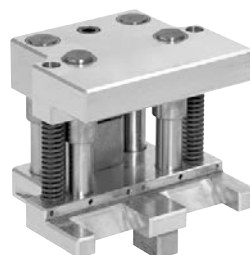
Einsatz bei Profil
Use with profile

112 720
122 980
322 180
322 940
306 140
202 285
202 286
307 790
493 730
493 740
493 750
493 760
493 770
493 780

Kompaktwerkzeug Combination press

Grundkörper für Werkzeugaufnahme
Base for tool holder

Zur Kombination mit der Basis- und Hydraulikpresse
For use with the base and hydraulic presses



Kompaktwerkzeug Combination press

Art.-Nr.
Art. No.



282 872

1



Messleiste Measuring bar

Art.-Nr.
Art. No.



280 731

1

Zum genauen Positionieren Messleiste 280 731 gesondert bestellen.
For exact positioning, order measuring bar 280 731 separately.

Werkzeugeinsätze für KWZ 282 872 Tool inserts for combination press 282 872

Zur Verarbeitung der Riegelstangen
For preparation of the locking bars



Aufschlagende Fensterflügel mit
Schüco AvanTec SimplySmart
Beschlag



Face-fitted window vent with
Schüco AvanTec SimplySmart
fittings



Werkzeugeinsatz Tool insert

Art.-Nr.
Art. No.



289 414

1

Riegelstangen
Locking bars

Lagerlänge
Stock length

277 876

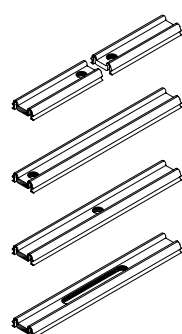
6

277 870

6

277 871

4 x 60



Alternativ Werkzeuge / Einzelwerkzeuge Alternative tools / individual tools

Einsetzbar in:
For use in:



280 570



280 226



290 124



297 838

Zum Ablängen und Lochen der Riegelstangen
For cutting to length and punching the locking bars



Aufschlagende Fensterflügel mit
Schüco AvanTec SimplySmart Beschlag



Face-fitted window vent with
Schüco AvanTec SimplySmart fittings



Pressenwerkzeug
Press tool

Art.-Nr.
Art. No.



289 413

1

Riegelstangen
Locking bars

277 876
277 870
277 871

Messleiste
Measuring bar

Art.-Nr.
Art. No.



282 925 ¹⁾

1

Zum Einsatz bei oben
aufgeführten
Pressenwerkzeugen

For use with the press
tools listed above

¹⁾ Alternativ zu Messleiste 282 925:

Bei Einsatz der Pressenwerkzeuge in den Pressen 280 570 und 280 226 kann alternativ die vorhandene Messleiste 280 731 mit Anschlagplatte 282 926 benutzt werden. Die erforderliche Anschlagplatte 282 926 muss gesondert bestellt werden.

¹⁾ Alternative to measuring bar 282 925:

When using the press tools in presses 280 570 and 280 226, the measuring bar 280 731 with stop plate 282 926 can be used as an alternative. The required stop plate 282 926 must be ordered separately.

Alternativ Werkzeuge/ Einzelwerkzeuge Alternative tools/ individual tools

Einsetzbar in:
For use in:



280 570



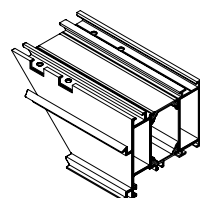
280 226



290 124



297 838



Stanzung der Nagel- und Klebereinspritzlöcher
Punching the nail and adhesive injection holes

Pressenwerkzeug
Press tool

Art.-Nr.
Art. No.

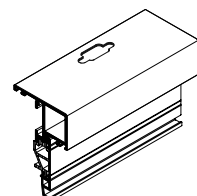


282 028

1

Einsatz bei Profil
Use with profile

340 020
363 860
367 420
392 680
392 700
392 830



Ausstanzung für Schüco TipTronic e-Griff
Recess for Schüco TipTronic e-handle

Pressenwerkzeug
Press tool

Art.-Nr.
Art. No.

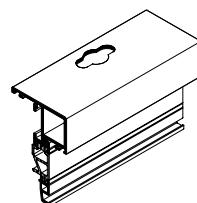


282 673

1

Einsatz bei Profil
Use with profile

373 510
373 520



Griffausstanzung für Kammergetriebe 23 mm
Handle recess for cavity-fitted gearbox 23 mm

Pressenwerkzeug
Press tool

Art.-Nr.
Art. No.

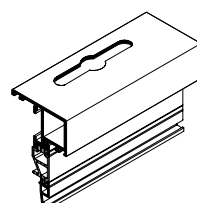


283 943 ¹⁾

1

Einsatz bei Profil
Use with profile

367 780
367 790
373 450
373 460
373 470
373 480
373 490
373 500



Griffausstanzung für Kammergetriebe 43 mm
Handle recess for cavity-fitted gearbox 43 mm

Pressenwerkzeug
Press tool

Art.-Nr.
Art. No.



283 944 ²⁾

1

Hinweis: Bearbeitung auch gültig für ¹⁾ 282 867 und ²⁾ 282 868
Note: Machining instructions also valid for ¹⁾ 282 867 and ²⁾ 282 868

Alternativ Werkzeuge / Werkzeugeinsätze Alternative tools / Tool inserts

Einsetzbar in:
For use in:

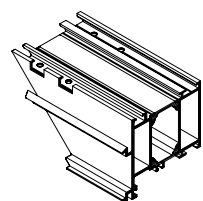


280 420



280 621

Werkzeugeinsätze für Handpresse 280 420 Tool inserts for hand press 280 420



Stanzung der Nagel- und Klebereinspritzlöcher
Punching the nail and adhesive injection holes



Werkzeugeinsatz Tool insert

Art.-Nr.
Art. No.

282 116

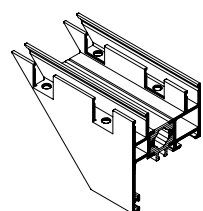


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Einsatz bei Profil
Use with profile

340 020
363 860
367 420

* Nur Eckverbindung
* Corner joint only



Stanzung der Nagel- und Klebereinspritzlöcher
Punching the nail and adhesive injection holes



Art.-Nr.
Art. No.

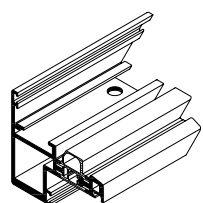
282 869



1

Einsatz bei Profil
Use with profile

367 470



Stanzung der Klebereinspritzlöcher
Punching the adhesive injection holes



Art.-Nr.
Art. No.

280 419

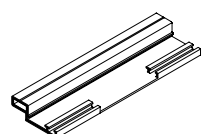


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Einsatz bei Profil
Use with profile

367 780
367 790

Werkzeugeinsätze für Handpresse 280 621 Tool inserts for hand press 280 621



Blendrahmenbelüftung
Outer frame ventilation



Werkzeugeinsatz Tool insert

Art.-Nr.
Art. No.

280 617

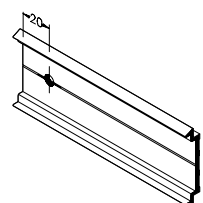


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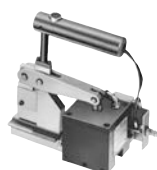
Einsatz bei Profil
Use with profile

361 300
361 310

Handstanze Hand punch



Zum Ausstanzen der Endlöcher Ø 7 mm
For punching the end holes Ø 7 mm



Handstanze Hand punch

Art.-Nr.
Art. No.

280 039



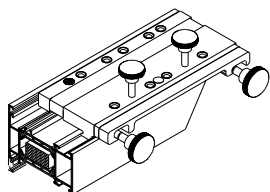
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Einsatz bei Profil
Use with profile

306 150

Bohrvorrichtungen - Eck-Verbindungen Drilling jigs for corner joints

Für Grundprofile
For basic profiles



Bohrvorrichtung
Drilling jig

Art.-Nr.
Art. No.

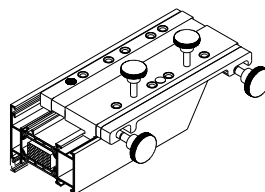


282 989

1

Bohrvorrichtungen - T-Verbindungen Drilling jigs for T-joints

Für Blendrahmen, Riegel und Pfosten
For outer frames, transoms and mullions



Bohrvorrichtung
Drilling jig

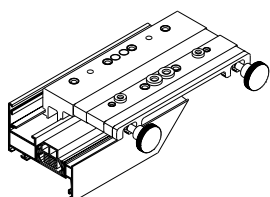
Art.-Nr.
Art. No.



289 331

1

Für Flügelprofile
For vent profiles



Bohrvorrichtung
Drilling jig

Art.-Nr.
Art. No.



282 991

1

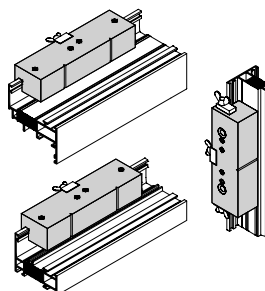
283 145

1

283 196

1

Für Flügel- und Ziersprossen
For vent and sash bars



Bohrvorrichtung
Drilling jig

Art.-Nr.
Art. No.



283 178

1

Profiles
Profile

Sections
Schnitte

Glazing
Verglasung

Corner / T-joints
Eck- / T-Verbind.

Tools
Werkzeuge



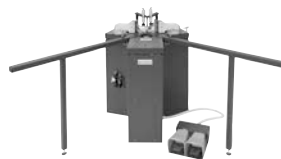
Die Zuordnung der Bohrvorrichtungen zu den Profilen entnehmen Sie der Stanzstufe „Eck- und T-Verbindungen“.
For the allocation of drilling jigs to the profiles, refer to the "Corner and T-joints" section.

Zubehör für Eckverbindungsmaschinen Accessories for corner crimping machines

Einsetzbar in:
Can be used in:



283 366



282 293



282 929

Stanzmesser * Crimping knives *



	
282 248	1 Paar 1 pair
282 629	
289 035	
299 020	
299 022	
299 027	
299 835	

Widerlager * Stop block *



	
283 143	1
283 144	
299 011	
299 012	
299 013	
299 018	

* auch einsetzbar in 296 980, 296 998, 280 106

* can also be used in 296 980, 296 998, 280 106

Den Einsatz der Stanzmesser und Widerlager entnehmen Sie aus den Tabellen.
Refer to the tables for where to use these crimping knives and stop blocks.

Für Grundprofile • For basic profiles

Einsatz bei Profil Use with profile		
367 420 367 450 367 490 367 500 367 510 367 550 367 560 367 590 367 600 367 610	367 640 367 650 367 660 367 720 367 730 367 740 392 680 392 700 392 830	299 020 299 022
367 470	299 020 282 248	299 011
367 480	299 022	299 011
361 300 361 310	282 248	299 013

Für Flügelprofile • For vent profiles

Einsatz bei Profil Use with profile		
367 780 367 790	289 035 299 022	299 011
373 450	282 248 299 835	299 012 283 143
373 460 373 580	299 022 299 835	299 012 283 143
373 470 373 490 373 480 373 500 373 590 373 600	299 022 299 027	299 012 283 144
373 510 373 520	282 248 282 629	299 012 299 018

Hinweis: Weitere Informationen zu den Eckverbindungsmaschinen entnehmen Sie dem Katalog MB Maschinen.
Note: For more information on corner crimping machines, see the Metal Fabrication Machinery manual.